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Design and synthesis of inositolphosphoglycan putative insulin mediators[†]

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The binding modes of a series of molecules, containing the glucosamine $(1\rightarrow 6)$ *myo*-inositol structural motif, into the ATP binding site of the catalytic subunit of cAMP-dependent protein kinase (PKA) have been analysed using molecular docking. These calculations predict that the presence of a phosphate group at the non-reducing end in pseudodisaccharide and pseudotrisaccharide structures properly orientate the molecule into the binding site and that pseudotrisaccharide structures present the best shape complementarity. Therefore, pseudodisaccharides and pseudotrisaccharides have been synthesised from common intermediates using effective synthetic strategies. On the basis of this synthetic chemistry, the feasibility of constructing small pseudotrisaccharide libraries on solid-phase using the same intermediates has been explored. The results from the biological evaluation of these molecules provide additional support to an insulin-mediated signalling system which involves the intermediacy of inositolphosphoglycans as putative insulin mediators.

Introduction

An intracellular signalling mechanism which involves inositolphosphoglycans (IPGs) as intracellular mediators has been postulated for insulin as well as for several growth factors, classical hormones and cytokines.1 IPGs are incompletely characterised molecules which are generated after the binding of these agonists to their receptors and act as second messengers which modulate the activity of a number of enzymes and mediate a variety of cellular events. The precise structures of IPGs have not been determined but two main groups have been proposed on the basis of chemical composition and biological activity data. Type-A IPGs inhibit cAMP-dependent protein kinase (PKA) and contain myo-inositol and D-glucosamine,2 while type-P IPGs activate pyruvate dehydrogenase phosphatase (PDHPase) and contain chiro-inositol and D-galactosamine.3 Both groups may additionally contain different sugars and phosphate groups. For type-P IPGs a structure of 4-O-(2-amino-2-deoxy-β-D-

† Electronic supplementary information (ESI) available: Synthesis and full characterisation of compounds **43–53**, **58**, **67**, **68**, **71–73**. See http://www.rsc.org/suppdata/dt/b4/b418041k/

galactopyranosyl)-3-O-methyl-D-*chiro*-inositol 1 (Fig. 1) has been proposed in a recent study.⁴

This molecule, which could be a member of a family of closely related chiro-inositol containing oligosaccharides, activated PDHPase in vitro when chelated to Mn2+ and decreased in vivo blood glucose in diabetic rats in a dose dependent manner.⁴ For type-A IPGs a close structural similarity with the glycosylphosphatidyl inositols (GPIs), which anchor proteins to the outer face of cellular membranes (GPI anchors), has been proposed.⁵ However, we have previously synthesised compound 2,6 which contains the conserved pseudopentasaccharide structure of the GPI anchors,⁷ and found that this molecule does not show significant activity with regards to either inhibiting PKA or activating PDHPase. Nevertheless, insulin-like activity has been found for synthetic molecules containing the basic structural motif D-glucosaminyl $(1\rightarrow 6)$ myo-inositol. Thus, compound 3 stimulated both lipogenesis in rat adipocites⁸ and proliferative growth in the otic vesicle of chicken embryos.9,10 In contrast, an extensive study with synthetic molecules containing the conserved GPI anchor structure and a series of variations thereof, such as 4, has shown different insulin mimetic activities which included stimulation of lipogenesis, activation of glycogen



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synthase and glycerol-3-phosphate acyltransferase, activation of glucose transport, inhibition of lipolysis and induction of tyrosine phosphorylation of insulin receptor substrate-1.¹¹ All these results support the existence of an intracellular insulinmediated signalling system, operating together with the tyrosine kinase cascade mechanism, which involves the intermediacy of putative insulin mediators.¹² They also indicate that these mediators must contain some of the structural features present in molecules **1–4**, although their precise chemical structures remain to be elucidated.

Further studies directed towards establishing the molecular basis of this postulated alternative mechanism of intracellular signal transduction have been seriously hampered by the limited amount of precise structural information. Taking into consideration that type-A IPGs are inhibitors of PKA, we reasoned that computational docking methods could be used as an additional tool to gain some insight into the structural requirements for molecules containing the structural motif D-glucosaminvl $(1 \rightarrow 6)$ myo-inositol to inhibit PKA. This information could be used to design and synthesise compounds that may show some of the biological activities which have been reported for type A-IPGs. Thus, we have performed molecular docking studies of a series of such compounds in the ATP binding site of the catalytic subunit of PKA and, according to the docking predictions, we have developed effective synthetic strategies to prepare a series of IPG-like molecules whose insulin mimetic activity has been tested. The results of this study are reported in this paper.

Results and discussion

Computational docking

Protein kinases are actually considered as major drug targets and there is a growing interest in developing protein kinase inhibitors.¹³ PKA is a well characterised protein kinase.¹⁴ Inactive PKA holoenzyme consists of two regulatory and two catalytic subunits that dissociate in response to elevated levels of intracellular cAMP. The catalytic subunit shares with other kinases a conserved catalytic core of approximately 260 amino acids and 11 invariant residues¹⁵. Owing to this, PKA has been used as a surrogate kinase to analyse inhibitor–kinase binding properties.¹⁶ Therefore, the analysis of the binding modes of a set of IPG-like molecules to the catalytic subunit of PKA may provide information on the structural requirements for IPGs to display biological activity through interacting with protein kinases.

On the basis of this working hypothesis we decided to undertake studies of molecular docking, expecting that the structure of the PKA catalytic subunit will act as a template to provide structural information on IPGs. This is a similar approach to that employed in lead discovery using molecular docking.¹⁷

A considerable number of crystal structures of complexes involving different inhibitors and the PKA catalytic subunit have been published.¹⁸⁻³² Most of these inhibitors bind to the catalytic domain and compete with ATP for binding.^{33,34} ATP binds to the catalytic subunit of PKA within the active site cleft, which is formed by a large, predominantly α -helical lobe, connected by a short linker segment (residues 121-127). For the docking studies in this catalytic site, a small library of 29 IPGlike structures, some of which have been previously synthesised, was used. (Fig. 2). These pseudooligosaccharides are relatively flexible ligands^{6,10,34} and require a thorough search of their conformational space. In contrast, all the reported crystalline structures of the catalytic subunit of PKA are consistently similar. Therefore, the semi-flexible Autodock programme³⁵ was used. To test the docking strategy, the docking of the natural inhibitor balanol 33 (Fig. 3), whose three dimensional structure complexed to the catalytic subunit of PKA has been previously reported,36 was first studied. A series of modifications were made

to achieve a good agreement between the calculated balanol conformation and that reported for balanol in the complex. With these modifications, calculations with a series of balanol derivatives whose inhibition data have been reported were subsequently carried out. The structures of these derivatives were built with Sybyl³⁷ and a good agreement between experimental and calculated K_i values was found (data not shown). Following this, the IPG-like pseudooligosaccharide structures **3,5–32** were examined. For the pseudooligosaccharide docking runs, the starting geometries were obtained from scratch building the structures using Sybyl.³⁷ References for good geometries were obtained by comparing Sybyl calculated geometries with those determined by NMR and molecular dynamics simulations for the previously synthesised compounds **3,5,14**.^{10,34} Docked energies and RMS deviations are given as supporting information[†].

IPG-like molecules showing the structural motif GlcNH₂- α -(1 \rightarrow 6) *myo*-inositol lacking phosphate groups (compounds **5,10,12,13,28,29**) docked in the ATP binding site of the catalytic subunit of PKA. The docked geometry of these molecules showed interesting similarities with that of **33**. The cyclitol and the D-glucosamine rings superimpose respectively with the 4-hydroxybenzamide and the azepane ring of **33** and both the phenolic OH group in **33** and the 3-OH group of the *myo*-inositol unit bind to residues Glu121 and Val123 of the protein; an interaction which also takes place with the adenine unit of ATP (Fig. 4, bottom). Pseudotrisaccharides **10,12,13** seem to have the optimum molecular size for effective docking and an α -D-galactopyranosyl unit (*i.e.* **13**) seems to provide effective shape complementarity.

The presence of phosphate groups in these structures strongly determines the orientation into the binding site. When the phosphate group is sitting on the myo-inositol unit (compounds 3,14,24,30) a strong interaction with Lys72 or Lys168 changes the orientation of the molecule in the binding site. This is in agreement with results obtained by calculating energy maps using a phosphate anion probe by means of GRID program³⁸ (see supporting information[†]). For effective docking, the negative charge should be located either on the glucosamine moiety (effective interaction with Lys72), on a pyranoid ring directly linked to it (effective interaction with Lys168) or on both of them (compounds 15-19,25,26,31). In a molecule like 26, the 3-OH and 1-OH groups of the *myo*-inositol unit interact through hydrogen bonding with Val123, Glu121 and Thr183 respectively; the phosphate groups interact with Lys72 and Lys168; and OH-2 of the terminal hexopyranose unit interacts with Phe154. These structural details are shown in Fig. 4 in comparison with the experimental X-ray diffraction data for ATP and 33.

Molecules containing the GlcNH₂- β -(1 \rightarrow 6) myo-inositol structural motif (6,7,11,21,23,26, and 27) docked effectively in the binding site when lacking phosphate groups (compounds 6 and 11). However, the presence of phosphate groups prevented effective docking. Steric congestion appeared to hinder effective docking of the phosphate group in these cases. In summary, a myo-inositol unit carrying no phosphate group linked to a aconfigurated D-glucosaminyl moiety seems to be the minimum structural requirement for a type-A IPG-like molecule docking in the ATP binding site of the catalytic subunit of PKA. This α -configurated linkage could attach the D-glucosaminyl unit to any equatorially oriented OH group of the cyclitol ring. The presence of a phosphate group on this D-glucosaminyl unit seems to be important to orientate the molecule into the binding site and this effect is most pronounced when an additional hexopyranosyl unit carrying also a phosphate group is attached to the D-glucosaminyl moiety. Such a pseudotrisaccharide arrangement seems to provide the best shape complementarity.

Synthesis

On the basis of the above results we set up to synthesise compounds 8–10,13,17, and 34–36 (Fig. 5) in an effective manner.



Fig. 2 Docked structures 3,5–32.



Fig. 3 Structure of balanol 33.

With the exception of 8, all these molecules have been synthesised from the common precursor 52 (Fig. 6). In our previous

synthesis of type-A IPG-like compounds^{6,10,34} we constructed the GlcNH₂- α - $(1\rightarrow 6)$ -D-*myo*-inositol moiety by regio- and stereoselective glycosylation of diol **37**¹⁰ with a conveniently protected 2azido-2-deoxy-D-glucopyranosyl trichloroacetimidate. Following the same approach, we now have optimised this glycosylation reaction using trichloroacetimidates **42**^{40,44} and **45**. Both compounds have been prepared as shown in Scheme 1 from the common intermediate **39**,^{41,42} which has in turn been synthesised from **38**⁴³ readily prepared from D-glucosamine.⁴⁴ Conventional benzylation of **39** gave **40**,^{41,44} which was desilylated to yield **41**⁴⁴ and this in turn transformed in trichloroacetimidate **42**.^{40,44} Treatment of **39** with *p*-methoxybenzyl trichloroacetimidate afforded **43** which was desilylated to yield **44** and this converted into **45**.



Fig. 4 Predicted binding modes of 26 into the ATP binding site of the catalytic subunit of PKA (top). Comparison of binding details in the X-ray structures of PKA–ATP and PKA–33 complexes with the predicted binding of 26 (bottom).



Fig. 5 Compounds 8-10,13,17 and 34-36



Fig. 6 Compounds 37 and 52.



Scheme 1 Reagents and conditions: a) MeONa, MeOH, 10 min; TfN₃, DMAP, 48 h; PhCH(OMe)₂, pTsOH, DMF, 40 °C, 48 h, 71%. b) TBDMSCl, imidazol, CH₂Cl₂, -10 °C, 2 h, 70%. c) NaH, BnBr, TBAI, CH₂Cl₂, 24 h, 85%. d) AcOH, TBAF, THF, -40 °C, 100%. e) CNCCl₃, DBU, CH₂Cl₂, 2 h, 95%. f) PMBOC(NH)CCl₃, BF₃·OEt₂, MS 4 Å, from 0 °C to rt, 18 h, 70%. g) AcOH, TBAF, -40 °C, 2 h, 98%. h) CNCCl₃, DBU, CH₂Cl₂, 2 h, 95%.

The glycosylation⁶ of **42** with **37** was optimised affording, as indicated in Scheme 2, a major pseudodisaccharide **46**,⁶ in 72% yield, accompanied by the β -(1 \rightarrow 6) **48** (5%) and the α -(1 \rightarrow 5) **50** (6%) isomers. Similarly, the condensation of **45** with **37** yielded **47** (66%), **49** (4%) and **51** (14%). From **46**, building blocks **53**⁴⁵ and **57** were prepared as depicted in Scheme 3. First,

46 was converted in **52** which was transformed into **53**⁴⁵ by regioselective reductive opening of the benzylidene ring with NaCNBH₃–HCl.^{46,47} Attempts to direct the reductive opening of the benzylidene ring in **52** to the formation of the alternative 6-OH 4-OBn derivative using BH₃·Me₂NH and BF₃·OEt₂⁴⁸ led to **54** and then **55** as a result of reductive cleavage of the dioxolane ring as a first step in the reaction.^{49,50} Under carefully controlled experimental conditions however, the selective hydrolysis of the six membered acetal ring in **52** could be achieved, giving rise to **56** which was regioselectively silylated to yield building block **57**.

The synthesis of pseudodisaccharides 8 and 9 was carried out from 47 as shown in Scheme 4. From 47, compound 58 was prepared in two steps. Removal of the *p*-methoxybenzyl group in 58^{51} gave 59 which was treated with *N*,*N*-diisopropyl dibenzyl phosphoramidite⁵² and then with *m*-chloroperbenzoic acid to afford 60. The acetals groups in 60 were removed to give 61 which was submitted to catalytic hydrogenation. This reaction gave 8 quantitatively when performed in a mixture of methanol–water. In the presence of acetic acid, a rearrangement of the phosphate group took place and compound 9 was isolated also in quantitative yield. Similarly, pseudodisaccharide 34 was prepared from 53 through 62 and 63 as shown in Scheme 5. Also in this case, the catalytic hydrogenation of 63 in the presence of acetic acid afforded 9 in quantitative yield.

The synthesis of the pseudotrisaccharides **10,13,17** and **35** was performed from the common precursor **53** as shown in Scheme 7 and 8. Trichloroacetimidates **68** and **73** were synthesised following the same synthetic procedure, starting from the corresponding pentacetate derivatives **64** and **69** respectively (Scheme 6). For the synthesis of **10** and **17** (Scheme 7), trichloroacetimidate **68** was reacted with **53** in ether using TMSOTf as promoter to give **74** in 93% yield. Acid hydrolysis transformed **74** into **75** from which pseudotrisaccharide **10** was obtained after catalytic hydrogenation. According to previous experience,^{6,39,53} removal of the silyl group in **74** required treatment with ten eq. of TBAF for twenty four hours to afford **76**. Phosphorylation of **76** gave **77**. Removal of the ketal function as before gave **78** which was quantitatively transformed into **17**. A similar sequence from **53**



Scheme 2 *Reagents and conditions*: TMSOTf, Et₂O, MS 4 Å, -40 °C, 2 h; yielding 46 (72%), 48 (5%) and 50 (6%) from 42, and 47 (66%), 49 (4%) and 51 (14%) from 45.



Scheme 3 *Reagents and conditions*: a) TBAF, THF, 1 h; BnBr, NaH, DMF, 10 h, 95%. b) NaCNBH₃, HCl, THF, MS 3 Å, 5 min, 90%. c) BH₃·NHMe₂, BF₃·OEt₂, 10 min, 79% of **55**. d) EtSH, BF₃·OEt₂, 0 °C, 45 min, 98%. e) TBDMSCl, imidazol, DMF, -15 °C, 2 h, 96%.



Scheme 4 Reagents and conditions: a) TBAF, THF, 1 h; BnBr, NaH, DMF, 10 h, 95%. b) DDQ, $CH_2Cl_2-H_2O 9 : 1, 1 h, 90\%$. c) 1H-tetrazol, ('Pr₂N)₂P(OBn)₂, CH_2Cl_2 , 30 min; MCPBA, 0 °C, 10 min, 96%. d) TFA, H₂O, CH_2Cl_2 , 2 h, 82%. e) H₂, Pd/C, MeOH-H₂O 9 : 1, 5 h, 100%. f) H₂, Pd/C, MeOH-H₂O-AcOH 9 : 1 : 0.1, 48 h, 100%.



Scheme 5 *Reagents and conditions*: a) 1H-tetrazol, ('Pr₂N)₂P(OBn)₂, CH₂Cl₂, 30 min; MCPBA, 0 °C, 10 min, 95%. b) TFA, H₂O, CH₂Cl₂, 2 h, 83%. c) H₂, Pd/C, MeOH–H₂O 9 : 1, 5 h, 100%. d) H₂, Pd/C, MeOH–H₂O–AcOH 9 : 1 : 0.1, 24 h, 100%.



Scheme 6 Reagents and conditions: a) PhSH, BF₃·OEt₂, CH₂Cl₂, 20 h, 83–100%. b) MeONa, MeOH, 10 min; TBDPSCl, imidazol, THF, 0 °C, 20 h; NaH, BnBr, TBAI, THF, 24 h, 75%. c) H₂O, NBS, acetone, 0 °C, 30 min, 95%. Pd/C, MeOH–H₂O 9 : 1, 5 h, 100%. d) CNCCl₃, DBU, CH₂Cl₂, 2 h, 96%.

using 73 as a glycosyl donor led to 79 in 71% yield. Compound 79 was converted into 13 through 80 and into 35 through the sequence 81,82 and 83. (Scheme 8).

For the synthesis of **36**, compound **57** was glycosylated with trichloroacetimidate **73** to afford **84** which without further purification was directly submitted to desilylation to obtain **85** in 45% overall yield from **57** (Scheme 9). Compound **85** was then transformed into **36** through the sequence **86,87**.

According to the docking predictions, these pseudotrisaccharide structures present the best shape complementarity with the ATP binding site of the catalytic subunit of PKA. In order to facilitate the synthetic process for searching for biologically active synthetic IPG-like molecules, we also explored the feasibility of constructing small pseudotrisaccharide libraries on solid-phase using the same intermediates. We have already developed a step by step solid-phase synthesis of GPI anchor precursors which may allow for the synthesis of a variety of pseudotrisaccharide structures.³⁹

In this synthetic approach, the common precursor 52 was transformed in three steps into diol 88 which was attached to a functionalised resin through OH-1 of the myo-inositol unit. We also explored a different approach however, starting from alcohol 57 and attaching the pseudodisaccharide building block to the solid-support through 6-OH of the 2-azido-2-deoxy-α-Dglucopyranosyl moiety. As a first attempt, an amino Merrifieldtype resin was functionalised with the benzylamino-type linker 90 prepared from 89 which was in turn obtained from 1-nitro-4-triphenylmethyloxymethylbenzene (Scheme 10). Benzylamino type linkers have been previously used in oligosaccharide synthesis⁵⁴ and can be easily cleaved under oxidative conditions with DDQ.54 The trityl group in the functionalised resin 91 was removed⁵⁵ and the benzylic function in 92 was activated as trichloroacetimidate 93.56 Pseudodisaccharide 95, that was prepared from 57 after levulination⁵⁷ and removal of the silyl group in the levulinated derivative 94, was immobilized⁵⁶ on the solid-support. The loading, determined by cleaving a preparative sample of the functionalised resin 96, was 0.71 mmol g^{-1} . Delevulination⁵⁸ of **96** gave the resin-bound glycosyl acceptor **97**.

Unfortunately, the attempted glycosylation with glycosyl donor 68 did not afford the desired pseudotrisaccharide, most likely as a result of steric hindrance due to the high resin loading.⁵⁹ The approach was therefore redesigned using Merrifield resins of decreased loading59 functionalised as in 93, with a linker distribution of $0.2 \text{ mmol } \text{g}^{-1}$, on one hand, and changing the solid-support to a Wang-chloride functionalised PEGgrafted polystyrene resin on the other. Also, the attachment of the glycosyl acceptor to the solid-support was simplified by directly reacting diol 56 with the functionalised resin. In the case of the low loading Merrifield-type resin, 56 was reacted with the trichloroacetimidate functionalised support at -15 °C and the selectivity of the benzylation was determined by benzoylating on solid-phase, cleaving and analysing the reaction mixture. Under these conditions the selectivity was around 2 : 1 for the 4-O-Bz versus the 6-O-Bz regioisomers. In the case of the Wang-chloride functionalised PEG-grafted polystyrene resin, a similar regioselectivity was observed in the attachment of diol 56 under basic conditions. Nevertheless, several glycosylation



Scheme 7 *Reagents and conditions*: a) TMSOTF, Et₂O, MS 4 Å, 0 °C, 30 min, 93%. b) TFA–H₂O 9 : 1, 30 min; MeONa, MeOH, 10 min, 90%. c) H₂, Pd/C, MeOH–H₂O 9 : 1, 12 h, 100%. d) TBAF, THF, 48 h, 94%. e) 1H-tetrazol, ('Pr₂N)₂P(OBn)₂, CH₂Cl₂, 30 min; MCPBA, 0 °C, 10 min, 95%. f) TFA, H₂O, CH₂Cl₂, 2 h, 92%. g) H₂, Pd/C, MeOH–H₂O 9 : 1, 12 h, 100%.



Scheme 8 Reagents and conditions: a) TMSOTF, Et₂O, MS 4 Å, 0 °C, 1 h, 71%. b) TFA, H₂O, CH₂Cl₂, 2 h, 92%. c) H₂, Pd/C, MeOH–H₂O 9 : 1, 24 h, 100%. d) TBAF, THF, 4 h, 96%. e) 1H-tetrazol, ('Pr₂N)₂P(OBn)₂, CH₂Cl₂, 30 min; MCPBA, 0 °C, 10 min, 96%. f) TFA, H₂O, CH₂Cl₂, 2 h, 90%. g) H₂, Pd/C, MeOH–H₂O 9 : 1, 12 h, 100%.



Scheme 9 Reagents and conditions: a) TMSOTF, Et₂O, MS 4 Å, rt, 30 min. b) TBAF, THF, 6 h, 45% (two steps). c) 1H-tetrazol, ('Pr₂N)₂P(OBn)₂, CH₂Cl₂, 30 min; MCPBA, 0 °C, 10 min, 94%. d) TFA, H₂O, CH₂Cl₂, 2 h, 82%. e) H₂, Pd/C, MeOH–H₂O 9 : 1, 12 h, 100%.

reactions were studied using these regioisomeric mixtures of functionalised Merrifield resin with decreased loading and of PEG-grafted functionalised resins with a loading around 0.15 mmol g^{-1} .

by regioselectively attaching diol **88** to the solid-support through OH-1 of the *myo*-inositol moiety.

The results are summarised in Scheme 11, where only the major regioisomers (98 and 99) are shown. In all cases the glycosylations were monitored by MALDI-TOF MS and the corresponding pseudotrisaccharides, which were released from the resin either by treatment with DDQ (compound 102) or after treatment with TFA⁶⁰ (compounds 104 and 106), could be isolated and the yields ranged from 71% (compound 104) and 40% (compound 106). It was concluded that solid-phase generation of small libraries of IPG-like structures is most conveniently performed using our previously reported approach,

Biological activity

The insulin-like activity of the synthesised IPG-like molecules was tested *in vitro* and some of the molecules were submitted to *in vivo* assays using animal models of diabetes. A full account of this work will be reported elsewhere. It is interesting to note that only 8 inhibited PKA at μ M concentrations and that this molecule also activated PDHPase at μ M concentrations. Compounds 9,17 and 34 also activated PDHPase. Thus, contrary to expectations, these results have not greatly contributed to elucidate the molecular basis of this mechanism of intracellular



Scheme 10 Reagents and conditions: a) Glutaric anhydride, Py, 45 °C, 2 h, 95%. b) PS-NH₂ resin, DIC, DMF, 1-OH benzotriazol; Ac₂O, Py, DMAP, 98%. c) TFA, sec-butanol, 97%. d) Cl₃CCN, DBU, 0 °C, 90%. e) LevOH, DCC, DMAP, CH₂Cl₂, 96%. f) HF·Py, AcOH, THF, -20 °C to rt, 99%. g) BF₃·Et₂O, C₆H₁₂, CH₂Cl₂. h) N₂H₄·AcOH, CH₂Cl₂, 18 h.



Scheme 11 Reagents and conditions: a) TMSOTf, CH_2Cl_2 , 5 cycles, 60%. b) DDQ, $CH_2Cl_2-H_2O$ 20 : 1. c) TMSOTf, CH_2Cl_2 , 2 cycles, -20 °C; TFA, CH_2Cl_2 , H_2O , 6 h, 71%. d) TMSOTf, CH_2Cl_2 , 2 cycles, -20 °C; TFA, CH_2Cl_2 , H_2O , 6 h, 40%.

signal transduction. However, they provide additional proof that cAMP-dependent and cAMP-independent protein kinases and phosphoprotein phosphatases are intracellular targets for IPGs. They also confirm the capacity of these types of structures to induce the phosphorylation and the dephosphorylation of cellular proteins which are modified in response to insulin.

Experimental

General

Thin layer chromatography (TLC) analyses were performed on silica gel 60 F_{254} precoated on aluminium plates (Merck) and the compounds were detected by staining with cerium(IV) sulfate (13 g), phosphomolybdic acid (10 g), sulfuric acid (60 mL) solution in water (1 L); with phosphomolybdic acid (40 g) solution in water (1 L); with sulfuric acid–ethanol solution

(1:9); or with anisaldehyde (25 mL) solution in sulfuric acid (25 mL), ethanol (450 mL) and acetic acid (1 mL), followed by heating to over 200 °C. Column chromatography was carried out on silica gel 60 (0.2 - 0.063 mm or 0.040 - 0.015 mm;Merck). Optical rotations were determined with a Perkin-Elmer 341 polarimeter. ¹H- and ¹³C-NMR spectra were acquired on Bruker DPX-300, DRX-400 and DRX-500 spectrometers and chemical shifts are given in ppm (δ) relative to tetramethylsilane as an internal reference or relative to D₂O. Elemental analyses were performed with a Leco CHNS-932 apparatus, after drying analytical samples under a vacuum over phosphorous pentoxide for 24 h. High (HRMS) and low resolution (FAB-MS) fast atom bombardment mass spectra were carried out by the Mass Spectrometry Service, Facultad Química, Seville, with a Kratos MS-80 RFA spectrometer. Maldi-tof mass spectra were recorded with a MALDITOF GSG System spectrometer. Gel filtration chromatography (Sephadex G-10 and Sephadex G-25;

Pharmacia) and ion-exchange chromatography (Amberlite IRA-402 Cl⁻, Merck) were used in order to achieve purification of the final products.

Docking calculations. All docking calculations were made using the PKA structure obtained from 1BX6.pdb (Brookhaven Data Bank) after removal of all substructures except the catalytic subunit and adding all H atoms possible. Kollman type charges for the PKA structure were obtained from Sybyl. A grid of 22.5 Å was used with a spacing of 0.375 Å. The center of the grid was the same as the calculated centroid for 33 before removal. Obtention of the ligands was made as described in the main text.³³ All of non-cyclic bonds were marked as rotatables. The root ring was in all cases the D-glucosamine ring. The docking process was carried out mainly following the guidelines given in Autodock User Guide 3.0.5. Affinity maps were created for each of the atoms present in each molecule (C, H, O, N, P). For each compound, several conformational geometries were used as a starting point for the docking calculations, obtaining equivalent results. For each of these studies, 10 runs were calculated using a population of 50 individuals with a limit of 250 000 energy evaluations.

Compounds 43–53,58,67,68,71–73. The synthesis and the full characterisation of these compounds are included as supporting information[†].

2-Azido-3,4-di-O-benzyl-2-deoxy-α-D-glucopyranosyl-(1→6)-3,4,5-tri-O-benzyl-2-O-(L-1,7,7-trimethyl-[2,2,1]-bicycloheptyl)-D-myo-inositol 55. To a solution of 52 (350 mg, 0.368 mmol) and BH₃·HNMe₂ (87 mg, 1.477 mmol) in dry CH₂Cl₂ (7.4 mL) under an argon atmosphere, Et₂O·BF₃ (192 µl, 1.484 mmol) was added dropwise. The solution was stirred for 10 min, diluted with AcOEt (50 mL) and washed with sat. NaHCO₃ $(2 \times 50 \text{ mL})$ and sat. NaCl $(3 \times 50 \text{ mL})$ solutions. The organic layer was washed over MgSO₄ and concentrated in vacuo. The residue was purified by flash chromatography (hexane-AcOEt 9:1,4:1) to yield 277 mg (79%) of 55 as a white foam. TLC (hexane–AcOEt 4 : 1) $R_{\rm f} = 0.10$. $[a]_{\rm D}^{20} = +50.6 (c = 1.3, \text{CHCl}_3)$. ¹H-NMR (CDCl₃, 500 MHz): δ 7.35 – 7.25 (m, 18H, ArH), 7.24 - 7.18 (m, 7H, ArH), 5.38 (d, $J_{12} = 3.5$ Hz, 1H, H_{1b}), 5.00 (d, J = 11.0 Hz, 1H, $CH_{benzylic}$), 4.91 (d, J = 11.0 Hz, 1H, CH_{benzylic}), 4.88 (d, J = 11.0 Hz, 1H, CH_{benzylic}), 4.86 (d, J =11.0 Hz, 1H, $CH_{benzylic}$), 4.82 (d, J = 11.0 Hz, 1H, $CH_{benzylic}$), 4.731 (d, J = 12.0 Hz, 1H, $CH_{benzylic}$), 4.728 (d, J = 11.0 Hz, 1H, $CH_{benzylic}$), 4.64 (d, J = 11.5 Hz, 1H, $CH_{benzylic}$), 4.63 (d, J =11.0 Hz, 1H, $CH_{benzylic}$), 4.62 (d, J = 11.5 Hz, 1H, $CH_{benzylic}$), 3.99 (t, $J_{3,2} = J_{3,4} = 10.0$ Hz, 1H, H_{3b}), 3.892 (t, $J_{4,3} = J_{4,5} =$ 9.5 Hz, 1H, H_{4a}), 3.887 (t, $J_{2,1} = J_{2,3} = 2.5$ Hz, 1H, H_{2a}), 3.87 (t, $J_{6,1} = J_{6,5} = 9.5$ Hz, 1H, H_{6a}), 3.85 (dt, $J_{5,6} = J_{5,6'} = 2.5$ Hz, $J_{5,4} = 10.0$ Hz, 1H, H_{5b}), 3.66 (dd, $J_A = 3.5$ Hz, $J_B = 8.0$ Hz, 1H, CH_{α} L-*camphor*), 3.61 (t, $J_{4,3} = J_{4,5} = 9.5$ Hz, 1H, H_{4b}), 3.59 (ddd, $J_{1,2} = 2.5$ Hz, $J_{1,OHeq} = 6.0$ Hz, $J_{1,6} = 9.0$ Hz, 1H, H_{1a}), 3.46 (dd, $J_{2,1} = 3.5$ Hz, $J_{2,3} = 10.0$ Hz, 1H, H_{2b}), 3.34 (t, $J_{5,4} =$ $J_{5,6} = 9.5$ Hz, 1H, H_{5a}), 3.33 (dd, $J_{3,2} = 2.0$ Hz, $J_{3,4} = 10.0$ Hz, 1H, H_{3a}), 3.31 (d, $J_{OHeq,1} = 6.0$ Hz, 1H, $OH_{eq.}$), 3.30 (m, 2H, $H_{6b} + H_{6b'}$, 2.02 (m, 1H, L-camphor), 1.63 (m, 3H, L-camphor), 1.49 (m, 1H, L-camphor), 1.31 (br t, $J_{OH,6} = J_{OH,6'}$ 4.5 Hz, 1H, OH_{6b}), 1.06 (s, 3H, CH₃ L-camphor), 1.00 (m, 1H, L-camphor), 0.98 (s, 3H, CH₃ L-camphor), 0.94 (m, 1H, L-camphor), 0.81 (s, 3H, CH₃ L-camphor). ¹³C-NMR (CDCl₃, 125 MHz): δ 138.47, 138.38, 138.12, 138.09, 137.76 (ArC), 128.45, 128.41, 128.32, 128.27, 128.08, 128.04, 127.88, 127.80, 127.76, 127.65, 127.59, 127.50, 127.45 (ArCH), 98.40 (C_{1b}), 89.64 (CH_a L-camphor), 81.78 (C_{4a}), 81.27 (C_{5a}), 80.89 (C_{6a}), 80.62 (C_{3b}), 80.37 (C_{3a}), 77.80 (C_{4b}), 77.16 (C_{2a}), 75.60, 75.52, 75.22, 74.91 (CH_{2benzylic}), 74.11 (C_{1a}), 72.73 (CH_{2benzvlic}), 71.51 (C_{5b}), 64.39 (C_{2b}), 60.77 (C_{6b}), 49.64, 46.60 (C L-camphor), 45.15 (CH L-camphor), 39.70, 34.41, 27.28 (CH2 L-camphor), 20.45, 20.19, 12.71 (CH3 L-camphor). FAB-MS: m/z 976 (M + Na)⁺. Anal. calcd. for $C_{57}H_{67}O_{10}N_3\cdot H_2O:$ C 70.42%; H 7.15%; N 4.32%; found C 70.61%; H 7.14%; N 3.92%.

Data for intermediate 54. TLC (hexane–AcOEt, 4 : 1) $R_{\rm f} =$ 0.36. $[a]_{D}^{20} = +43.1$ (c = 0.7, CHCl₃). ¹H-NMR (CDCl₃, 500 MHz): δ 7.44 (m, 2H, ArH), 7.41 – 7.19 (m, 23H, ArH), 5.51 (s, 1H, $CH_{benzylic}$ benzylidene), 5.35 (d, $J_{1,2} = 3.5$ Hz, 1H, H_{1b}), 4.97 (d, J = 11.5 Hz, 1H, $CH_{benzylic}$), 4.95 (d, J = 11.5 Hz, 1H, $CH_{benzylic}$), 4.88 (d, J = 11.0 Hz, 1H, $CH_{benzylic}$), 4.77 (d, J =11.0 Hz, 1H, $CH_{benzylic}$), 4.74 (d, J = 11.5 Hz, 1H, $CH_{benzylic}$), 4.72 (d, J = 10.5 Hz, 1H, $CH_{benzylic}$), 4.71 (d, J = 11.5 Hz, 1H, CH_{benzylic}), 4.64 (d, J = 11.5 Hz, 1H, CH_{benzylic}), 4.05 (t, $J_{3,2} =$ $J_{3,4} = 9.5$ Hz, 1H, H_{3b}), 4.05 (td, $J_{5,6} = 4.5$ Hz, $J_{5,4} = J_{5,6'} =$ 10.5 Hz, 1H, H_{5b}), 3.91 (t, $J_{4,3} = J_{4,5} = 9.5$ Hz, 1H, H_{4a}), 3.90 $(t, J_{6,1} = J_{6,5} = 9.5 \text{ Hz}, 1\text{H}, \text{H}_{6a}), 3.89 \text{ (br s, 1H, H}_{2a}), 3.84 \text{ (dd,})$ $J_{6,5} = 5.0 \text{ Hz}, J_{6,6'} = 10.5 \text{ Hz}, 1\text{H}, \text{H}_{6b}$, 3.67 (dd, $J_{\text{A}} = 3.0 \text{ Hz}$, $J_{\rm B} = 7.5$ Hz, 1H, CH_{α} L-camphor), 3.66 (t, $J_{4,3} = J_{4,5} = 9.5$ Hz, 1H, H_{4b}), 3.59 (br ddd, $J_{1,2} = 2.0$ Hz, $J_{1,OHeq} = 5.0$ Hz, $J_{1,6} =$ 9.0 Hz, 1H, H_{1a}), 3.57 (dd, $J_{2,1} = 3.5$ Hz, $J_{2,3} = 10.0$ Hz, 1H, H_{2b}), 3.54 (d, $J_{OH,1} = 5.0$ Hz, 1H, $OH_{eq.}$), 3.53 (t, $J_{6',5} = J_{6',6} =$ 10.5 Hz, 1H, H_{6b'}), 3.38 (t, $J_{5,4} = J_{5,6} = 9.5$ Hz, 1H, H_{5a}), 3.34 (dd, $J_{3,2} = 2.5$ Hz, $J_{3,4} = 10.0$ Hz, 1H, H_{3a}), 2.02 (m, 1H, Lcamphor), 1.63 (m, 3H, L-camphor), 1.49 (m, 1H, L-camphor), 1.06 (s, 3H, CH₃ L-camphor), 1.03 (m, 1H, L-camphor), 0.98 (s, 3H, CH₃ L-camphor), 0.95 (m, 1H, L-camphor), 0.81 (s, 3H, CH₃ L-camphor). ¹³C-NMR (CDCl₃, 125 MHz): δ 138.52, 138.32, 138.15, 137.75, 137.39 (ArC), 128.90, 128.40, 128.31, 128.25, 128.21, 128.17, 128.01, 127.88, 127.65, 127.57, 127.47, 127.41, 126.05 (ArCH), 101.24 (CH_{benzylic} benzylidene), 99.08 (C_{1b}), 89.49 (CH_a L-camphor), 82.80 (C_{4b}), 81.91 (C_{4a}), 81.83 (C_{6a}), 81.03 (C_{5a}), 80.30 (C_{3a}), 77.00 (C_{3b}), 76.75 (C_{2a}), 75.57 (CH_{2benzylic}), 75.03 (2 × $CH_{2benzylic}$), 74.01 (C_{1a}), 72.66 ($CH_{2benzylic}$), 68.62 (C_{6b}), 64.10 (C_{2b}), 63.11 (C_{5b}), 49.61, 46.60 (C L-camphor), 45.17 (CH L-camphor), 39.56, 34.39, 27.30 (CH₂ L-camphor), 20.46, 20.20, 12.68 (CH₃ L-camphor). FAB-MS: m/z 974 (M + Na)⁺.

2-Azido-3-O-benzyl-2-deoxy- α -D-glucopyranosyl- $(1 \rightarrow 6)$ -1,2-O-(L-1,7,7-trimethyl-[2,2,1]-bicyclohept-2-ylidene)-3,4,5-tri-Obenzyl-D-myo-inositol 56. To a solution of 52 (450 mg, 0.474 mmol) in dry CH_2Cl_2 (9.5 mL) under an argon atmosphere, ethanethiol (526 µl, 7.102 mmol) and Et₂O·BF₃ (3 µl, 0.024 mmol) were added at 0 °C. The solution was stirred for 45 min, diluted with AcOEt (100 mL) and washed with sat. NaHCO₃ (125 mL) and sat. NaCl (3×125 mL) solutions. The organic layer was dried over MgSO4 and concentrated in vacuo. The residue was purified by flash chromatography (hexane-AcOEt 9:1, 4:1, 2:1) to yield 400 mg (98%) of **56** as a white foam. $[a]_{D}^{20} = +41.3$ (c = 1.3, CHCl₃). ¹H-NMR (CDCl₃, 500 MHz): δ 7.41 - 7.26 (m, 20H, ArH), 5.55 (d, $J_{1,2} = 3.5$ Hz, 1H, H_{1b}), 4.89 (d, J = 11.5 Hz, 1H, CH_{benzylic}), 4.82 (d, J = 11.0 Hz, 1H, CH_{benzylic}), 4.81 (d, J = 11.0 Hz, 1H, $CH_{benzylic}$), 4.76 (d, J = 11.5 Hz, 1H, $CH_{benzylic}$), 4.75 (d, J =11.5 Hz, 1H, $CH_{benzylic}$), 4.70 (d, J = 10.5 Hz, 1H, $CH_{benzylic}$), 4.69 (d, J = 12.0 Hz, 1H, CH_{benzylic}), 4.62 (d, J = 11.0 Hz, 1H, CH_{benzylic}), 4.29 (dd, $J_{2,3} = 4.0$ Hz, $J_{2,1} = 6.0$ Hz, 1H, H_{2a}), 4.03 (dd, $J_{1,2} = 6.0$ Hz, $J_{1,6} = 7.0$ Hz, 1H, H_{1a}), 3.99 (dd, $J_{6,1} =$ 7.5 Hz, $J_{6.5} = 10.0$ Hz, 1H, H_{6a}), 3.86 (dt, $J_{5.6} = J_{5.6'} = 3.5$ Hz, $J_{5,4} = 10.0$ Hz, 1H, H_{5b}), 3.83 (t, $J_{4,3} = J_{4,5} = 8.0$ Hz, 1H, H_{4a}), 3.80 (dd, $J_{3,2} = 4.0$ Hz, $J_{3,4} = 8.0$ Hz, 1H, H_{3a}), 3.73 (dd, $J_{3,4} = 9.0$ Hz, $J_{3,2} = 10.5$ Hz, 1H, H_{3b}), 3.60 (br t, $J_{4,3} =$ $J_{4.5} = 9.5$ Hz, 1H, H_{4b}), 3.57 (m, 2H, H_{6b} + H_{6b'}), 3.44 (dd, $J_{5,4} = 7.5$ Hz, $J_{5,6} = 10.0$ Hz, 1H, H_{5a}), 3.26 (dd, $J_{2,1} = 3.5$ Hz, $J_{2,3} = 10.0$ Hz, 1H, H_{2b}), 1.92 (m, 1H, L-camphor), 1.86 (m, 2H, L-camphor + OH_{4b}), 1.76 (m, 1H, L-camphor), 1.72 (m, 1H, L-camphor), 1.56 (br s, 1H, OH_{6b}), 1.47 (d, J = 13.0 Hz, 1H, L-camphor), 1.39 (m, 1H, L-camphor), 1.22 (m, 1H, L-camphor), 1.07 (s, 3H, CH₃ L-camphor), 0.87 (s, 6H, 2 × CH₃ L-camphor). ¹³C-NMR (CDCl₃, 125 MHz): δ 138.37 (ArC), 138.30 (2 × ArC), 138.05 (ArC), 128.62, 128.42, 128.38, 128.35, 128.10, 128.03, 128.00, 127.87, 127.81, 127.76, 127.73, 127.65 (ArCH), 118.11 (C_{acetalic} L-camphor), 95.59 (C_{1b}), 80.75 (C_{5a}), 80.65 (C_{4a}),

773

79.45 (C_{3b}), 77.94 (C_{6a}), 76.91 (C_{3a}), 76.04 (C_{1a}), 75.00, 74.80, 74.73 ($CH_{2benzylic}$), 73.90 (C_{2a}), 72.61 ($CH_{2benzylic}$), 71.61 (C_{4b}), 70.55 (C_{5b}), 62.88 (C_{2b}), 62.29 (C_{6b}), 51.58, 47.97 (C L-camphor), 45.14 (CH L-camphor), 44.79, 29.89, 26.96 (CH₂ L-camphor), 20.60, 20.34, 9.77 (CH₃ L-camphor). FAB-MS: m/z 884 (M + Na)⁺. Anal. calcd. for $C_{50}H_{59}O_{10}N_3 \cdot H_2O$: C 68.31%; H 6.99%; N 4.77%; found C 68.31%; H 6.99%; N 4.47%.

2-Azido-3-O-benzyl-6-O-tert-butyldimethylsilyl-2-deoxy-a-Dglucopyranosyl-(1→6)-3,4,5-tri-O-benzyl-1,2-O-(L-1,7,7-trimethyl-[2,2,1]-bicyclohept-2-ylidene)-D-myo-inositol 57. To a solution of 56 (350 mg, 0.406 mmol) and imidazol (88 mg, 1.293 mmol) in dry DMF (5 mL) under an argon atmosphere, a solution of TBDMSCl (73 mg, 0.484 mmol) in dry DMF (3 mL) was added at -15 °C. The solution was stirred for 2 h, diluted with AcOEt (50 mL) and washed with 10% HCl solution (50 mL). The aqueous layer was extracted with AcOEt $(2 \times 25 \text{ mL})$ and the combined organic layers were washed with sat. NaCl solution (3 \times 100 mL), dried over MgSO₄ and concentrated in vacuo. The residue was purified by flash chromatography (hexane-AcOEt 19:1) to yield 380 mg (96%) of **57** as a white foam. $[a]_{D}^{20} = +37.5 (c = 1.7, CHCl_3)$. ¹H-NMR (CDCl₃, 500 MHz): δ 7.44 – 7.26 (m, 20H, ArH), 5.55 (d, $J_{1,2} = 3.5$ Hz, 1H, H_{1b}), 4.88 (d, J = 11.5 Hz, 1H, CH_{benzylic}), 4.86 (d, J = 10.5 Hz, 1H, $CH_{benzylic}$), 4.81 (d, J = 11.0 Hz, 1H, 11.0 Hz, 2H, $2 \times CH_{\text{benzylic}}$), 4.70 (d, J = 10.5 Hz, 1H, CH_{benzylic}), 4.69 (d, J = 10.5 Hz, 1H, CH_{benzylic}), 4.28 (dd, $J_{2,1} = 3.5$ Hz, $J_{2,3} = 6.0$ Hz, 1H, H_{2a}), 4.01 (t, $J_{1,2} = J_{1,6} = 7.0$ Hz, 1H, H_{1a}), 3.96 (dd, $J_{6,1} = 7.0$ Hz, $J_{6,5} = 10.0$ Hz, 1H, H_{6a}), 3.88 (br dt, $J_{5,6} = J_{5,6'} = 4.0$ Hz, $J_{5,4} = 9.5$ Hz, 1H, H_{5b}), 3.82 (t, $J_{3,2} = J_{3,4} =$ 9.5 Hz, 1H, H_{3b}), 3.81 (t, $J_{4,3} = J_{4,5} = 8.5$ Hz, 1H, H_{4a}), 3.78 (dd, $J_{3,2} = 4.0$ Hz, $J_{3,4} = 8.0$ Hz, 1H, H_{3a}), 3.74 (td, $J_{4,OH} = 3.0$ Hz, $J_{4,3} = J_{4,5} = 9.5$ Hz, 1H, H_{4b}), 3.71 (dd, $J_{6,5} = 3.5$ Hz, $J_{6,6'} =$ 11.0 Hz, 1H, H_{6b}), 3.60 (dd, $J_{6',5} = 5.0$ Hz, $J_{6',6} = 11.0$ Hz, 1H, $H_{6b'}$), 3.42 (dd, $J_{5,4} = 7.5$ Hz, $J_{5,6} = 9.5$ Hz, 1H, H_{5a}), 3.25 (dd, $J_{2,1} = 3.5$ Hz, $J_{2,3} = 10.5$ Hz, 1H, H_{2b}), 2.35 (d, $J_{OH,4} = 3.0$ Hz, 1H, OH), 1.88 (m, 2H, L-camphor), 1.75 (m, 1H, L-camphor), 1.72 (m, 1H, L-camphor), 1.46 (d, J = 13.0 Hz, 1H, L-camphor), 1.38 (m, 1H, L-camphor), 1.22 (m, 1H, L-camphor), 1.07 (s, 3H, CH₃ L-camphor), 0.87 (s, 3H, CH₃ L-camphor), 0.86 (s, 12H, CH₃ L-camphor + (CH₃)C TBDMS), 0.02 (CH₃ TBDMS), 0.01 (CH₃ TBDMS). ¹³C-NMR (CDCl₃, 125 MHz): δ 138.56, 138.34, 138.26, 138.20 (ArC), 128.51, 128.36, 128.35, 128.31, 128.25, 128.23, 127.88, 127.834, 127.825, 127.71, 127.66, 127.56 (ArCH), 118.04 (Cacetalic L-camphor), 95.30 (C1b), 80.80 (C5a), 80.65 (C_{4a}), 79.10 (C_{3b}), 77.66 (C_{6a}), 77.20 (C_{3a}), 76.19 (C_{1a}), 75.38, 74.92, 74.86 (CH_{2benzylic}), 73.90 (C_{2a}), 72.84 (C_{4b}), 72.53 (CH_{2benzylic}), 70.47 (C_{5b}), 63.56 (C_{6b}), 62.73 (C_{2b}), 51.59, 47.94 (C L-camphor), 45.13 (CH L-camphor), 44.89, 29.82, 26.98 (CH₂ L-camphor), 25.94 ((CH₃)₃C TBDMS), 20.62, 20.37 (CH₃) L-camphor), 18.34 ((CH₃)₃C TBDMS), 9.78 (CH₃ L-camphor), $-5.22 (2 \times CH_3 TBDMS)$. FAB-MS: m/z 975 M⁺, 998 (M + Na)⁺. Anal. calcd. for C₅₆H₇₃O₁₀SiN₃: C 68.89%; H 7.54%; N 4.30%; found C 68.62%; H 7.56%; N 4.07%.

2-Azido-4,6-*O*-benzylidene-2-deoxy-*a*-D-glucopyranosyl-(1→ 6)-3,4,5-tri-*O*-benzyl-1,2-*O*-(L-1,7,7-trimethyl-[2,2,1]-bicyclohept-2-ylidene)-D-*myo*-inositol 59. To a solution of 58 (445 mg, 0.454 mmol) in a mixture CH₂Cl₂-H₂O 9 : 1 (9 mL), DDQ (155 mg, 0.683 mmol) was added. The mixture was stirred for 1 h, diluted with AcOEt (50 mL) and washed with sat. NaHCO₃ (2 × 50 mL) and sat. NaCl (3 × 50 mL) solutions. The organic layer was dried over MgSO₄, concentrated in *vacuo* and the residue was purified by flash chromatography (hexane–AcOEt 9 : 1, 4 : 1) to yield 352 mg (90%) of 59 as a white foam. $[a]_{D}^{20} = +56.3$ (*c* = 1.2, CHCl₃). ¹H-NMR (CDCl₃, 500 MHz): δ 7.38 - 7.23 (m, 17H, ArH), 7.18 (m, 3H, ArH), 5.63 (d, $J_{1.2} = 4.0$ Hz, 1H, H_{1b}), 5.94 (s, 1H, CH_{benzylic} benzylidene), 4.78 (d, *J* = 11.0 Hz, 1H, CH_{benzylic}), 4.77 (d, *J* = 11.0 Hz, 1H, CH_{benzylic}), 4.75 (d, *J* = 11.5 Hz, 1H, CH_{benzylic}), 4.72 (d, *J* = 10.5 Hz, 1H, $CH_{benzylic}$), 4.70 (d, J = 11.5 Hz, 1H, $CH_{benzylic}$), 4.67 (d, J = 10.5 Hz, 1H, CH_{benzylic}), 4.29 (br t, $J_{2,1} = J_{2,3} =$ 4.5 Hz, 1H, H_{2a}), 4.19 (dd, $J_{6.5} = 5.0$ Hz, $J_{6.6'} = 10.0$ Hz, 1H, H_{6b}), 4.16 (m, 1H, H_{5b}), 4.14 (td, $J_{OH,3} = 2.5$ Hz, $J_{3,2} = J_{3,4} =$ 10.0 Hz, 1H, H_{3b}), 4.03 (m, 2H, H_{1a} + H_{6a}), 3.83 (t, $J_{4,3} = J_{4,5} =$ 8.5 Hz, 1H, H_{4a}), 3.81 (dd, $J_{3,2} = 4.0$ Hz, $J_{3,4} = 8.0$ Hz, 1H, H_{3a}), 3.66 (t, $J_{6',5} = J_{6',6} = 10.0$ Hz, 1H, $H_{6b'}$), 3.50 (t, $J_{4,3} = J_{4,5} =$ 9.5 Hz, 1H, H_{4b}), 3.45 (m, 1H, H_{5a}), 3.28 (dd, $J_{2,1} = 3.5$ Hz, $J_{2,3} = 10.0$ Hz, 1H, H_{2b}), 2.56 (d, $J_{OH,3} = 2.5$ Hz, 1H, OH), 1.92 (m, 1H, L-camphor), 1.86 (m, 1H, L-camphor), 1.75 (m, 1H, L-camphor), 1.72 (m, 1H, L-camphor), 1.46 (d, J = 13.0 Hz, 1H, L-camphor), 1.39 (m, 1H, L-camphor), 1.22 (m, 1H, L-camphor), 1.07 (s, 3H, CH₃ L-camphor), 0.873 (s, 3H, CH₃ L-camphor), 0.868 (s, 3H, CH₃ L-camphor). ¹³C-NMR (CDCl₃, 125 MHz): δ 138.42, 138.33, 138.00, 137.11 (ArC), 129.20, 128.44, 128.36, 128.30, 128.19, 128.08, 127.85, 127.82, 127.71, 127.59, 127.52, 126.46 (ArCH), 118.10 (Cacetalic L-camphor), 102.03 (CHbenzylic benzylidene), 95.97 (C1b), 81.95 (C4b), 80.65 (C4a), 80.59 (C5a), 78.12 (C_{6a}), 76.85 (C_{3a}), 75.99 (C_{1a}), 75.20, 74.71 (CH_{2benzylic}), 73.94 (C_{2a}), 72.61 ($CH_{2benzylic}$), 68.76 (C_{6b}), 68.58 (C_{3b}), 63.09 (C_{2b}), 62.18 (C_{5b}), 51.60, 47.96 (C L-camphor), 45.15 (CH L-camphor), 44.81, 29.87, 26.97 (CH₂ L-camphor), 20.60, 20.36, 9.71 (CH₃ L-camphor). FAB-MS: m/z 860 M⁺, 882 (M + Na)⁺. Anal. calcd. for C₅₀H₅₇O₁₀N₃: C 69.83%; H 6.68%; N 4.89%; found C 69.59%; H 6.90%; N 5.03%.

2-Azido-4,6-O-benzylidene-2-deoxy-3-O-dibenzylphosphate-α-D-glucopyranosyl-(1→6)-3,4,5-tri-O-benzyl-1,2-O-(L-1,7,7-trimethyl-[2,2,1]-bicyclohept-2-ylidene)-D-myo-inositol 60. To a solution of 59 (300 mg, 0.349 mmol) and 1H-tetrazol (61 mg, 0.871 mmol) in dry CH₂Cl₂ (7 mL) under an argon atmosphere, dibenzyl phosphoramidite (230 *N*,*N*-diisopropyl μl, 0.699 mmol) was added. The solution was stirred for 30 min and 70% MCPBA (172 mg, 0.698 mmol) was added at 0 °C. After 10 min the mixture was diluted with AcOEt (50 mL) and washed with sat. NaHCO₃ (2 \times 50 mL) and sat. NaCl (3 \times 50 mL) solutions. The organic layer was dried over MgSO₄, concentrated in vacuo and the residue was purified by double flash chromatography (hexane-AcOEt 2 : 1 and hexane-AcOEt 9:1,8:1,7:1,6:1,5:1,4:1,3:1,2:1) to yield 375 mg (96%) of **60** as a white foam. $[a]_{D}^{20} = +55.6 \ (c = 1.1, \text{ CHCl}_{3}).$ ¹H-NMR (CDCl₃, 500 MHz): δ 7.38 - 7.18 (m, 25H, ArH), 7.14 (m, 3H, ArH), 7.04 (m, 2H, ArH), 5.70 (d, J = 4.0 Hz, 1H, H_{1b}), 5.45 (s, 1H, $CH_{benzylic}$ benzylidene), 5.08 (dd, $J_1 =$ 7.0 Hz, $J_2 = 11.5$ Hz, 1H, $CH_{benzylic}$), 4.99 (dd, $J_1 = 8.0$ Hz, $J_2 = 11.5$ Hz, 1H, CH_{benzylic}), 4.97 (q, J = 9.5 Hz, 1H, H_{3b}), 4.95 (dd, $J_1 = 7.0$ Hz, $J_2 = 12.0$ Hz, 1H, CH_{benzylic}), 4.85 (dd, $J_1 =$ 8.0 Hz, $J_2 = 12.0$ Hz, 1H, $CH_{benzylic}$), 4.76 (d, J = 11.0 Hz, 1H, $CH_{benzylic}$), 4.751 (d, J = 10.5 Hz, 1H, $CH_{benzylic}$), 4.749 (d, J =12.0 Hz, 1H, $CH_{benzylic}$), 4.71 (d, J = 10.5 Hz, 1H, $CH_{benzylic}$), 4.68 (d, J = 12.0 Hz, 1H, CH_{benzylic}), 4.67 (d, J = 11.0 Hz, 1H, CH_{benzylic}), 4.30 (dd broad, $J_1 = 3.5$ Hz, $J_2 = 5.5$ Hz, 1H, H_{2a}), 4.21 (td, $J_1 = 5.0$ Hz, $J_2 = 10.0$ Hz, 1H, H_{5b}), 4.14 (dd, $J_1 =$ 5.0 Hz, $J_2 = 10.5$ Hz, 1H, H_{6b}), 4.06 (m, 2H, H_{6a} + H_{1a}), 3.83 (m, 2H, $H_{4a} + H_{3a}$), 3.68 (t, J = 9.5 Hz, 1H, H_{4b}), 3.63 (t, J =10.5 Hz, 1H, $H_{6b'}$), 3.47 (m, 1H, H_{5a}), 3.32 (dd, $J_1 = 4.0$ Hz, $J_2 = 10.5$ Hz, 1H, H_{2b}), 1.92 (m, 1H, L-camphor), 1.86 (m, 1H, L-camphor), 1.76 (m, 1H, L-camphor), 1.72 (m, 1H, L-camphor), 1.46 (d, J = 13.0 Hz, 1H, L-camphor), 1.40 (m, 1H, L-camphor), 1.22 (m, 1H, L-camphor), 1.07 (s, 3H, CH₃ L-camphor), 0.88 (s, 3H, CH₃ L-camphor), 0.86 (s, 3H, CH₃ L-camphor). ³¹P-NMR (CDCl₃, 202 MHz): δ –2.52. ¹³C-NMR (CDCl₃, 125 MHz): δ 138.35, 138.31, 137.86, 136.96 (ArC), 135.93 (d, J_{C,P} = 7.5 Hz, ArC phosphate), 135.93 (d, $J_{C,P} = 7.8$ Hz, ArC phosphate), 129.07, 128.41, 128.38, 128.35, 128.34, 128.27, 128.21, 128.16, 128.09, 128.04, 127.82, 127.80, 127.69, 127.63, 127.54, 127.48, 126.56 (ArCH), 118.08 (Cacetal L-camphor), 102.05 (CH_{benzvlic} benzylidene), 96.76 (C_{1b}), 80.55 (C_{4a}), 80.38 (C_{5a}), 80.29 (d, $J_{C,P} = 2.9$ Hz, C_{4b}), 78.74 (C_{6a}), 76.55 (C_{3a}), 75.81 (C_{1a}), 75.07 $(CH_{2benzvlic})$, 74.82 (d, $J_{C,P} = 6.4$ Hz, C_{3b}), 74.41 ($CH_{2benzvlic}$),

73.91 (C_{2a}), 72.72 ($CH_{2benzylic}$), 69.23 (d, $J_{C,P} = 5.4$ Hz, $CH_{2benzylic}$ phosphate), 69.20 (d, $J_{C,P} = 5.4$ Hz, $CH_{2benzylic}$ phosphate), 68.64 (C_{6b}), 62.49 (d, $J_{C,P} = 3.1$ Hz, C_{2b}), 62.45 (C_{5b}), 51.57, 47.95 (C L-camphor), 45.16 (CH L-camphor), 44.69, 29.92, 26.97 (CH₂ L-camphor), 20.59, 20.34, 9.76 (CH₃ L-camphor). FAB-MS: m/z1119 M⁺, 1142 (M + Na)⁺. Anal. calcd. for C₆₄H₇₀O₁₃N₃P: C 68.62%; H 6.30%; N 3.75%; found C 68.40%; H 6.10%; N 3.56%.

2-Azido-2-deoxy-3-O-dibenzylphosphate-a-D-glucopyranosyl- $(1 \rightarrow 6)$ -3.4.5-tri-O-benzvl-D-mvo-inositol 61. To a solution of 60 (300 mg, 0.268 mmol) in CH₂Cl₂ (13.4 mL), H₂O (483 µl, 26.811 mmol) and TFA (2.06 mL, 26.83 mmol) were added and the resulting mixture was stirred for 2 h. The mixture was diluted with AcOEt (100 mL) and washed with sat. NaHCO₃ $(2 \times 100 \text{ mL})$ and sat. NaCl $(3 \times 100 \text{ mL})$ solutions. The organic layer was dried over MgSO4, concentrated in vacuo and the residue was purified by flash chromatography (hexane-AcOEt 1:1, 1:4, AcOEt 100%) to yield 197 mg (82%) of 61 as a colorless syrup. $[a]_{D}^{20} = +49.8$ (c = 1.3, CHCl₃). ¹H-NMR $(CDCl_3, 500 \text{ MHz}): \delta 7.38 - 7.22 \text{ (m, 25H, ArH)}, 5.47 \text{ (d, } J =$ 3.5 Hz, 1H, H_{1b}), 5.16 – 5.03 (m, 4H, $4 \times CH_{benzylic}$ phosphate), 5.01 (d, J = 11.0 Hz, 1H, $CH_{benzylic}$), 4.92 (d, J = 10.5 Hz, 1H, $CH_{benzylic}$), 4.80 (d, J = 10.5 Hz, 1H, $CH_{benzylic}$), 4.73 (d, J =11.5 Hz, 1H, $CH_{benzylic}$), 4.70 (d, J = 11.5 Hz, 1H, $CH_{benzylic}$), 4.62 (d, J = 11.0 Hz, 1H, CH_{benzylic}), 4.60 (ddd, $J_{3,P} = 6.5$ Hz, $J_{3,4} = 8.5$ Hz, $J_{3,2} = 10.0$ Hz, 1H, H_{3b}), 4.32 (d, $J_{OH,4} = 3.0$ Hz, 1H, OH_{4b}), 4.15 (br t, $J_{2,1} = J_{2,3} = 2.5$ Hz, 1H, H_{2a}), 3.98 (t, $J_{4,3} = J_{4,5} = 9.5$ Hz, 1H, H_{4a}), 3.95 (t, $J_{6,5} = J_{6,1} = 9.5$ Hz, 1H, H_{6a}), 3.80 (dt, $J_{5,6} = J_{5,6'} = 3.0$ Hz, $J_{5,4} = 10.0$ Hz, 1H, H_{5b}), 3.69 (td, $J_{4,OH} = 3.0$ Hz, $J_{4,3} = J_{4,5} = 9.0$ Hz, H_{4b}), 3.61 (ddd, $J_{1,2} = 2.5$ Hz, $J_{1,OH} = 5.5$ Hz, $J_{1,6} = 8.5$ Hz, 1H, H_{1a}), 3.48 (dd, $J_{3,2} = 2.5$ Hz, $J_{3,4} = 9.5$ Hz, 1H, H_{3a}), 3.44 (d, $J_{OH,1} = 5.5$ Hz, 1H, OH_{1a}), 3.41 (dt, $J_{6,OH} = J_{6,5} = 3.5$ Hz, $J_{6,6'} = 12.0$ Hz, 1H, H_{6b}), 3.38 (dd, $J_{2,1} = 4.0$ Hz, $J_{2,3} = 10.0$ Hz, H_{2b}), 3.36 (t, $J_{5,4} = J_{5,6} = 9.5$ Hz, 1H, H_{5a}), 3.34 (dt, $J_{6',OH} = J_{6',5} = 4.0$ Hz, $J_{6'.6} = 12.0$ Hz, 1H, H_{6b'}), 2.62 (s, 1H, OH_{2a}), 1.51 (br t, $J_{OH,6} =$ $J_{\text{OH},6'} = 4.0$ Hz, 1H, OH_{6b}). ³¹P-NMR (CDCl₃, 202 MHz): δ -0.41. ¹³C-NMR (CDCl₃, 125 MHz): δ 138.34, 138.12, 137.60 (ArC), 135.32 (d, $J_{C,P} = 6.8$ Hz, ArC phosphate), 135.24 (d, $J_{C,P} = 7.1$ Hz, ArC phosphate), 128.67, 128.60, 128.58, 128.54, 128.39, 128.35, 128.03, 128.00, 127.96, 127.93, 127.83, 127.64, 127.61, 127.48 (ArCH), 98.00 (C_{1b}), 81.59 (C_{4a}), 80.67 (C_{5a}), 80.61 (d, $J_{3,P} = 5.5$ Hz, C_{3b}), 79.84 (C_{6a}), 79.57 (C_{3a}), 75.81, 75.39, 72.87 ($CH_{2benzylic}$), 72.72 (C_{1a}), 71.42 (C_{5b}), 70.12 (d, $J_{C,P} =$ 5.8 Hz, $CH_{2benzylic}$ phosphate), 70.05 (d, $J_{C,P} = 5.8$ Hz, $CH_{2benzylic}$ phosphate), 69.70 (C_{4b}), 69.56 (C_{2a}), 62.59 (d, $J_{2,P} = 6.8$ Hz, C_{2b}), 61.19 (C_{6b}). FAB-MS: m/z 920 (M + Na)⁺. Anal. calcd. for C47H52O13N3P·H2O: C 61.63%; H 5.94%; N 4.59%; found C 61.81%; H 6.11%; N 4.40%.

2-Ammonio-2-deoxy-3-O-phosphate- α -D-glucopyranosyl- $(1 \rightarrow$ 6)-D-myo-inositol 8. A suspension of 61 (120 mg, 0.134 mmol) and 10% Pd on charcoal (285 mg, 0.268 mmol) in a mixture of MeOH-H₂O 9 : 1 (13 mL) under a hydrogen atmosphere was stirred for 5 h. The mixture was filtered through a pad of celite and the filter cake washed with H₂O. The solution was concentrated in *vacuo* and lyophilised to yield 56 mg (100%) of **8** as a white solid. $[a]_{D}^{20} = +55.0 \ (c = 0.5, H_2O)$. NMR data at pH = 5.6: ¹H-NMR (D₂O, 500 MHz): δ 5.38 (d, $J_{1,2} = 3.5$ Hz, 1H, H_{1b}), 4.34 (q, $J_{3,2} = J_{3,4} = 9.0$ Hz, 1H, H_{3b}), 4.07 (dt, $J_{5,6} =$ $J_{5,6'} = 3.0$ Hz, $J_{5,4} = 10.0$ Hz, 1H, H_{5b}), 3.99 (t, $J_{2,1} = J_{2,3} =$ 3.0 Hz, 1H, H_{2a}), 3.82 (dd, $J_{6,5} = 3.5$ Hz, $J_{6,6'} = 12.5$ Hz, 1H, H_{6b}), 3.77 (dd, $J_{6',5} = 2.5$ Hz, $J_{6',6} = 12.5$ Hz, 1H, $H_{6b'}$), 3.74 $(dd, J_{1,2} = 3.0 \text{ Hz}, J_{1,6} = 10.0 \text{ Hz}, 1\text{H}, \text{H}_{1a}), 3.69 (t, J_{6,1} = J_{6,5} =$ 10.0 Hz, 1H, H_{6a}), 3.65 (t, $J_{4,3} = J_{4,5} = 9.5$ Hz, 1H, H_{4b}), 3.60 $(t, J_{4,3} = J_{4,5} = 10.0 \text{ Hz}, 1\text{H}, \text{H}_{4a}), 3.50 \text{ (dd}, J_{3,2} = 3.0 \text{ Hz}, J_{3,4} =$ 10.0 Hz, 1H, H_{3a}), 3.40 (t, $J_{5.4} = J_{5.6} = 9.5$ Hz, 1H, H_{5a}), 3.40 (dd, $J_{2,1} = 4.0$ Hz, $J_{2,3} = 10.0$ Hz, 1H, H_{2b}). ³¹P-NMR (D₂O, 202 MHz): δ 2.54. ¹³C-NMR (D₂O, 125 MHz): δ 96.61 (C_{1b}), $80.52 (C_{6a}), 73.08 (br s, C_{3b}), 72.53 (C_{4a} + C_{5a}), 72.41 (C_{2a}), 71.66$

(C_{5b}), 71.56 (C_{1a}), 70.89 (C_{3a}), 68.95 (C_{4b}), 59.90 (C_{6b}), 54.27 (C_{2b}). HRMS m/z calcd. for C₁₂H₂₄O₁₃NPNa⁺: 444.0876; found 444.0885 (M + Na)⁺.

2-Azido-2-deoxy-3,6-di-O-benzyl-4-O-dibenzylphosphate-α-Dglucopyranosyl- $(1 \rightarrow 6)$ -3,4,5-tri-O-benzyl-1,2-O-(L-1,7,7-trimethyl-[2,2,1]-bicyclohept-2-yliden)-D-myo-inositol **62.** To а solution of 53 (200 mg, 0.210 mmol) and 1H-tetrazol (37 mg, 0.528 mmol) in dry CH₂Cl₂ (4.2 mL) under an argon atmosphere, N,N-diisopropyl dibenzyl phosphoramidite (138 µl, 0.420 mmol) was added. The solution was stirred for 30 min and 70% MCPBA (129 mg, 0.525 mmol) was added at 0 °C. After 10 min the mixture was diluted with AcOEt (50 mL) and washed with sat. NaHCO₃ (2 \times 50 mL) and sat. NaCl (3 \times 50 mL) solutions. The organic layer was dried over MgSO₄, concentrated in vacuo and the residue was purified by double flash chromatography (hexane-AcOEt 2:1 and hexane-AcOEt 9:1,8:1,7:1,6:1,5:1,4:1,3:1,2:1) to yield 242 mg (95%) of **62** as a white foam. $[a]_{D}^{20} = +48.4 \ (c = 1.9, \text{ CHCl}_3).$ ¹H-NMR (CDCl₃, 500 MHz): δ 7.44 (m, 2H, ArH), 7.37 – 7.19 (m, 28H, Ar*H*), 7.14 (m, 5H, Ar*H*), 5.60 (d, $J_{1,2} = 3.5$ Hz, 1H, H_{1b}), 4.89 (d, J = 10.5 Hz, 1H, $CH_{benzylic}$), 4.89 – 4.79 (m, 5H, 4 × CH_{benzylic} phosphate + CH_{benzylic}), 4.77 (br d, J = 11.0 Hz, 2H, 2 × CH_{benzylic}), 4.74 (d, J = 12.0 Hz, 1H, CH_{benzylic}), 4.676 $(q, J_{4,3} = J_{4,5} = 9.5 \text{ Hz}, 1\text{H}, \text{H}_{4b}), 4.674 \text{ (d}, J = 11.5 \text{ Hz}, 1\text{H},$ 11.0 Hz, 1H, $CH_{benzylic}$), 4.43 (d, J = 12.0 Hz, 1H, $CH_{benzylic}$), 4.34 (d, J = 12.0 Hz, 1H, $CH_{benzylic}$), 4.28 (br dd, $J_{2,3} = 3.0$ Hz, $J_{2,1} = 6.0$ Hz, 2H, H_{2a}), 4.16 (br dt, $J_{5,6} = J_{5,6'} = 2.0$ Hz, $J_{5,4} =$ 10.5 Hz, 1H, H_{5b}), 4.02 (m, 2H, H_{6a} + H_{1a}), 3.97 (t, $J_{3,2} = J_{3,4} =$ 9.5 Hz, 1H, H_{3b}), 3.80 (m, 2H, H_{4a} + H_{3a}), 3.49 (dd, $J_{6.5}$ = 2.5 Hz, $J_{6,6'} = 11.0$ Hz, 1H, H_{6b}), 3.44 (dd, $J_{6',5} = 1.5$ Hz, $J_{6',6} =$ 11.0 Hz, 1H, H_{6b'}), 3.43 (br dd, $J_{5,4} = 4.0$ Hz, $J_{5,6} = 9.5$ Hz, 1H, H_{5a}), 3.39 (dd, $J_{2.1} = 3.5$ Hz, $J_{2.3} = 10.5$ Hz, 1H, H_{2b}), 1.89 (m, 2H, L-camphor), 1.75 (m, 1H, L-camphor), 1.71 (m, 1H, L-camphor), 1.46 (d, J = 13.0 Hz, 1H, L-camphor), 1.37 (m, 1H, L-camphor), 1.21 (m, 1H, L-camphor), 1.06 (s, 3H, CH₃ L-camphor), 0.87 (s, 3H, CH₃ L-camphor), 0.82 (s, 3H, CH₃ L-camphor). ³¹P-NMR (CDCl₃, 202 MHz): δ – 2.96. ¹³C-NMR $(CDCl_3, 125 \text{ MHz}): \delta 138.31 \text{ (Ar}C), 138.28 (2 \times \text{Ar}C), 137.94,$ 137.73 (ArC), 135.88 (d, J_{C,P} = 7.6 Hz, ArC phosphate), 135.85 (d, $J_{C,P} = 7.1$ Hz, ArC phosphate), 128.41, 128.37, 128.32, 128.27, 128.25, 128.21, 128.17, 128.12, 127.95, 127.82, 127.77, 127.73, 127.67, 127.60, 127.57, 127.26 (ArCH), 118.09 (C_{acetalic} L-camphor), 95.42 (C_{1b}), 80.67 (C_{4a}), 80.51 (C_{5a}), 78.04 (C_{6a}), 78.00 (d, $J_{3,P} = 2.5$ Hz, C_{3b}), 76.75 (C_{3a}), 76.03 (C_{1a}), 75.47 (d, $J_{4,P} = 7.3 \text{ Hz}, C_{4b}$, 74.90, 74.56, 74.00 ($CH_{2benzylic}$), 73.80 (C_{2a}), 73.04, 72.57 ($CH_{2benzylic}$), 69.45 (d, $J_{5,P} = 4.9$ Hz, C_{5b}), 69.26 (d, $J_{C,P} = 4.9$ Hz, $CH_{2benzylic}$ phosphate), 69.24 (d, $J_{C,P} = 4.8$ Hz, CH_{2benzylic} phosphate), 67.50 (C_{6b}), 62.59 (C_{2b}), 51.54, 47.92 (C L-camphor), 45.09 (CH L-camphor), 44.69, 29.83, 26.94 (CH₂ L-camphor), 20.57, 20.34, 9.68 (CH₃ L-camphor). FAB-MS: m/z 1234 (M + Na)⁺. Anal. calcd. for $C_{71}H_{78}O_{13}N_3P$: C 70.34%; H 6.49%; N 3.47%; found C 70.49%; H 6.81%; N 3.27%.

2-Azido-3,6-di-O-benzyl-4-O-dibenzylphosphate-2-deoxy-α-Dglucopyranosyl- $(1 \rightarrow 6)$ -3,4,5-tri-*O*-benzyl-D-*myo*-inositol 63. To a solution of **62** (180 mg, 0.149 mmol) in CH₂Cl₂ (7.4 mL), H₂O (268 µl, 14.876 mmol) and TFA (1.15 mL, 14.977 mmol) were added and the resulting mixture was stirred for 2 h. The mixture was diluted with AcOEt (50 mL) and washed with sat. NaHCO₃ (2 \times 50 mL) and sat. NaCl (3 \times 50 mL) solutions. The organic layer was dried over MgSO₄, concentrated in vacuo and the residue was purified by flash chromatography (hexane-AcOEt 2 : 1, 1 : 1, 1 : 4) to yield 133 mg (83%) of **63** as a white syrup. $[a]_D^{20} = +40.9$ (c = 1.8, CHCl₃). ¹H-NMR (CDCl₃, 500 MHz): δ 7.43 (m, 2H, ArH), 7.35 – 7.10 (m, 33H, ArH), 5.44 (d, $J_{1,2} = 4.0$ Hz, 1H, H_{1b}), 5.00 (d, J = 11.0 Hz, 1H, $CH_{benzylic}$), 4.94 (d, J = 11.0 Hz, 1H, $CH_{benzylic}$), 4.91 (d, J = 11.0 Hz, 1H, $CH_{benzylic}$), 4.88 - 4.75 (m, 6H, $4 \times CH_{benzylic}$) phosphate + 2 × CH_{benzvlic}), 4.73 (d, J = 11.5 Hz, 1H, CH_{benzvlic}),

4.70 (d, J = 11.5 Hz, 1H, CH_{benzylic}), 4.67 (d, J = 11.0 Hz, 1H, $CH_{benzylic}$), 4.61 (q, $J_{4,P} = J_{4,3} = J_{4,5} = 9.5$ Hz, 1H, H_{4b}), 4.27 (d, J = 11.5 Hz, 1H, $CH_{benzylic}$), 4.23 (d, J = 11.5 Hz, 1H, $CH_{benzylic}$), 4.17 (br t, J = 3.0 Hz, 1H, H_{2a}), 4.04 (br dt, $J_{5,6} = J_{5,6'} = 2.0$ Hz, $J_{5,4} = 9.5$ Hz, 1H, H_{5b}), 3.99 (t, $J_{4,3} = J_{4,5} = 9.0$ Hz, 1H, H_{4a}), 3.98 (t, $J_{6,5} = J_{6,6'} = 9.5$ Hz, 1H, H_{6a}), 3.97 (t, $J_{3,2} = J_{3,4} =$ 9.5 Hz, 1H, H_{3b}), 3.63 (ddd, $J_{1,2} = 3.0$ Hz, $J_{1,OH} = 5.0$ Hz, $J_{1,6} =$ 9.0 Hz, 1H, H_{1a}), 3.52 (d, $J_{OH,1} = 5.0$ Hz, 1H, OH_{eq}), 3.50 (dd, $J_{2,1} = 3.5$ Hz, $J_{2,3} = 10.0$ Hz, 1H, H_{2b}), 3.48 (dd, $J_{3,2} = 3.0$ Hz, $J_{3,4} = 9.5 \text{ Hz}, 1\text{H}, \text{H}_{3a}$), 3.39 (t, $J_{5,4} = J_{5,6} = 9.5 \text{ Hz}, 1\text{H}, \text{H}_{5a}$), 3.34 (dd, $J_{6,5} = 3.0$ Hz, $J_{6,6'} = 11.0$ Hz, 1H, H_{6b}), 3.21 (dd, $J_{6',5} = 1.5$ Hz, $J_{6',6} = 11.0$ Hz, 1H, $H_{6b'}$), 2.52 (s, 1H, OH_{ax}). ³¹P-NMR (CDCl₃, 202 MHz): δ – 2.94. ¹³C-NMR (CDCl₃, 125 MHz): δ 138.17, 138.08, 137.96, 137.53, 137.33 (ArC), 135.61 (d, $J_{C,P} = 6.9$ Hz, ArC phosphate), 135.55 (d, $J_{C,P} =$ 6.6 Hz, ArC phosphate), 128.41, 128.35, 128.32, 128.27, 128.22, 128.16, 128.13, 128.01, 127.87, 127.83, 127.80, 127.75, 127.66, 127.55, 127.48, 127.31, 127.21, 127.17 (ArCH), 97.96 (C_{1b}), 81.50 (C_{4a}), 80.55 (C_{5a}), 79.65 (C_{6a}), 79.56 (C_{3a}), 78.65 (d, $J_{3,P}$ = 2.9 Hz, C_{3b}), 75.77 (*C*H_{2benzylic}), 75.34 (d, $J_{4,P} = 7.0$ Hz, C_{4b}), 75.12, 74.55, 72.89 (CH_{2benzylic}), 72.73 (C_{1a}), 72.47 (CH_{2benzylic}), 69.85 (d, $J_{5,P} = 4.3$ Hz, C_{5b}), 69.36 (C_{2a}), 69.25 (d, $J_{C,P} = 5.1$ Hz, $2 \times CH_{2benzylic}$ phosphate), 67.17 (C_{6b}), 63.36 (C_{2b}). FAB-MS: $m/z 1100 (M + Na)^+$. Anal. calcd. for C₆₁H₆₄O₁₃N₃P: C 67.96%; H 5.98%; N 3.90%; found C 67.86%; H 6.27%; N 3.64%.

2-Ammonio-2-deoxy-4-O-phosphate- α -D-glucopyranosyl-(1 \rightarrow **6)-D-myo-inositol 34.** A suspension of **63** (80 mg, 0.074 mmol) and 10% Pd on charcoal (157 mg, 0.148 mmol) in a mixture of MeOH-H₂O 9 : 1 (7.4 mL) under a hydrogen atmosphere was stirred for 5 h. The mixture was filtered through a pad of celite and the filter cake washed with H₂O. The solution was concentrated in vacuo and lyophilised to yield 31 mg (100%) of **34** as a white solid. $[a]_{D}^{20} = +59.4$ (c = 0.2, H₂O). NMR data at pH = 5.5: ¹H-NMR (D₂O, 500 MHz): δ 5.40 (d, $J_{1,2} = 3.5$ Hz, 1H, H_{1b}), 4.10 (br dt, $J_{5,6} = J_{5,6'} = 3.0$ Hz, $J_{5,4} = 10.0$ Hz, 1H, H_{5b}), 4.07 (dd, $J_{3,4} = 9.0$ Hz, $J_{3,2} = 10.5$ Hz, 1H, H_{3b}), 3.99 (br t, $J_{2,1} = J_{2,3} = 2.5$ Hz, 1H, H_{2a}), 3.98 (q, $J_{4,P} = J_{4,3} = J_{4,5} = 9.0$ Hz, 1H, H_{4b}), 3.88 (dd, $J_{6,5} = 3.5$ Hz, $J_{6,6'} = 13.0$ Hz, 1H, H_{6b}), 3.73 (dd, $J_{6',5} = 1.5$ Hz, $J_{6',6} = 13.0$ Hz, 1H, $H_{6b'}$), 3.71 (dd, $J_{1,2} =$ 3.0 Hz, $J_{1,6} = 9.5$ Hz, 1H, H_{1a}), 3.69 (t, $J_{6,1} = J_{6,5} = 10.0$ Hz, 1H, H_{6a}), 3.61 (t, $J_{4,3} = J_{4,5} = 9.5$ Hz, 1H, H_{4a}), 3.49 (dd, $J_{3,2} = 3.0$ Hz, $J_{3,4} = 10.5$ Hz, 1H, H_{3a}), 3.37 (dd, $J_{2,1} = 4.0$ Hz, $J_{2,3} = 10.0$ Hz, 1H, H_{2b}), 3.36 (t, $J_{5,4} = J_{5,6} = 9.0$ Hz, 1H, H_{5a}). ³¹P-NMR (D₂O, 202 MHz): δ 0.71. ¹³C-NMR (D₂O, 125 MHz): δ 96.20 (C_{1b}), 80.44 (C_{6a}), 72.68 (br s, C_{4b}), 72.57 (C_{5a}), 72.52 (C_{4a}) , 72.38 (C_{2a}) , 71.61 (C_{1a}) , 71.33 (br d, $J_{5,P} = 3.9$ Hz, C_{5b}), 70.89 (C_{3a}), 69.15 (C_{3b}), 59.79 (C_{6b}), 54.34 (C_{2b}). HRMS m/zcalcd. for C₁₂H₂₄O₁₃NPNa⁺: 444.0876; found 444.0843 (M + Na)+.

2-Ammonio-2-deoxy-6-O-phosphate- α -D-glucopyranosyl- $(1 \rightarrow$ 6)-D-myo-inositol 9. From 63: A suspension of 63 (30 mg, 0.033 mmol) and 10% Pd on charcoal (70 mg, 0.066 mmol) in a mixture MeOH–H₂O–AcOH_{glacial} 9:1:0.1 (3.3 mL) under a hydrogen atmosphere was stirred for 24 h. The mixture was filtered through a pad of celite and the filter cake washed with H_2O . The solution was concentrated in *vacuo* and lyophilised to yield 14 mg (100%) of 9 as white solid. From 61: The suspension was stirred for 48 h in this case, using the same procedure. $[a]_{D}^{20} = +55.0 \ (c = 0.2, H_2O). \ NMR \ data \ at \ pH = 6.3: {}^{1}H-NMR$ $(D_2O, 500 \text{ MHz})$: δ 5.39 (d, $J_{1,2} = 3.5 \text{ Hz}, 1\text{H}, \text{H}_{1b}$), 4.14 (br d, $J_{5,4} = 10.0$ Hz, 1H, H_{5b}), 4.11 (m, 1H, H_{6b}), 3.99 (br t, $J_{2,1} =$ $J_{2,3} = 2.5$ Hz, 1H, H_{2a}), 3.98 (m, 1H, H_{6b'}), 3.90 (dd, $J_{3,4} =$ 9.5 Hz, $J_{3,2} = 10.5$ Hz, 1H, H_{3b}), 3.70 (m, 2H, $H_{1a} + H_{6a}$), 3.63 (t, $J_{4,3} = J_{4,5} = 9.0$ Hz, 1H, H_{4b}), 3.62 (t, $J_{4,3} = J_{4,5} = 9.5$ Hz, 1H, H_{4a}), 3.49 (dd, $J_{3,2} = 3.0$ Hz, $J_{3,4} = 10.0$ Hz, 1H, H_{3a}), 3.36 $(dd, J_{2,1} = 4.0 Hz, J_{2,3} = 10.5 Hz, 1H, H_{2b}), 3.35 (t, J_{5,4} = J_{5,6} =$ 9.5 Hz, 1H, H_{5a}). ³¹P-NMR (D₂O, 202 MHz): δ 0.86. ¹³C-NMR (D₂O, 125 MHz): δ 96.47 (C_{1b}), 80.62 (C_{6a}), 72.62 (C_{5a}), 72.57 (C_{4a}) , 72.36 (C_{2a}) , 71.59 (C_{1a}) , 71.40 $(d, J_{5,P} = 7.6 \text{ Hz}, C_{5b})$, 70.89 (C_{3a}) , 69.39 (C_{3b}) , 68.82 (C_{4b}) , 63.08 $(d, J_{6,P} = 4.9 \text{ Hz}, C_{6b})$, 54.44 (C_{2b}) . HRMS *m*/*z* calcd. for $C_{12}H_{25}O_{13}NP^+$: 422.1056; found 422.1063 $(M + H)^+$.

6-O-tert-Butyldiphenylsilyl-2,3,4-tri-O-benzyl-α-D-mannopyranosyl- $(1 \rightarrow 4)$ -2-azido-2-deoxy-3,6-di-O-benzyl- α -D-glucopyranosyl-(1→6)-3,4,5-tri-O-benzyl-1,2-O-(L-1,7,7-trimethyl-[2,2,1]bicycle-hept-2-yliden)-D-myo-inositol 74. To a solution of 68 (567 mg, 0.680 mmol) and 53 (540 mg, 0.567 mmol) in dry Et_2O (11.3 mL) with 4 Å molecular sieves under an argon atmosphere, TMSOTf (5 μ l, 0.028 mmol) at -40 °C was added. The solution was stirred for 30 min, neutralised with Et₃N and concentrated in vacuo. The residue was purified by flash chromatography (hexane-AcOEt 19:1, 14:1, 9:1) to yield 856 mg (93%) of **74** as a white foam. $[a]_{D}^{20} = +41.4$ (c = 1.8, CHCl₃). ¹H-NMR (CDCl₃, 500 MHz): δ 7.71 (dd, $J_A = 1.5$ Hz, $J_{\rm B} = 8.0$ Hz, 2H, Ar*H TBDPS*), 7.64 (dd, $J_{\rm A} = 1.0$ Hz, $J_{\rm B} =$ 8.0 Hz, 2H, ArH TBDPS), 7.40 - 7.15 (m, 41H, ArH), 7.13 -7.06 (m, 4H, ArH), 6.96 (br t, J = 7.5 Hz, 1H, ArH TBDPS), 5.60 (d, $J_{1,2} = 3.5$ Hz, 1H, H_{1b}), 5.28 (d, $J_{1,2} = 1.5$ Hz, 1H, H_{lc}), 4.97 (d, J = 11.0 Hz, 1H, $CH_{benzylic}$), 4.89 (d, J = 11.0 Hz, 1H, CH_{benzylic}), 4.724 (br d, J = 12.5 Hz, 2H, 2 × CH_{benzylic}), 4.717 (d, J = 10.5 Hz, 1H, $CH_{benzylic}$), 4.69 (s, 2H, $CH_{2benzylic}$), 4.67 (d, J = 11.5 Hz, 1H, $CH_{benzylic}$), 4.60 (d, J = 10.5 Hz, 1H, $CH_{benzylic}$), 4.57 (d, J = 11.0 Hz, 1H, $CH_{benzylic}$), 4.54 (d, J =11.5 Hz, 1H, $CH_{benzylic}$), 4.44 (d, J = 12.5 Hz, 1H, $CH_{benzylic}$), 4.43 (d, J = 12.0 Hz, 1H, CH_{benzylic}), 4.35 (d, J = 12.0 Hz, 1H, CH_{benzylic} , 4.32 (t, $J_{4,3} = J_{4,5} = 9.5$ Hz, 1H, H_{4c}), 4.28 (t, $J_{2,1} =$ $J_{2,3} = 3.5$ Hz, 1H, H_{2a}), 4.27 (d, J = 12.5 Hz, 1H, CH_{benzylic}), 4.17 (d, J = 12.0 Hz, 1H, CH_{benzylic}), 4.02 (m, 2H, $H_{6a} + H_{1a}$), 4.01 (m, 1H, H_{5b}), 3.92 (dd, $J_{6.5} = 3.0$ Hz, $J_{6.6'} = 11.0$ Hz, 1H, H_{6c}), 3.86 (t, $J_{4,3} = J_{4,5} = 9.0$ Hz, 1H, H_{4b}), 3.831 (t, $J_{3,2} = J_{3,4} =$ 9.5 Hz, 1H, H_{3b}), 3.827 (dd, $J_{3,2} = 3.0$ Hz, $J_{3,4} = 9.5$ Hz, 1H, H_{3c}), 3.77 (m, 2H, $H_{4a} + H_{3a}$), 3.74 (t, $J_{2,1} = J_{2,3} = 2.5$ Hz, 1H, H_{2c}), 3.70 (dd, $J_{6',5} = 1.0$ Hz, $J_{6',6} = 11.0$ Hz, 1H, $H_{6c'}$), 3.59 (br d, $J_{5,4} = 9.5$ Hz, 1H, H_{5c}), 3.48 (dd, $J_{6,5} = 3.0$ Hz, $J_{6,6'} =$ 11.0 Hz, 1H, H_{6b}), 3.44 (dd, $J_{6',5} = 1.5$ Hz, $J_{6',6} = 11.0$ Hz, 1H, $H_{6b'}$), 3.43 (m, 1H, H_{5a}), 3.34 (dd, $J_{2,1} = 3.5$ Hz, $J_{2,3} = 9.5$ Hz, 1H, H_{2b}), 1.89 (m, 2H, L-camphor), 1.74 (m, 1H, L-camphor), 1.71 (m, 1H, L-camphor), 1.46 (d, J = 12.5 Hz, 1H, L-camphor), 1.38 (m, 1H, L-camphor), 1.21 (m, 1H, L-camphor), 1.06 (s, 3H, CH₃ L-camphor), 1.01 (s, 9H, (CH₃)₃C TBDPS), 0.87 (s, 3H, CH₃ L-camphor), 0.82 (s, 3H, CH₃ L-camphor). ¹³C-NMR (CDCl₃, 125 MHz): *δ* 139.12, 138.72, 138.61, 138.40, 138.33, 138.21, 138.13, 137.86 (ArC), 135.92, 135.62 (ArCH TBDPS), 133.92, 133.17 (ArC TBDPS), 129.45 (ArCH TBDPS), 128.46, 128.34, 128.27, 128.25, 128.20, 128.10, 128.04, 127.87, 127.81, 127.68, 127.61, 127.56, 127.48, 127.45, 127.31, 127.21, 127.11, 127.07, 127.05 (ArCH), 118.09 (Cacetal L-camphor), 100.78 (C_{1c}) , 95.41 (C_{1b}) , 80.85 (C_{5a}) , 80.58 (C_{4a}) , 79.89 (C_{3c}) , 79.67 (C_{3b}) , 77.94 (C_{6a}) , 77.18 (C_{4b}) , 76.91 (C_{3a}) , 76.41 (C_{2c}) , 76.08 $(C_{1a}), 75.01, 74.90, 74.72 (CH_{2benzylic}), 74.23 (C_{4c}), 73.87 (C_{2a}),$ 73.69 ($C_{5c} + CH_{2benzylic}$), 72.99, 72.56, 72.27, 72.18 ($CH_{2benzylic}$), 70.10 (C_{5b}), 68.37 (C_{6b}), 62.98 (C_{2b}), 62.72 (C_{6c}), 51.60, 47.96 (C L-camphor), 45.12 (CH L-camphor), 44.77, 29.83, 26.97 (CH₂ L-camphor), 26.78 ((CH₃)₃C TBDPS), 20.59, 20.38 (CH₃) L-camphor), 19.31 ((CH₃)₃C TBDPS), 9.67 (CH₃ L-camphor). ¹³C-NMR-undecoupled (CDCl₃, 125 MHz): δ 100.78 (d, $J_{C,H}$ = 170.0 Hz, C_{1c}), 95.41 (d, $J_{C,H} = 173.5$ Hz, C_{1b}). FAB-MS: m/z1645 (M + Na)⁺. Anal. calcd. for C₁₀₀H₁₁₁O₁₅N₃Si: C 74.00%; H 6.89%; N 2.59%; found C 73.75%; H 6.55%; N 2.68%.

2,3,4-Tri-O-benzyl- α -D-mannopyranosyl- $(1 \rightarrow 4)$ -2-azido-3,6di-O-benzyl-2-deoxy- α -D-glucopyranosyl- $(1 \rightarrow 6)$ -3,4,5-tri-O-benzyl-D-myo-inositol 75. A solution of 74 (690 mg, 0.425 mmol) in a mixture TFA-H₂O 9 : 1 (8.5 mL) was stirred for 30 min, concentrated in *vacuo* and coevaporated with AcOEt (2 × 10 mL) and Et₃N (5 mL). To a solution of the above residue in dry MeOH (8.5 mL), MeONa (1.0 M solution in MeOH, 43 µl) was added. The solution was stirred for 10 min, neutralized with Amberlite IR-120, filtered and concentrated in *vacuo*. The

residue was purified by flash chromatography (hexane-AcOEt 4:1,2:1,1:1) to yield 478 mg (90%) of **75** as a colourless syrup. $[a]_{D}^{20} = +48.8 \ (c = 1.8, \text{CHCl}_3).$ ¹H-NMR (CDCl₃, 500 MHz): δ 7.37 - 7.12 (m, 40H, ArH), 5.44 (d, $J_{1,2} = 3.5$ Hz, 1H, H_{1b}), 5.22 $(d, J_{1,2} = 2.0 \text{ Hz}, 1\text{H}, \text{H}_{1c}), 4.98 (d, J = 11.0 \text{ Hz}, 1\text{H}, CH_{\text{benzylic}}),$ 4.90 (d, J = 10.5 Hz, 1H, $CH_{benzylic}$), 4.88 (d, J = 11.5 Hz, 1H, $CH_{benzylic}$), 4.87 (d, J = 11.0 Hz, 1H, $CH_{benzylic}$), 4.76 (d, J =10.5 Hz, 1H, $CH_{benzylic}$), 4.74 (d, J = 11.5 Hz, 1H, $CH_{benzylic}$), 4.71 (d, J = 11.5 Hz, 1H, $CH_{benzylic}$), 4.70 (d, J = 11.5 Hz, 1H, CH_{benzylic}), 4.67 (d, J = 11.5 Hz, 1H, CH_{benzylic}), 4.59 (d, J =11.0 Hz, 1H, $CH_{benzylic}$), 4.57 (d, J = 12.0 Hz, 1H, $CH_{benzylic}$), 4.50 (d, J = 11.5 Hz, 1H, $CH_{benzylic}$), 4.39 (d, J = 12.0 Hz, 1H, $CH_{benzylic}$), 4.37 (d, J = 12.0 Hz, 1H, $CH_{benzylic}$), 4.29 (d, J =12.0 Hz, 1H, $CH_{benzylic}$), 4.183 (d, J = 12.0 Hz, 1H, $CH_{benzylic}$), 4.176 (t, $J_{2,1} = J_{2,3} = 3.0$ Hz, 1H, H_{2a}), 4.00 (t, $J_{4,3} = J_{4,5} =$ 9.5 Hz, 1H, H_{4a}), 3.99 (t, $J_{6,1} = J_{6,5} = 9.5$ Hz, 1H, H_{6a}), 3.88 (m, 2H, H_{5b} + H_{4b}), 3.85 (t, $J_{4,3} = J_{4,5} = 9.5$ Hz, 1H, H_{4c}), 3.83 (m, 1H, H_{3b}), 3.79 (dd, $J_{3,2} = 2.5$ Hz, $J_{3,4} = 9.0$ Hz, 1H, H_{3c}), 3.69 (t, $J_{2,1} = J_{2,3} = 2.5$ Hz, 1H, H_{2c}), 3.64 (br dt, $J_{1,2} = J_{1,OH} = 3.0$ Hz, $J_{1,6} = 9.5$ Hz, 1H, H_{1a}), 3.58 (br d, $J_{6,5} = J_{6',5} = 3.0$ Hz, 2H, H_{6c} + H_{6c'}), 3.512 (br dt, $J_{5,6} = J_{5,6'} = 3.5$ Hz, $J_{5,4} = 10.0$ Hz, 1H, H_{5c}), 3.506 (br d, $J_{OH,1}$ = 3.0 Hz, 1H, OH_{eq}), 3.49 (dd, $J_{3,2}$ = 3.0 Hz, $J_{3,4} = 10.0$ Hz, 1H, H_{3a}), 3.46 (dd, $J_{2,1} = 3.5$ Hz, $J_{2,3} =$ 9.5 Hz, 1H, H_{2b}), 3.41 (br d, $J_{6.6'}$ = 11.5 Hz, 1H, H_{6b}), 3.40 (t, $J_{5,4} = J_{5,6} = 9.5$ Hz, 1H, H_{5a}), 3.19 (br d, $J_{6',6} = 11.5$ Hz, 1H, H_{6b'}), 2.54 (br s, 1H, OH_{ax.}), 2.11 (br s, 1H, OH_{6c}). ¹³C-NMR (CDCl₃, 125 MHz): δ 138.47, 138.42 (ArC), 138.35 (3 × ArC), 138.17, 137.66, 137.58 (ArC), 128.57, 128.50, 128.44, 128.34, 128.23, 128.15, 128.04, 128.01, 127.95, 127.93, 127.89, 127.78, 127.67, 127.65, 127.59, 127.53, 127.48, 127.44, 127.37, 127.25, 126.94, 126.89 (ArCH), 100.53 (C_{1c}), 98.48 (C_{1b}), 81.59 (C_{4a}), 80.92 (C_{5a}), 80.73 (C_{3b}), 80.40 (C_{6a}), 79.79 (C_{3a}), 79.25 (C_{3c}), $76.66\,(C_{4b}),\,76.35\,(C_{2c}),\,75.91,\,75.03\,(CH_{2benzylic}),\,74.84\,(CH_{2benzylic})$ + C_{4c}), 74.58, 73.58 (CH_{2benzylic}), 73.34 (C_{5c}), 72.79 (C_{1a}), 72.76, 72.54, 72.15 (CH_{2benzylic}), 71.17 (C_{5b}), 69.54 (C_{2a}), 68.03 (C_{6b}), 64.50 (C_{2b}), 62.29 (C_{6c}). FAB-MS: m/z 1272 (M + Na)⁺. Anal. calcd. for C₇₄H₇₉O₁₅N₃·H₂O: C 70.07%; H 6.44%; N 3.31%; found C 70.25%; H 6.41%; N 3.34%.

 α -D-Mannopyranosyl-(1 \rightarrow 4)-2-ammonio-2-deoxy- α -D-glucopyranosyl- $(1 \rightarrow 6)$ -D-myo-inositol 10. A suspension of 75 (115 mg, 0.092 mmol) and 10% Pd on charcoal (196 mg, 0.184 mmol) in a mixture MeOH-H₂O 9 : 1 (9.2 mL) under a hydrogen atmosphere was stirred for 12 h. The mixture was filtered through a pad of celite and the filter cake washed with H_2O . The solution was concentrated in vacuo, loaded on a small column of Amberlite IRA-408 (Cl⁻), eluted with H₂O and lyophilised to yield 50 mg (100%) of **10** as a white solid. $[a]_{D}^{20} = +75.0$ (c = 0.1, H₂O). *NMR data at pH* = 6.8: ¹H-NMR (D₂O, 500 MHz): δ 5.37 (d, $J_{1,2}$ = 3.0 Hz, 1H, H_{1b}), 5.25 (d, $J_{1,2}$ = 1.5 Hz, 1H, H_{1c}), 4.12 (dt, $J_{5,6} = J_{5,6'} = 2.5$ Hz, $J_{5,4} = 10.0$ Hz, 1H, H_{5b}), 4.04 (t, $J_{3,2} = J_{3,4} = 10.0$ Hz, 1H, H_{3b}), 4.03 (dd, $J_{2,1} = 2.0$ Hz, $J_{2,3} = 3.0$ Hz, 1H, H_{2c}), 3.99 (t, $J_{2,1} = J_{2,3} = 2.5$ Hz, 1H, H_{2a}), $3.86 \,(dd, J_{6,5} = 1.0 \,\mathrm{Hz}, J_{6,6'} = 12.0 \,\mathrm{Hz}, 1\mathrm{H}, \mathrm{H}_{6c}), 3.84 \,(dd, J_{6,5} = 12.0 \,\mathrm{Hz}, 10.0 \,\mathrm{Hz})$ 3.5 Hz, $J_{6,6'} = 12.5$ Hz, 1H, H_{6b}), 3.81 (dd, $J_{6',5} = 2.5$ Hz, $J_{6',6} =$ 12.5 Hz, 1H, $H_{6b'}$), 3.78 (dd, $J_{3,2} = 3.0$ Hz, $J_{3,4} = 9.0$ Hz, 1H, H_{3c}), 3.75 (t, $J_{4,3} = J_{4,5} = 9.5$ Hz, 1H, H_{4b}), 3.73 (dd, $J_{6',5} =$ 5.5 Hz, $J_{6',6} = 12.0$ Hz, 1H, $H_{6c'}$), 3.71 (m, 2H, $H_{6a} + H_{1a}$), 3.672 $(dd, J_{4,3} = 8.0 \text{ Hz}, J_{4,5} = 11.5 \text{ Hz}, 1\text{H}, \text{H}_{4c}), 3.670 \text{ (m, 1H, H}_{5c}),$ 3.61 (t, $J_{4,3} = J_{4,5} = 10.0$ Hz, 1H, H_{4a}), 3.49 (dd, $J_{3,2} = 3.0$ Hz, $J_{3,4} = 10.0$ Hz, 1H, H_{3a}), 3.35 (m, 1H, H_{5a}), 3.29 (br d, $J_{2,3} =$ 9.5 Hz, 1H, H_{2b}). ¹³C-NMR (D₂O, 125 MHz): δ 100.10 (C_{1c}), 96.11 (C_{1b}), 79.90 (C_{6a}), 75.37 (C_{4b}), 73.34 (C_{5c}), 72.24 (C_{5a}), 72.13 (C_{4a}), 71.98 (C_{2a}), 71.19 (C_{1a}), 70.47 ($C_{3a} + C_{5b}$), 69.90 $(C_{3c}), 69.80 (C_{2c} + C_{3b}), 66.07 (C_{4c}), 60.44 (C_{6c}), 59.51 (C_{6b}),$ 54.13 (C_{2b}). HRMS m/z calcd. for C₁₈H₃₃O₁₅NNa⁺: 526.1738; found 526.1748 (M + Na)⁺.

2,3,4-Tri-*O*-benzyl- α -D-mannopyranosyl- $(1 \rightarrow 4)$ -2-azido-2-deoxy-3,6-di-*O*-benzyl- α -D-glucopyranosyl- $(1 \rightarrow 6)$ -3,4,5-tri-*O*-benzyl-1,2-*O*-(L-1,7,7-trimethyl-[2,2,1]-bicyclehept-2-yliden)-D-*myo*- inositol 76. To a solution of 74 (290 mg, 0.179 mmol) in dry THF (3.6 mL) under an argon atmosphere, TBAF (1.0 M solution in THF, 1.8 mL) was added. The solution was stirred for 48 h, diluted with AcOEt (50 mL) and washed with sat. NaHCO₃ solution (50 mL). The aqueous layer was extracted with AcOEt (2 \times 25 mL) and the combined organic layers were washed with sat. NaCl solution $(3 \times 100 \text{ mL})$, dried over MgSO₄ and concentrated in vacuo. The residue was purified by flash chromatography (hexane–AcOEt 9: 1, 6: 1, 4: 1) to yield 233 mg (94%) of **76** as a white foam. $[a]_{D}^{20} = +46.6$ $(c = 1.7, \text{CHCl}_3)$. ¹H-NMR (CDCl₃, 500 MHz): δ 7.38 – 7.19 (m, 37H, ArH), 7.14 – 7.06 (m, 3H, ArH), 5.61 (d, $J_{1,2}$ = 3.5 Hz, 1H, H_{1b}), 5.25 (d, $J_{1,2} = 2.0$ Hz, 1H, H_{1c}), 4.90 (d, J =11.0 Hz, 1H, $CH_{benzylic}$), 4.87 (d, J = 10.5 Hz, 1H, $CH_{benzylic}$), 4.76 (d, J = 10.5 Hz, 1H, $CH_{benzylic}$), 4.74 (d, J = 11.0 Hz, 1H, $CH_{benzylic}$), 4.72 (d, J = 11.0 Hz, 1H, $CH_{benzylic}$), 4.70 (d, J =11.0 Hz, 1H, $CH_{benzylic}$), 4.69 (d, J = 11.5 Hz, 1H, $CH_{benzylic}$), 4.63 (d, J = 11.0 Hz, 1H, $CH_{benzylic}$), 4.60 (d, J = 11.0 Hz, 1H, $CH_{benzylic}$), 4.58 (d, J = 11.0 Hz, 1H, $CH_{benzylic}$), 4.54 (d, J =12.0 Hz, 1H, $CH_{benzylic}$), 4.51 (s, 2H, $CH_{2benzylic}$), 4.44 (d, J =12.0 Hz, 1H, $CH_{benzylic}$), 4.34 (d, J = 12.0 Hz, 1H, $CH_{benzylic}$), 4.29 (br dd, $J_{2,1} = 3.0$ Hz, $J_{2,3} = 6.0$ Hz, 1H, H_{2a}), 4.14 (d, J = 12.0 Hz, 1H, $CH_{benzylic}$), 4.05 (br dt, $J_{5.6} = J_{5.6'} = 2.5$ Hz, $J_{5,4} = 10.0$ Hz, 1H, H_{5b}), 4.03 (m, 2H, H_{6a} + H_{1a}), 3.92 (t, $J_{4,3} = J_{4,5} = 9.5$ Hz, 1H, H_{4b}), 3.87 (t, $J_{4,3} = J_{4,5} = 9.0$ Hz, 1H, H_{4c}), 3.84 (dd, $J_{3,4} = 9.0$ Hz, $J_{3,2} = 10.0$ Hz, 1H, H_{3b}), 3.80 (m, 2H, $H_{4a} + H_{3a}$), 3.77 (dd, $J_{3,2} = 2.5$ Hz, $J_{3,4} = 9.0$ Hz, 1H, H_{3c}), 3.66 (t, $J_{2,1} = J_{2,3} = 2.5$ Hz, 1H, H_{2c}), 3.64 (m, 2H, $H_{6c} + H_{6c'}$), 3.61 (dd, $J_{6,5} = 2.5$ Hz, $J_{6,6'} = 11.5$ Hz, 1H, H_{6b}), 3.60 (m, 1H, H_{5c}), 3.47 (dd, $J_{6',5} = 1.5$ Hz, $J_{6',6} = 11.5$ Hz, 1H, $H_{6b'}$), 3.44 (m, 1H, H_{5a}), 3.34 (dd, $J_{2,1} = 3.5$ Hz, $J_{2,3} = 10.0$ Hz, 1H, H_{2b}), 2.23 (br s, 1H, OH), 1.91 (m, 2H, L-camphor), 1.75 (m, 1H, L-camphor), 1.72 (m, 1H, L-camphor), 1.47 (d, J =13.0 Hz, 1H, L-camphor), 1.40 (m, 1H, L-camphor), 1.22 (m, 1H, L-camphor), 1.07 (s, 3H, CH₃ L-camphor), 0.88 (s, 3H, CH₃ L-camphor), 0.87 (s, 3H, CH₃ L-camphor). ¹³C-NMR (CDCl₃, 125 MHz): δ 138.59, 138.47, 138.44, 138.38, 138.33, 138.29, 138.12, 137.85 (ArC), 128.52, 128.46, 128.36, 128.32, 128.30, 128.27, 128.12, 127.89, 127.84, 127.80, 127.73, 127.71, 127.67, 127.61, 127.57, 127.54, 127.45, 127.31, 127.22, 127.00 (ArCH), 118.13 (Cacetal L-camphor), 100.73 (C1c), 95.44 (C1b), 80.76 (C5a), 80.56 (C_{4a}), 80.05 (C_{3b}), 79.30 (C_{3c}), 78.18 (C_{6a}), 76.88 (C_{3a}), 76.84 (C_{4b}), 76.59 (C_{2c}), 76.09 (C_{1a}), 74.95 ($CH_{2benzylic}$), 74.91 (C_{4c}) , 74.76, 74.73 $(CH_{2benzylic})$, 74.04 $(CH_{2benzylic})$, 73.90 (C_{2a}) , 73.59 (CH_{2benzylic}), 73.37 (C_{5c}), 72.59, 72.51, 72.24 (CH_{2benzylic}), 70.36 (C_{5b}), 68.03 (C_{6b}), 63.27 (C_{2b}), 62.41 (C_{6c}), 51.62, 47.98 (C_{6b}) L-camphor), 45.14 (CH L-camphor), 44.78, 29.88, 26.98 (CH₂ L-camphor), 20.60, 20.38, 9.78 (CH₃ L-camphor). FAB-MS: m/z 1406 (M + Na)⁺. Anal. calcd. for $C_{84}H_{93}O_{15}N_3$: C 72.86%; H 6.77%; N 3.04%; found C 72.65%; H 6.67%; N 2.92%.

6-O-Dibenzylphosphate-2,3,4-tri-O-benzyl-α-D-mannopyranosyl- $(1 \rightarrow 4)$ -2-azido-2-deoxy-3,6-*O*-dibenzyl- α -D-glucopyranosyl- $(1 \rightarrow 6)$ -3,4,5-tri-O-benzyl-1,2-O-(L-1,7,7-trimethyl-[2,2,1]-bicyclehept-2-yliden)-D-myo-inositol 77. To a solution of 76 (190 mg, 0.137 mmol) and 1H-tetrazol (24 mg, 0.343 mmol) in dry CH_2Cl_2 (2.7 mL) under an argon atmosphere, N,Ndiisopropyl dibenzyl phosphoramidite (90 µl, 0.274 mmol) was added. The solution was stirred for 30 min and 70% MCPBA (68 mg, 0.276 mmol) was added at 0 °C. After 10 min the mixture was diluted with AcOEt (50 mL) and washed with sat. NaHCO₃ (2 \times 50 mL) and sat. NaCl (3 \times 50 mL) solution. The organic layer was dried over MgSO4 and concentrated in vacuo. The residue was purified by double flash chromatography (hexane–AcOEt 2 : 1 and hexane–AcOEt 9 : 1, 8 : 1, 7 : 1, 6 : 1, 5 : 1, 4 : 1, 3 : 1, 2 : 1) to yield 214 mg (95%) of 77 as a white foam. $[a]_{D}^{20} = +36.8 \ (c = 0.5, \text{CHCl}_3).$ ¹H-NMR (CDCl₃, 500 MHz): δ 7.37 - 7.12 (m, 47H, ArH), 7.10 (m, 2H, ArH), 7.03 (m, 1H, ArH), 5.61 (d, $J_{1,2} = 3.5$ Hz, 1H, H_{1b}), 5.23 (d, $J_{1,2} = 2.0$ Hz, 1H, H_{1c}), 4.98 - 4.85 (m, 4H, 4 \times CH_{benzylic} phosphate), 4.88

(d, J = 10.5 Hz, 1H, CH_{benzylic}), 4.87 (d, J = 11.0 Hz, 1H, $CH_{benzylic}$), 4.74 (d, J = 11.0 Hz, 1H, $CH_{benzylic}$), 4.73 (d, J =12.0 Hz, 1H, $CH_{benzylic}$), 4.71 (s, 2H, $CH_{2benzylic}$), 4.68 (d, J =12.0 Hz, 1H, $CH_{benzylic}$), 4.61 (d, J = 10.5 Hz, 1H, $CH_{benzylic}$), 4.60 (d, J = 10.5 Hz, 1H, CH_{benzylic}), 4.54 (d, J = 11.0 Hz, 1H, $CH_{benzylic}$), 4.51 (d, J = 12.0 Hz, 1H, $CH_{benzylic}$), 4.49 (d, J =11.5 Hz, 1H, $CH_{benzylic}$), 4.40 (d, J = 11.5 Hz, 1H, $CH_{benzylic}$), 4.38 (d, J = 12.0 Hz, 1H, $CH_{benzylic}$), 4.292 (d, J = 12.0 Hz, 1H, $CH_{benzylic}$), 4.286 (m, 1H, H_{2a}), 4.21 (ddd, $J_{6,5} = 3.5$ Hz, $J_{6,P} =$ $5.5 \text{ Hz}, J_{6,6'} = 11.0 \text{ Hz}, 1\text{H}, \text{H}_{6c}), 4.17 \text{ (ddd}, J_{6',5} = 1.5 \text{ Hz}, J_{6',P} = 1.5 \text{ H$ 5.0 Hz, $J_{6',6} = 11.0$ Hz, 1H, $H_{6c'}$), 4.13 (d, J = 12.0 Hz, 1H, $CH_{benzylic}$), 4.03 (m, 3H, $H_{6a} + H_{1a} + H_{5b}$), 4.00 (t, $J_{4,3} = J_{4,5} =$ 9.5 Hz, 1H, H_{4c}), 3.86 (t, $J_{4,3} = J_{4,5} = 9.5$ Hz, 1H, H_{4b}), 3.82 (t, $J_{3,2} = J_{3,4} = 10.0$ Hz, 1H, H_{3b}), 3.79 (m, 2H, H_{4a} + H_{3a}), 3.77 (dd, $J_{3,2} = 3.0 \text{ Hz}, J_{3,4} = 9.5 \text{ Hz}, 1\text{H}, \text{H}_{3c}), 3.67 (t, J_{2,1} = J_{2,3} = 2.5 \text{ Hz},$ 1H, H_{2c}), 3.66 (br d, J = 9.5 Hz, 1H, H_{5c}), 3.50 (m, 2H, H_{6b} + $H_{6b'}$), 3.43 (m, 1H, H_{5a}), 3.31 (dd, $J_{2,1} = 3.5$ Hz, $J_{2,3} = 9.5$ Hz, 1H, H_{2b}), 1.90 (m, 2H, L-camphor), 1.75 (m, 1H, L-camphor), 1.72 (m, 1H, L-camphor), 1.46 (d, J = 13.0 Hz, 1H, L-camphor), 1.39 (m, 1H, L-camphor), 1.22 (m, 1H, L-camphor), 1.07 (s, 3H, CH₃ L-camphor), 0.88 (s, 3H, CH₃ L-camphor), 0.85 (s, 3H, CH₃ L-camphor). ³¹P-NMR (CDCl₃, 202 MHz): $\delta - 1.80$. ¹³C-NMR $(CDCl_3, 125 \text{ MHz}): \delta 138.60 \text{ (ArC)}, 138.38 \text{ (3 } \times \text{ArC)}, 138.34,$ 138.33, 138.18, 137.79 (ArC), 135.96 (d, $J_{C,P} = 7.8$ Hz, ArC phosphate), 135.93 (d, J_{C,P} = 7.4 Hz, ArC phosphate), 128.49, 128.45, 128.43, 128.40, 128.36, 128.30, 128.28, 128.25, 128.23, 128.09, 127.89, 127.87, 127.82, 127.80, 127.71, 127.68, 127.65, 127.62, 127.60, 127.54, 127.52, 127.32, 127.25, 127.15, 126.91 (ArCH), 118.13 (Cacetal L-camphor), 100.60 (C1c), 95.42 (C1b), 80.83 (C_{5a}), 80.61 (C_{4a}), 79.80 (C_{3b}), 79.66 (C_{3c}), 77.98 (C_{6a}), 77.16 (C_{4b}), 76.88 (C_{3a}), 76.09 (C_{1a}), 76.04 (C_{2c}), 74.97, 74.92, 74.74 (CH_{2benzylic}), 73.91 (C_{4c}), 73.88 (C_{2a}), 73.75, 73.14, 72.58, 72.35, 72.07 ($CH_{2benzylic}$), 71.74 (d, $J_{5,P} = 7.9$ Hz, C_{5c}), 70.07 (C_{5b}), 69.17 (d, $J_{C,P}$ = 5.8 Hz, $CH_{2benzylic}$ phosphate), 69.07 (d, $J_{C,P} = 5.5$ Hz, $CH_{2benzylic}$ phosphate), 68.37 (C_{6b}), 66.37 (d, $J_{6,P} =$ 5.3 Hz, C_{6c}), 63.08 (C_{2b}), 51.62, 47.98 (C L-camphor), 45.14 (CH L-camphor), 44.78, 29.86, 26.99 (CH₂ L-camphor), 20.60, 20.39, 9.72 (CH₃ L-camphor). FAB-MS: m/z 1667 (M + Na)⁺.

6-Dibenzylphosphate-2,3,4-tri-O-benzyl-α-D-mannopyranosyl- $(1 \rightarrow 4)$ -2-azido-2-deoxy-3,6-*O*-dibenzyl- α -D-glucopyranosyl- $(1 \rightarrow$ 6)-3,4,5-tri-O-benzyl-D-myo-inositol 78. To a solution of 77 (170 mg, 0.103 mmol) in CH_2Cl_2 (5.2 mL), H_2O (186 µl, 10.325 mmol) and TFA (791 µl, 10.302 mmol) were added and the resulting mixture was stirred for 2 h. The mixture was diluted with AcOEt (50 mL) and washed with sat. NaHCO₃ (2 \times 50 mL) and sat. NaCl (3 \times 50 mL). The organic layer was dried over MgSO4 and concentrated in vacuo. The residue was purified by flash chromatography (hexane-AcOEt 4 : 1, 2 : 1, 1 : 1) to yield 143 mg (92%) of **78** as a colourless syrup. $[a]_{D}^{20} =$ +34.3 (c = 1.3, CHCl₃). ¹H-NMR (CDCl₃, 500 MHz): δ 7.36 – 7.07 (m, 50H, ArH), 5.46 (d, $J_{1,2} = 3.5$ Hz, 1H, H_{1b}), 5.20 (d, $J_{1,2} = 2.0$ Hz, 1H, H_{lc}), 4.96 - 4.84 (m, 4H, $4 \times CH_{\text{benzylic}}$ phosphate), 4.88 (d, J = 11.0 Hz, 1H, CH_{benzylic}), 4.87 (d, J = 11.5 Hz, 1H, $CH_{benzylic}$), 4.86 (d, J = 11.5 Hz, 1H, $CH_{benzylic}$), 4.74 (br d, J = 12.0 Hz, 2H, 2 × CH_{benzylic}), 4.73 (d, J = 11.5 Hz, 1H, $CH_{benzylic}$), 4.70 (d, J = 11.5 Hz, 1H, $CH_{benzylic}$), 4.61 (d, J =11.5 Hz, 1H, $CH_{benzylic}$), 4.58 (d, J = 10.5 Hz, 1H, $CH_{benzylic}$), 4.53 (d, J = 12.0 Hz, 1H, CH_{benzylic}), 4.45 (d, J = 12.0 Hz, 1H, $CH_{benzylic}$), 4.33 (d, J = 12.0 Hz, 1H, $CH_{benzylic}$), 4.30 (d, J =11.0 Hz, 1H, $CH_{benzylic}$), 4.25 (d, J = 11.5 Hz, 1H, $CH_{benzylic}$), 4.17 (ddd, $J_{6,5} = 3.5$ Hz, $J_{6,P} = 6.0$ Hz, $J_{6,6'} = 11.5$ Hz, 1H, H_{6c}), 4.16 (t, $J_{2,1} = J_{2,3} = 2.5$ Hz, 1H, H_{2a}), 4.14 (d, J = 12.0 Hz, 1H, CH_{benzylic}), 4.10 (ddd, $J_{6',5} = 2.0$ Hz, $J_{6',P} = 6.0$ Hz, $J_{6',6} =$ 11.5 Hz, 1H, $H_{6c'}$), 4.00 (t, $J_{6,1} = J_{6,5} = 9.5$ Hz, 1H, H_{6a}), 3.99 (t, $J_{4,3} = J_{4,5} = 9.5$ Hz, 1H, H_{4c}), 3.97 (t, $J_{4,3} = J_{4,5} = 9.0$ Hz, 1H, H_{4a}), 3.90 (m, 1H, H_{5b}), 3.82 (m, 2H, $H_{4b} + H_{3b}$), 3.78 (dd, $J_{3,2} =$ 3.0 Hz, $J_{3,4} = 9.5$ Hz, 1H, H_{3c}), 3.69 (t, $J_{2,1} = J_{2,3} = 2.5$ Hz, 1H, H_{2c}), 3.63 (m, 1H, H_{1a}), 3.59 (br d, $J_{5,4} = 9.5$ Hz, 1H, H_{5c}), 3.479 (br s, 1H, OH_{eq.}), 3.477 (dd, $J_{3,2} = 3.0$ Hz, $J_{3,4} = 9.5$ Hz, 1H, H_{3a}), 3.42 (dd, $J_{2,1} = 3.5$ Hz, $J_{2,3} = 9.5$ Hz, 1H, H_{2b}), 3.39 $(t, J_{5,4} = J_{5,6} = 9.5 \text{ Hz}, 1\text{H}, \text{H}_{5a}), 3.38 \text{ (dd}, J_{6,5} = 3.0 \text{ Hz}, J_{6,6'} =$ 11.0 Hz, 1H, H_{6b}), 3.28 (dd, $J_{6',5} = 1.5$ Hz, $J_{6',6} = 11.0$ Hz, 1H, $H_{6b'}$), 2.53 (br s, 1H, OH_{ax}). ³¹P-NMR (CDCl₃, 202 MHz): δ – 1.80. ¹³C-NMR (CDCl₃, 125 MHz): δ 138.48, (ArC), 138.39 (2 × ArC), 138.34, 138.28, 138.18, 137.68, 137.54 (ArC), 135.93 (d, $J_{C,P} = 7.5$ Hz, ArC phosphate), 135.91 (d, $J_{C,P} = 7.4$ Hz, ArC phosphate), 128.56, 128.48, 128.44, 128.41, 128.34, 128.33, 128.30, 128.27, 128.24, 128.20, 128.10, 128.03, 127.92, 127.85, 127.78, 127.75, 127.62, 127.59, 127.50, 127.47, 127.36, 127.28, 127.15, 127.00, 126.79 (ArCH), 100.42 (C_{1c}), 98.25 (C_{1b}), 81.55 (C_{4a}) , 80.98 (C_{5a}) , 80.53 (C_{3b}) , 80.08 (C_{6a}) , 79.75 (C_{3a}) , 79.58 (C_{3c}) , 77.20 (C_{4b}) , 75.88 $(CH_{2benzylic} + C_{2c})$, 75.04, 75.00, 74.36 $(CH_{2benzylic}), 73.85 (C_{4c}), 73.22 (CH_{2benzylic}), 72.76 (CH_{2benzylic} +$ C_{1a}), 72.39, 72.01 (*C*H_{2benzylic}), 71.75 (d, $J_{5,P} = 7.9$ Hz, C_{5c}), 70.89 (C_{5b}), 69.59 (C_{2a}), 69.15 (d, $J_{C,P} = 5.6$ Hz, $CH_{2benzylic}$ phosphate), 69.07 (d, $J_{C,P} = 5.4$ Hz, $CH_{2benzylic}$ phosphate), 68.43 (C_{6b}), 66.29 (d, $J_{6,P} = 5.5$ Hz, C_{6c}), 64.38 (C_{2b}). FAB-MS: m/z 1533 (M + Na)+.

6-*O*-Phosphate- α -D-mannopyranosyl-(1 \rightarrow 4)-2-ammonio-2-deoxy- α -D-glucopyranosyl-(1 \rightarrow 6)-D-*myo*-inositol 17. A suspension of 78 (90 mg, 0.060 mmol) and 10% Pd on charcoal (128 mg, 0.120 mmol) in a mixture of MeOH– H_2O 9 : 1 (6 mL) under hydrogen atmosphere was stirred for 6 h. The mixture was filtered through a pad of celite and the filter cake washed with H_2O . The solution was concentrated in *vacuo* and lyophilised to yield 35 mg (100%) of 17 as a white solid. $[a]_{D}^{20} = +107.9$ (c = 0.2, H₂O). *NMR data at pH* = 6.5: ¹H-NMR (D₂O, 500 MHz): δ 5.40 (d, $J_{1,2}$ = 4.0 Hz, 1H, H_{1b}), 5.25 (d, $J_{1,2}$ = 1.5 Hz, 1H, H_{1c}), 4.17 (dt, $J_{5.6} = J_{5.6'} = 2.5 \text{ Hz}$, $J_{5.4} = 10.0 \text{ Hz}$, 1H, H_{5b}), 4.11 (dd, $J_{3,4} = 9.5$ Hz, $J_{3,2} = 10.5$ Hz, 1H, H_{3b}), 4.08 (br dd, $J_{6,5} =$ 5.0 Hz, $J_{6,6'} = 10.0$ Hz, 1H, H_{6c}), 4.02 (m, 1H, $H_{6c'}$), 4.01 (dd, $J_{2,1} = 2.0$ Hz, $J_{2,3} = 3.0$ Hz, 1H, H_{2c}), 3.99 (br s, 1H, H_{2a}), 3.84 $(dd, J_{6.5} = 3.5 Hz, J_{6.6'} = 12.0 Hz, 1H, H_{6b}), 3.82 (m, 1H, H_{6b'}),$ 3.80 (m, 1H, H_{5c}), 3.79 (m, 1H, H_{3c}), 3.78 (m, 1H, H_{4b}), 3.75 (dd, $J_{\rm A} = 9.5$ Hz, $J_{\rm B} = 12.0$ Hz, 1H, H_{4c}), 3.70 (m, 2H, H_{6a} + H_{1a}), 3.61 (t, $J_{4,3} = J_{4,5} = 10.0$ Hz, 1H, H_{4a}), 3.49 (dd, $J_{3,2} =$ 2.5 Hz, $J_{3,4} = 10.0$ Hz, 1H, H_{3a}), 3.351 (t, $J_{5,4} = J_{5,6} = 9.0$ Hz, 1H, H_{5a}), 3.345 (dd, $J_{2,1}$ = 3.5 Hz, $J_{2,3}$ = 10.5 Hz, 1H, H_{2b}). ³¹P-NMR (D₂O, 202 MHz): δ 0.80. ¹³C-NMR (D₂O, 125 MHz): δ 100.58 (C_{1c}), 95.79 (C_{1b}), 79.89 (C_{6a}), 75.33 (C_{4b}), 72.38 (d, $J_{5,P} = 7.6$ Hz, C_{5c}), 72.20 (C_{5a}), 72.14 (C_{4a}), 71.97 (C_{2a}), 71.19 (C_{1a}) , 70.47 (C_{3a}) , 70.20 (C_{5b}) , 69.84 (C_{2c}) , 69.73 (C_{3c}) , 69.21 (C_{3b}) , 65.79 (C_{4c}) , 63.54 (C_{6c}) , 59.48 (C_{6b}) , 54.11 (C_{2b}) . HRMS m/z calcd. for C₁₈H₃₄O₁₈NPNa⁺: 606.1401; found 606.1411 $(M + Na)^{+}$.

6-O-tert-Butyldiphenylsilyl-2,3,4-tri-O-benzyl-α-D-galactopyranosyl-(1→4)-2-azido-2-deoxy-3,6-di-O-benzyl-α-D-glucopyra $nosyl-(1 \rightarrow 6)-3,4,5-tri-O-benzyl-1,2-O-(L-1,7,7-trimethyl-[2,2,1]$ bicyclehept-2-yliden)-D-myo-inositol 79. To a solution of 53 (540 mg, 0.567 mmol) with 4 Å molecular sieves in dry Et_2O (5.6 mL) under an argon atmosphere, TMSOTf (10 µl, 0.055 mmol) was added at 0 °C. A solution of 73 (945 mg, 1.134 mmol) in dry Et₂O (5.6 mL) was slowly added (1 drop per sec) and the mixture was stirred for 1 h after the addition was completed. The mixture was neutralised, concentrated in vacuo and purified by flash chromatography (hexane-AcOEt 24 : 1, 19:1,9:1) to yield 653 mg (71%) of **79** as a white foam. $[a]_{D}^{20} =$ +59.0 (c = 0.4, CHCl₃). ¹H-NMR (CDCl₃, 500 MHz): δ 7.59 – 7.55 (m, 5H, ArH), 7.38 - 7.12 (m, 42H, ArH), 7.11 - 7.06 (m, 3H, Ar*H*), 5.59 (d, $J_{1,2} = 3.5$ Hz, 1H, H_{1b}), 5.44 (d, $J_{1,2} =$ 3.5 Hz, 1H, H_{1c}), 4.96 (d, J = 11.0 Hz, 1H, CH_{benzvlic}), 4.93 (d, J = 11.5 Hz, 1H, CH_{benzylic}), 4.84 (d, J = 11.0 Hz, 1H, CH_{benzylic}), 4.74 (d, J = 11.5 Hz, 2H, 2 × CH_{benzylic}), 4.71 (d, J = 11.0 Hz, 1H, CH_{benzylic}), 4.69 (d, J = 11.0 Hz, 2H, 2 × CH_{benzylic}), 4.66 (d, J = 12.0 Hz, 1H, CH_{benzylic}), 4.64 (d, J = 11.0 Hz, 1H, CH_{benzylic}), 4.613 (d, J = 11.5 Hz, 1H, CH_{benzylic}), 4.610 (d, J = 12.0 Hz, 1H, $CH_{benzylic}$), 4.56 (d, J = 11.0 Hz, 1H, $CH_{benzylic}$), 4.49 (d, J =12.0 Hz, 1H, CH_{benzvlic}), 4.33 (d, J = 12.5 Hz, 1H, CH_{benzvlic}),

4.28 (br dd, $J_{2,1} = 3.5$ Hz, $J_{2,3} = 6.0$ Hz, 1H, H_{2a}), 4.24 (d, J =12.5 Hz, 1H, $CH_{benzylic}$), 4.11 (br dt, $J_{5,6} = J_{5,6'} = 2.5$ Hz, $J_{5,4} =$ 9.5 Hz, 1H, H_{5b}), 4.04 (t, $J_{6,1} = J_{6,5} = 8.0$ Hz, 1H, H_{6a}), 4.03 (t, $J_{3,2} = J_{3,4} = 9.5$ Hz, 1H, H_{3b}), 4.014 (dd, $J_{1,2} = 3.0$ Hz, $J_{1,6} =$ 7.0 Hz, 1H, H_{1a}), 4.006 (br s, 1H, H_{4c}), 3.98 (dd, $J_{2,1} = 4.0$ Hz, $J_{2,3} = 10.5$ Hz, 1H, H_{2c}), 3.97 (t, $J_{4,3} = J_{4,5} = 9.5$ Hz, 1H, H_{4b}), 3.86 (br t, $J_{5,6} = J_{5,6'} = 7.0$ Hz, 1H, H_{5c}), 3.82 (dd, $J_{3,4} = 2.5$ Hz, $J_{3,2} = 10.5$ Hz, 1H, H_{3c}), 3.80 (m, 2H, H_{3a} + H_{4a}), 3.72 (dd, $J_{6,5} = 8.0 \text{ Hz}, J_{6,6'} = 10.0 \text{ Hz}, 1\text{H}, \text{H}_{6c}), 3.67 \text{ (dd}, J_{6',5} = 6.0 \text{ Hz},$ $J_{6',6} = 10.0$ Hz, 1H, H_{6c'}), 3.59 (dd, $J_{6,5} = 4.0$ Hz, $J_{6,6'} = 11.5$ Hz, 1H, H_{6b}), 3.46 (br t, $J_{5,4} = J_{5,6} = 9.0$ Hz, 1H, H_{5a}), 3.45 (dd, $J_{6',5} = 2.0$ Hz, $J_{6',6} = 11.5$ Hz, 1H, $H_{6b'}$), 3.30 (dd, $J_{2,1} = 3.5$ Hz, $J_{2,3} = 10.0$ Hz, 1H, H_{2b}), 1.91 (m, 2H, L-*camphor*), 1.75 (m, 1H, L-camphor), 1.72 (m, 1H, L-camphor), 1.46 (d, J = 13.0 Hz, 1H, L-camphor), 1.37 (m, 1H, L-camphor), 1.21 (m, 1H, L-camphor), 1.07 (s, 3H, CH₃ L-camphor), 1.05 (s, 9H, (CH₃)₃C TBDPS), 0.88 (s, 3H, CH₃ L-camphor), 0.84 (s, 3H, CH₃ L-camphor). ¹³C-NMR (CDCl₃, 125 MHz): δ 138.78, 138.73, 138.60 (ArC), 138.47 (2 × ArC), 138.43 (ArC), 138.36 (2 × ArC), 135.59, 135.55 (ArCH TBDPS), 133.21, 133.06 (ArC TBDPS), 129.69, 129.67, 128.35, 128.31, 128.27, 128.20, 128.12, 128.06, 127.97, 127.84, 127.74, 127.70, 127.63, 127.53, 127.44, 127.42, 127.38, 127.21, 127.16 (ArCH), 118.04 (C_{acetal} L-camphor), 99.12 (C_{lc}), 95.21 (C_{1b}), 80.76 (C_{4a}), 80.69 (C_{5a}), 79.67 (C_{3b}), 78.97 (C_{3c}), 77.87 (C_{6a}), 77.20 (C_{3a}), 76.39 (C_{4b}), 76.06 (C_{2c}), 76.02 (C_{1a}), 75.09 (CH_{2benzylic}), 75.00 (C_{4c}), 74.80, 74.70 (CH_{2benzylic}), 73.89 (C_{2a}), 73.70, 73.21, 72.80, 72.75, 72.61 (CH_{2benzylic}), 71.37 (C_{5c}), 70.25 (C_{5b}), 68.99 (C_{6b}), 63.08 (C_{2b}), 62.43 (C_{6c}), 51.60, 47.96 (C L-camphor), 45.13 (CH L-camphor), 44.77, 29.79 (CH₂ L-camphor), 26.98 ((CH₃)₃C TBDPS), 26.90 (CH₂ L-camphor), 20.62, 20.39 (CH₃ L-camphor), 19.16 ((CH₃)₃C TBDPS), 9.74 $(CH_3 \text{ L-camphor})$. FAB-MS: $m/z 1645 (M + Na)^+$.

2,3,4-Tri-O-benzyl- α -D-galactopyranosyl- $(1 \rightarrow 4)$ -2-azido-2-deoxy-3,6-di-O-benzyl- α -D-glucopyranosyl- $(1 \rightarrow 6)$ -3,4,5-tri-O-benzyl-D-myo-inositol 80. To a solution of 79 (270 mg, 0.166 mmol) in CH₂Cl₂ (8.3 mL), H₂O (0.3 mL, 16.7 mmol) and TFA (1.3 mL, 16.9 mmol) were added and the resulting mixture was stirred for 2 h. The mixture was diluted with AcOEt (50 mL) and washed with sat. NaHCO₃ (2 \times 50 mL) and sat. NaCl (3 \times 50 mL) solutions. The organic layer was dried over MgSO₄, concentrated in vacuo and the residue was purified by flash chromatography (hexane-AcOEt 4 : 1, 2 : 1, 1 : 1) to yield 191 mg (92%) of **80** as a colourless syrup. $[a]_{\rm D}^{20} = +44.0$ (c =1.1, CHCl₃). ¹H-NMR (CDCl₃, 500 MHz): δ 7.38 – 7.14 (m, 40H, ArH), 5.58 (d, $J_{1,2}$ = 4.0 Hz, 1H, H_{1c}), 5.32 (d, $J_{1,2}$ = 3.5 Hz, 1H, H_{1b}), 4.97 (d, J = 12.0 Hz, 1H, CH_{benzylic}), 4.94 (d, J = 11.5 Hz, 1H, $CH_{benzylic}$), 4.89 (d, J = 10.5 Hz, 1H, $CH_{benzylic}$), 4.88 (d, J = 11.5 Hz, 1H, $CH_{benzylic}$), 4.80 (d, J =11.0 Hz, 1H, $CH_{benzylic}$), 4.730 (d, J = 11.5 Hz, 1H, $CH_{benzylic}$), 4.734 (s, 2H, $CH_{2benzylic}$), 4.72 (d, J = 11.0 Hz, 1H, $CH_{benzylic}$), 4.70 (d, J = 10.5 Hz, 1H, CH_{benzylic}), 4.66 (d, J = 12.0 Hz, 1H, $CH_{benzylic}$), 4.63 (d, J = 12.0 Hz, 1H, $CH_{benzylic}$), 4.58 (d, J =12.0 Hz, 1H, $CH_{benzylic}$), 4.56 (d, J = 12.0 Hz, 1H, $CH_{benzylic}$), 4.32 (d, J = 12.0 Hz, 1H, CH_{benzylic}), 4.20 (br s, 1H, H_{2a}), 4.18 (d, J = 12.0 Hz, 1H, CH_{benzylic}), 4.05 (br t, $J_{4,3} = J_{4,5} = 9.0$ Hz, 1H, H_{4b}), 4.02 (m, 1H, H_{4a}), 4.01 (m, 1H, H_{2c}), 4.00 (m, 1H, H_{3b}), 3.99 (m, 1H, H_{5b}), 3.96 (d, $J_{OH,1} = 3.5$ Hz, 1H, $OH_{eq.}$), 3.95 (t, $J_{6,5} = J_{6,1} = 9.5$ Hz, 1H, H_{6a}), 3.77 (br s, 1H, H_{4c}), 3.76 (dd, $J_{3,2} = 3.0$ Hz, $J_{3,4} = 10.0$ Hz, 1H, H_{3c}), 3.60 (dt, $J_{1,2} =$ 3.0 Hz, $J_{1,6} = 9.5$ Hz, 1H, H_{1a}), 3.57 (br t, $J_{5,6} = J_{5,6'} = 6.0$ Hz, 1H, H_{5c}), 3.56 (dd, $J_{6,5} = 2.5$ Hz, $J_{6,6'} = 12.0$ Hz, 1H, H_{6b}), 3.52 (dd, $J_{2,1} = 3.5$ Hz, $J_{2,3} = 10.0$ Hz, 1H, H_{2b}), 3.50 (m, 1H, H_{6c}), 3.49 (dd, $J_{3,2} = 2.5$ Hz, $J_{3,4} = 9.0$ Hz, 1H, H_{3a}), 3.41 (t, $J_{5,4} = J_{5,6} = 9.5$ Hz, 1H, H_{5a}), 3.33 (ddd, $J_{6',OH} = 5.0$ Hz, $J_{6',5} =$ 7.5 Hz, $J_{6',6} = 12.5$ Hz, 1H, $H_{6c'}$), 3.23 (br dd, $J_{6',5} = 1.5$ Hz, $J_{6',6} = 12.0$ Hz, 1H, H_{6b'}), 2.53 (s, 1H, OH_{ax}), 1.71 (br t, $J_{OH,6} =$ $J_{OH,6'} = 4.5$ Hz, 1H, OH_{6c}). ¹³C-NMR (CDCl₃, 125 MHz): δ 138.81 (ArC), 138.38 (2 \times ArC), 138.16 (2 \times ArC), 138.09, 137.74, 137.71 (ArC), 128.54, 128.45, 128.43, 128.32, 128.26, 128.24, 127.99, 127.93, 127.89, 127.74, 127.61, 127.55, 127.50, 127.36, 127.22, 127.15, 126.88 (Ar*C*H), 99.16 (C_{1b}), 97.81 (C_{1c}), 82.17 (C_{6a}), 81.70 (C_{4a}), 81.07 (C_{3b}), 81.05 (C_{5a}), 79.75 (C_{3a}), 79.20 (C_{2c}), 75.90 (*C*H_{2benzylic}), 75.71 (C_{2c}), 74.49 (C_{4c}), 74.43, 74.34, 74.14, 74.01, 73.74 (*C*H_{2benzylic}), 73.17 (C_{4b}), 72.86, 72.67 (*C*H_{2benzylic}), 71.68 (C_{5b}), 71.49 (C_{5c}), 69.26 (C_{2a}), 68.66 (C_{6b}), 64.98 (C_{2b}), 62.26 (C_{6c}). FAB-MS: *m/z* 1249 M⁺, 1275 (M + Na)⁺. Anal. calcd. for $C_{74}H_{79}O_{15}N_3$: C 71.08%; H 6.37%; N 3.36%; found C 71.06%; H 6.30%; N 2.96%.

 α -D-Galactopyranosyl-(1 \rightarrow 4)-2-ammonio-2-deoxy- α -D-glucopyranosyl- $(1 \rightarrow 6)$ -D-myo-inositol 13. A suspension of 80 (100 mg, 0.080 mmol) and 10% Pd on charcoal (170 mg, 0.160 mmol) in a mixture MeOH-H₂O 9 : 1 (8 mL) under a hydrogen atmosphere was stirred for 24 h. The mixture was filtered through a pad of celite and the filter cake washed with H₂O. The solution was concentrated in vacuo, loaded on a small column of Amberlite IRA-408 (Cl⁻), eluted with H₂O and lyophilised to yield 43 mg (100%) of **13** as a white solid. $[a]_{D}^{20} = +88.7 (c =$ 0.4, H_2O). NMR data at pH = 5.8: ¹H-NMR (D_2O , 500 MHz): δ 5.42 (d, $J_{1,2}$ = 4.0 Hz, 1H, H_{1c}), 5.41 (d, $J_{1,2}$ = 3.5 Hz, 1H, H_{1b}), 4.18 (dd, $J_{3,4} = 9.0$ Hz, $J_{3,2} = 10.5$ Hz, 1H, H_{3b}), 4.16 (br dt, $J_{5,6} = J_{5,6'} = 3.0$ Hz, $J_{5,4} = 10.0$ Hz, 1H, H_{5b}), 3.99 (m, 2H, $H_{2a} + H_{5c}$), 3.97 (br d, $J_{4,3} = 3.0$ Hz, 1H, H_{4c}), 3.88 (dd, $J_{6,5} =$ 3.5 Hz, $J_{6,6'} = 12.0$ Hz, 1H, H_{6b}), 3.86 (dd, $J_{2,1} = 4.0$ Hz, $J_{2,3} =$ 10.0 Hz, 1H, H_{2c}), 3.82 (dd, $J_{3,2} = 3.0$ Hz, $J_{3,4} = 10.5$ Hz, 1H, H_{3c}), 3.80 (dd, $J_{6,5} = 2.5$ Hz, $J_{6,6'} = 12.0$ Hz, 1H, $H_{6b'}$), 3.77 (t, $J_{4,3} = J_{4,5'} = 9.5$ Hz, 1H, H_{4b}), 3.71 (m, 4H, $H_{1a} + H_{6a} + H_{6a}$ H_{6c} + $H_{6c'}$), 3.62 (t, $J_{4,3} = J_{4,5'} = 10.0$ Hz, 1H, H_{4a}), 3.49 (dd, $J_{3,2} = 3.0$ Hz, $J_{3,4} = 10.0$ Hz, 1H, H_{3a}), 3.36 (m, 1H, H_{5a}), 3.34 $(dd, J_{2,1} = 4.0 \text{ Hz}, J_{2,3} = 10.5 \text{ Hz}, 1\text{H}, \text{H}_{2b})$. ¹³C-NMR (D₂O, 125 MHz): δ 99.26 (C_{1c}), 95.86 (C_{1b}), 79.86 (C_{6a}), 75.58 (C_{4b}), 72.23 (C_{5a}), 72.12 (C_{4a}), 71.99 (C_{2a}), 71.35 (C_{5c}), 71.23 (C_{1a}), 70.51 (C3a), 70.25 (C5b), 69.77 (C3b), 68.84 (C3c), 68.74 (C4c), 68.09 (C_{2c}), 60.75 (C_{6c}), 59.46 (C_{6b}), 53.89 (C_{2b}). HRMS: m/z calcd. for C₁₈H₃₃O₁₅NNa⁺: 526.1738; found 526.1748 (M + Na)+.

2,3,4-Tri-O-benzyl- α -D-galactopyranosyl- $(1 \rightarrow 4)$ -2-azido-2-deoxy-3,6-di-O-benzyl- α -D-glucopyranosyl- $(1 \rightarrow 6)$ -3,4,5-tri-O-benzyl-1,2-O-(L-1,7,7-trimethyl-[2,2,1]-bicyclehept-2-yliden)-D-myoinositol 81. To a solution of 79 (256 mg, 0.158 mmol) in dry THF (3.2 mL) under an argon atmosphere, TBAF (1.0 M solution in THF, 468 µl) was added. The solution was stirred for 4 h, diluted with AcOEt (50 mL) and washed with sat. NaCl solution (50 mL). The aqueous layer was extracted with AcOEt (2 \times 25 mL) and the combined organic layers were washed with sat. NaCl solution (3 \times 100 mL), dried over MgSO₄ and concentrated in vacuo. The residue was purified by flash chromatography (hexane-AcOEt 9:1, 6:1, 4:1) to yield 210 mg (96%) of **81** as colourless syrup. $[a]_{D}^{20} = +68.7$ (c = 1.4, CHCl₃). ¹H-NMR (CDCl₃, 500 MHz): δ 7.37 - 7.08 (m, 40H, ArH), 5.61 (d, $2 \times J_{1,2} = 4.0$ Hz, 2H, $H_{1b} + H_{1c}$), 4.88 (d, J =11.5 Hz, 2H, $2 \times CH_{\text{benzylic}}$), 4.81 (d, J = 11.5 Hz, 1H, CH_{benzylic}), 4.75 (d, J = 10.5 Hz, 1H, $CH_{benzylic}$), 4.73 (d, J = 11.5 Hz, 2H, $2 \times CH_{\text{benzylic}}$, 4.71 (d, J = 11.5 Hz, 1H, CH_{benzylic}), 4.684 (d, J =11.5 Hz, 1H, $CH_{benzylic}$), 4.676 (d, J = 12.0 Hz, 1H, $CH_{benzylic}$), 4.63 (d, J = 12.0 Hz, 1H, CH_{benzylic}), 4.62 (d, J = 10.5 Hz, 1H, $CH_{benzylic}$), 4.61 (d, J = 11.5 Hz, 1H, $CH_{benzylic}$), 4.58 (d, J =12.0 Hz, 1H, $CH_{benzylic}$), 4.54 (d, J = 12.0 Hz, 1H, $CH_{benzylic}$), 4.50 (d, J = 12.0 Hz, 1H, $CH_{benzylic}$), 4.49 (d, J = 11.5 Hz, 1H, $CH_{benzylic}$), 4.29 (br dd, $J_{2,3} = 3.5$ Hz, $J_{2,1} = 5.5$ Hz, 1H, H_{2a}), $4.09 (m, 1H, H_{5b}), 4.08 (m, 1H, H_{4b}), 4.04 (m, 2H, H_{1a} + H_{6a}),$ 4.03 (m, 1H, H_{3b}), 3.98 (dd, $J_{2,1} = 4.0$ Hz, $J_{2,3} = 10.0$ Hz, 1H, H_{2c}), 3.80 (m, 2H, $H_{3a} + H_{4a}$), 3.77 (br d, $J_{4,3} = 2.5$ Hz, 1H, H_{4c}), 3.74 (dd, $J_{3,4} = 2.5$ Hz, $J_{3,2} = 10.5$ Hz, 1H, H_{3c}), 3.71 (dd, $J_{6,5} =$ 2.5 Hz, $J_{6,6'} = 12.0$ Hz, 1H, H_{6b}), 3.56 (m, 1H, H_{6c}), 3.55 (m, 1H, H_{5c}), 3.52 (br d, $J_{6.6'}$ = 12.0 Hz, 1H, $H_{6b'}$), 3.47 (m, 1H, H_{5a}), 3.36 $(dd, J_{2,1} = 3.5 Hz, J_{2,3} = 9.5 Hz, 1H, H_{2b}), 3.35 (dt, J_{6,5} = J_{6,OH} =$ 7.5 Hz, $J_{6,6'} = 13.5$ Hz, 1H, $H_{6c'}$), 1.92 (m, 2H, L-camphor), 1.91 (br dd, $J_{OH.6} = 4.0$ Hz, $J_{OH.6'} = 7.5$ Hz, 1H, OH_{6c}), 1.75 (m, 1H, L-camphor), 1.72 (m, 1H, L-camphor), 1.47 (d, J = 13.0 Hz, 1H, L-camphor), 1.39 (m, 1H, L-camphor), 1.22 (m, 1H, L-camphor), 1.07 (s, 3H, CH₃ L-camphor), 0.87 (s, 6H, 2 × CH₃ L-camphor). ¹³C-NMR (CDCl₃, 125 MHz): δ 138.53 (ArC), 138.50 (2 × ArC), 138.40, 138.34, 138.25, 138.21, 138.17 (ArC), 128.45, 128.41, 128.39, 128.35, 128.31, 128.28, 128.26, 128.08, 127.88, 127.85, 127.80, 127.69, 127.59, 127.56, 127.51, 127.36, 127.33, 127.28, 127.26, 127.09 (ArCH), 118.06 (C_{acetal} L-camphor), 98.10 (C_{1c}) , 95.42 (C_{1b}) , 80.79 (C_{5a}) , 80.53 (C_{4a}) , 80.16 (C_{3b}) , 79.16 (C_{3c}) , 78.33 (C_{6a}) , 76.89 (C_{3a}) , 76.03 (C_{1a}) , 75.87 (C_{2c}) , 74.72 $(C_{4c} + CH_{2benzylic}), 74.62, 74.31 (CH_{2benzylic}), 73.96 (C_{4b}), 73.87$ (C_{2a}) , 73.69, 73.44, 73.40, 72.86, 72.60 $(CH_{2benzylic})$, 71.47 (C_{5c}) , 70.73 (C_{5b}), 68.57 (C_{6b}), 63.14 (C_{2b}), 62.53 (C_{6c}), 51.61, 47.96 (C_{6c}) L-camphor), 45.14 (CH L-camphor), 44.73, 29.89, 26.99 (CH₂ L-camphor), 20.60, 20.38, 9.83 (CH₃ L-camphor). FAB-MS: m/z 1406 (M + Na)⁺. Anal. calcd. for $C_{84}H_{93}O_{15}N_3$: C 72.86%; H 6.77%; N 3.04%; found C 72.46%; H 7.00%; N 3.16%.

6-O-Dibenzylphosphate-2,3,4-tri-O-benzyl-α-D-galactopyranosyl- $(1 \rightarrow 4)$ -2-azido-2-deoxy-3,6-O-di-benzyl- α -D-glucopyranosyl-(1→6)-3,4,5-tri-O-benzyl-1,2-O-(L-1,7,7-trimethyl-[2,2,1]-bicyclehept-2-yliden)-D-myo-inositol 82. To a solution of 81 (105 mg, 0.076 mmol) and 1H-tetrazol (13 mg, 0.186 mmol) in dry CH_2Cl_2 (1.5 mL) under an argon atmosphere, N,Ndiisopropyl dibenzyl phosphoramidite (50 µl, 0.152 mmol) was added. The solution was stirred for 30 min and 70% MCPBA (18 mg, 0.150 mmol) was added at 0 °C. After 10 min the mixture was diluted with AcOEt (50 mL) and washed with sat. NaHCO₃ (2 \times 50 mL) and sat. NaCl (3 \times 50 mL) solutions. The organic layer was dried over MgSO₄, concentrated in vacuo and the residue was purified by double flash chromatography (hexane–AcOEt 2 : 1 and hexane–AcOEt 9 : 1, 8 : 1, 7 : 1, 6 : 1, 5 : 1, 4 : 1, 3 : 1, 2 : 1) to yield 120 mg (96%) of 82 as a white foam. $[a]_{D}^{20} = +68.3$ (c = 1.2, CHCl₃). ¹H-NMR (CDCl₃, 500 MHz): δ 7.37 – 7.08 (m, 50H, Ar*H*), 5.58 (d, $J_{1,2}$ = 3.5 Hz, 1H, H_{1b}), 5.54 (d, $J_{1,2} = 3.5$ Hz, 1H, H_{1c}), 4.99 - 4.84 (m, 4H, $4 \times CH_{\text{benzylic}}$ phosphate), 4.87 (d, J = 11.0 Hz, 1H, CH_{benzylic}), 4.86 (d, J = 11.0 Hz, 1H, CH_{benzylic}), 4.81 (d, J = 11.0 Hz, 1H, $CH_{benzylic}$), 4.73 (d, J = 12.0 Hz, 1H, $CH_{benzylic}$), 4.702 (br d, J = 11.5 Hz, 2H, 2 × CH_{benzylic}), 4.700 (d, J = 12.0 Hz, 1H, CH_{benzylic}), 4.67 (d, J = 12.5 Hz, 1H, CH_{benzylic}), 4.64 (d, J =12.0 Hz, 1H, CH_{benzylic}), 4.58 (d, J = 10.5 Hz, 1H, CH_{benzylic}), 4.57 (s, 2H, $CH_{2benzylic}$), 4.51 (d, J = 11.0 Hz, 1H, $CH_{benzylic}$), 4.49 (d, J = 12.5 Hz, 1H, CH_{benzylic}), 4.48 (d, J = 12.0 Hz, 1H, $CH_{benzylic}$), 3.39 (d, J = 12.5 Hz, 1H, $CH_{benzylic}$), 4.28 (br dd, $J_{2,3} = 2.5$ Hz, $J_{2,1} = 5.5$ Hz, 1H, H_{2a}), 4.12 (br dt, $J_{5,6} = J_{5,6'} =$ 3.0 Hz, $J_{5,4} = 9.5$ Hz, 1H, H_{5b}), 4.03 (m, 2H, $H_{6a} + H_{6c}$), 4.02 (m, 1H, H_{1a}), 4.01 (m, 1H, H_{3b}), 4.00 (m, 1H, H_{4b}), 3.99 (m, 1H, $H_{6c'}$), 3.95 (dd, $J_{2,1} = 3.5$ Hz, $J_{2,3} = 10.0$ Hz, 1H, H_{2c}), 3.82 (br t, $J_{5,6} = J_{5,6'} = 6.5$ Hz, 1H, H_{5c}), 3.78 (m, 2H, $H_{4a} + H_{3a}$), 3.77 (m, 1H, H_{4c}), 3.72 (dd, $J_{3,4} = 2.5$ Hz, $J_{3,2} = 10.0$ Hz, 1H, H_{3c}), 3.64 (dd, $J_{6,5} = 3.5$ Hz, $J_{6,6'} = 11.0$ Hz, 1H, H_{6b}), 3.51 (br dd, $J_{6',5} = 2.5$ Hz, $J_{6',6} = 11.0$ Hz, 1H, $H_{6b'}$), 3.46 (m, 1H, H_{5a}), 3.27 (dd, $J_{2,1} = 3.5$ Hz, $J_{2,3} = 9.5$ Hz, 1H, H_{2b}), 1.91 (m, 2H, L-camphor), 1.75 (m, 1H, L-camphor), 1.72 (m, 1H, L-camphor), 1.46 (d, J = 13.0 Hz, 1H, L-camphor), 1.39 (m, 1H, L-camphor), 1.22 (m, 1H, L-camphor), 1.07 (s, 3H, CH₃ L-camphor), 0.88 (s, 3H, CH₃ L-camphor), 0.85 (s, 3H, CH₃ L-camphor). ³¹P-NMR (CDCl₃, 202 MHz): δ – 1.79. ¹³C-NMR (CDCl₃, 125 MHz): δ 138.50 (ArC), 138.46 (2 × ArC), 138.42 (2 × ArC), 138.37 (2 × ArC), 138.21 (ArC), 135.76 (d, $J_{C,P}$ = 6.8 Hz, 2 × ArC phosphate), 128.56, 128.48, 128.40, 128.34, 128.25, 128.20, 128.12, 128.07, 128.02, 127.89, 127.86, 127.82, 127.80, 127.69, 127.66, 127.61, 127.59, 127.53, 127.49, 127.42, 127.38, 127.32, 127.28, 127.21, 127.17 (ArCH), 118.02 (Cacetal L-camphor), 98.20 $(C_{1c}), 95.42 (C_{1b}), 80.70 (C_{5a}), 80.62 (C_{4a}), 79.96 (C_{3b}), 78.69$ (C_{3c}), 78.16 (C_{6a}), 76.83 (C_{3a}), 76.05 (C_{1a}), 75.66 (C_{2c}), 74.75, 74.64 (CH_{2benzylic}), 74.60 (C_{4b}), 74.57 (CH_{2benzylic}), 74.17 (C_{4c}), 73.85 (C_{2a}), 73.37, 73.28, 72.94, 72.74, 72.57 (CH_{2benzylic}), 70.10 (C_{5b}) , 69.49 (d, $J_{5,P} = 10.0$ Hz, C_{5c}), 69.26 (d, $J_{C,P} = 5.4$ Hz, 2 × CH_{2benzylic} phosphate), 68.91 (C_{6b}), 65.79 (d, $J_{6,P} = 5.1$ Hz, C_{6c}), 63.00 (C_{2b}), 51.59, 47.95 (C L-*camphor*), 45.14 (CH L-*camphor*), 44.71, 29.87, 26.99 (CH₂ L-*camphor*), 20.60, 20.39, 9.73 (CH₃ L-*camphor*). FAB-MS: m/z 1667 (M + Na)⁺. Anal. calcd. for C₉₈H₁₀₆O₁₈N₃P·H₂O: C 70.78%; H 6.55%; N 2.53%; found C 70.85%; H 6.80%; N 2.55%.

6-O-Dibenzylphosphate-2,3,4-tri-O-benzyl-α-D-galactopyranosyl-(1→4)-2-azido-2-deoxy-3,6-di-O-benzyl-α-D-glucopyranosyl-(1→6)-3,4,5-tri-O-benzyl-D-myo-inositol 83. To a solution of 82 (100 mg, 0.061 mmol) in CH₂Cl₂ (3 mL), TFA (468 µl, 6.095 mmol) and H_2O (110 µl, 6.106 mmol) were added and the resulting mixture was stirred for 2 h. The mixture was diluted with AcOEt (25 mL) and washed with sat. NaHCO₃ (2×25 mL) and sat. NaCl (3 \times 25 mL) solutions. The organic layer was dried over MgSO₄ and concentrated in vacuo. The residue was purified by flash chromatography (hexane-AcOEt 4 : 1, 2 : 1, 1 : 1) to yield 83 mg (90%) of **83** as white foam. $[a]_{D}^{20} = +45.9$ $(c = 2.3, \text{CHCl}_3)$. ¹H-NMR (CDCl₃, 500 MHz): δ 7.37 – 7.10 (m, 50H, Ar*H*), 5.45 (d, $J_{1,2} = 3.5$ Hz, 1H, H_{1c}), 5.27 (d, $J_{1,2} =$ 4.0 Hz, 1H, H_{1b}), 4.96 – 4.91 (m, 5H, $4 \times CH_{\text{benzylic}}$ phosphate + CH_{benzylic}), 4.91 (d, J = 11.5 Hz, 1H, CH_{benzylic}), 4.89 (d, J =11.0 Hz, 1H, $CH_{benzylic}$), 4.85 (d, J = 11.0 Hz, 1H, $CH_{benzylic}$), 4.81 (d, J = 11.0 Hz, 1H, $CH_{benzylic}$), 4.72 (s, 2H, $CH_{2benzylic}$), 4.70 (d, J = 10.5 Hz, 1H, $CH_{benzylic}$), 4.67 (d, J = 11.0 Hz, 1H, $CH_{benzylic}$), 4.66 (d, J = 12.0 Hz, 1H, $CH_{benzylic}$), 4.58 (d, J =11.5 Hz, 1H, $CH_{benzylic}$), 4.55 (d, J = 12.0 Hz, 1H, $CH_{benzylic}$), 4.53 (d, J = 12.0 Hz, 1H, $CH_{benzylic}$), 4.50 (d, J = 11.0 Hz, 1H, CH_{benzylic}), 4.20 (s, 2H, $CH_{\text{2benzylic}}$), 4.19 (br t, $J_{2,1} = J_{2,3} = 3.0$ Hz, 1H, H_{2a}), 4.02 (br dd, $J_{6,5} = 6.5$ Hz, $J_{6,6'} = 10.0$ Hz, 1H, H_{6c}), 4.00 (m, 2H, H_{4a} + H_{5b}), 3.97 (m, 1H, OH_{ax}), 3.96 (m, 3H, $H_{3b} + H_{4b} + H_{2c}$), 3.94 (t, $J_{6,1} = J_{6,5} = 10.0$ Hz, 1H, H_{6a}), 3.93 (br dd, $J_{6',5} = 5.5$ Hz, $J_{6',6} = 10.0$ Hz, 1H, $H_{6c'}$), 3.81 (br t, $J_{5,6} =$ $J_{5,6'} = 6.5$ Hz, 1H, H_{5c}), 3.72 (br s, 1H, H_{4c}), 3.71 (dd, $J_{3,4} =$ 2.5 Hz, $J_{3,2} = 10.5$ Hz, 1H, H_{3c}), 3.57 (dt, $J_{1,2} = 3.5$ Hz, $J_{1,6} =$ 9.5 Hz, 1H, H_{1a}), 3.56 (dd, $J_{6,5} = 3.0$ Hz, $J_{6,6'} = 10.5$ Hz, 1H, H_{6b}), 3.47 (dd, $J_{3,2} = 3.0$ Hz, $J_{3,4} = 10.0$ Hz, 1H, H_{3a}), 3.40 (t, $J_{5,4} = J_{5,6} = 9.5$ Hz, 1H, H_{5a}), 3.39 (dd, $J_{2,1} = 3.0$ Hz, $J_{2,3} =$ 9.5 Hz, 1H, H_{2b}), 3.28 (dd, $J_{6',5} = 2.0$ Hz, $J_{6',6} = 10.5$ Hz, 1H, H_{6b'}), 2.51 (s, 1H, OH_{eq}.). ³¹P-NMR (CDCl₃, 202 MHz): δ – 1.72. ¹³C-NMR (CDCl₃, 125 MHz): δ 138.77, 138.49, 138.37, 138.29, 138.20, 138.13, 137.81, 137.77 (ArC), 135.73 (d, $J_{C,P}$ = 6.6 Hz, 2 × ArC phosphate), 128.57, 128.52, 128.36, 128.29, 128.26, 128.23, 128.21, 128.16, 128.13, 127.94, 127.91, 127.87, 127.83, 127.69, 127.65, 127.55, 127.53, 127.48, 127.35, 127.31, 127.28, 127.25, 127.20 (ArCH), 99.00 (C_{1b}), 97.98 (C_{1c}), 82.17 $(C_{6a}), 81.69 (C_{4a}), 81.14 (C_{5a}), 80.73 (C_{3b}), 79.67 (C_{3a}), 78.69$ (C3c), 75.82 (CH2benzylic), 75.54 (C2c), 74.58 (2 \times CH2benzylic + C_{4b}), 74.16 ($CH_{2benzylic}$), 74.08 (C_{4c}), 73.77, 73.08, 72.80, 72.60 $(CH_{2benzylic}), 72.20 (C_{1a}), 71.32 (C_{5b}), 69.69 (d, J_{5,P} = 9.8 \text{ Hz}, C_{5c}),$ 69.27 (d, $J_{C,P} = 5.4$ Hz, 2 × $CH_{2benzylic}$ phosphate), 69.20 (C_{2a}), 69.02 (C_{6b}), 65.91 (d, $J_{6,P} = 5.3$ Hz, C_{6c}), 64.82 (C_{2b}). FAB-MS: m/z 1533 (M + Na)⁺. Anal. calcd. for C₈₈H₉₂O₁₈N₃P·2H₂O: C 68.34%; H 6.26%; N 2.72%; found C 68.47%; H 6.14%; N 2.66%

6-*O*-Phosphate-α-D-galactopyranosyl-(1→4)-2-ammonio-2-deoxy-α-D-glucopyranosyl-(1→6)-D-*myo*-inositol 35. A suspension of 83 (60 mg, 0.040 mmol) and 10% Pd on charcoal (85 mg, 0.080 mmol) in a mixture of MeOH–H₂O 9 : 1 (4 mL) under a hydrogen atmosphere was stirred for 6 h. The mixture was filtered through a pad of celite and the filter cake washed with H₂O. The solution was concentrated in *vacuo* and lyophilised to yield 23 mg (100%) of 35 as a white solid. $[a]_{20}^{20}$ = +65.0 (*c* = 0.2, H₂O). *NMR data at pH* = 5.8: ¹H-NMR (D₂O, 500 MHz): δ 5.42 (d, J_{1,2} = 3.5 Hz, 1H, H_{1b}), 5.40 (br d, J_{1,2} = 2.0 Hz, 1H, H_{1c}), 4.25 (dd, J_{3,4} = 9.5 Hz, J_{3,2} = 10.5 Hz, 1H, H_{3b}), 4.23 (dt, J_{5,6} = J_{5,6}' = 3.0 Hz, J_{5,4} = 10.0 Hz, 1H, H_{5b}), 4.15 (br dd, J_{5,6} = 5.5 Hz, J_{5,6}' = 7.0 Hz, H_{5c}), 4.04 (br s, 1H, H_{4c}), 4.00 (br t, J_{2,1} = J_{2,3} = 2.5 Hz, 1H, H_{2a}), 3.95 (m, 2H, H_{6c} + H_{6c}'), 3.90 (dd, J_{6,5} = 3.5 Hz, J_{6,6}' = 12.5 Hz, 1H, H_{6b}), 3.85 (m, 2H, $H_{2c} + H_{3c}$), 3.84 (dd, $J_{6',5} = 2.5$ Hz, $J_{6',6} = 12.5$ Hz, 1H, $H_{6b'}$), 3.78 (t, $J_{4,3} = J_{4,5} = 9.5$ Hz, 1H, H_{4b}), 3.72 (m, 2H, $H_{1a} + H_{6a}$), 3.62 (t, $J_{4,3} = J_{4,5} = 9.5$ Hz, 1H, H_{4a}), 3.50 (dd, $J_{3,2} =$ 3.0 Hz, $J_{3,4} = 10.0$ Hz, 1H, H_{3a}), 3.37 (t, $J_{5,4} = J_{5,6} = 9.5$ Hz, 1H, H_{5a}), 3.36 (dd, $J_{2,1} = 3.5$ Hz, $J_{2,3} = 10.5$ Hz, 1H, H_{2b}). ³¹P-NMR (D₂O, 202 MHz): δ 3.19. ¹³C-NMR (D₂O, 125 MHz): δ 98.57 (C_{1c}), 95.76 (C_{1b}), 79.90 (C_{6a}), 75.64 (C_{4b}), 72.22 (C_{5a}), 72.13 (C_{4a}), 71.99 (C_{2a}), 71.22 (C_{1a}), 70.49 (C_{3a}), 70.11 (d, $J_{5,P} =$ 7.6 Hz, C_{5c}), 69.91 (C_{5b}), 69.14 (C_{3b}), 68.64 (C_{3c}), 68.41 (C_{4c}), 68.02 (C_{2c}), 63.64 (br s, C_{6c}), 59.48 (C_{6b}), 53.98 (C_{2b}). HRMS m/z calcd. for C₁₈H₃₄O₁₈NPNa⁺: 606.1411 (M + Na)⁺.

2,3,4-Tri-O-benzyl- α -D-galactopyranosyl- $(1 \rightarrow 4)$ -2-azido-3-O $benzyl-2-deoxy-\alpha-D-glucopyranosyl-(1 \rightarrow 6)-3, 4, 5-tri-\textit{O-benzyl-1}, 2-deoxy-\alpha-D-glucopyranosyl-(1 \rightarrow 6)-3, 4-deoxy-\alpha-D-glucopyranosyl-(1 \rightarrow 6)-3, 4-dooxy-\alpha-D-glucopyranosyl-(1 \rightarrow 6)-3, 4-dooxy-2, 4-dooxy-$ O-(L-1,7,7-trimethyl-[2,2,1]-bicyclehept-2-yliden)-D-myo-inositol 85. To a solution of 57 (330 mg, 0.338 mmol) with 4 Å molecular sieves in dry Et₂O (3.4 mL) under an argon atmosphere, TMSOTf (6 $\mu l,$ 0.033 mmol) was added at 0 °C. A solution of 73 (845 mg, 1.014 mmol) in dry Et₂O (5.1 mL) was slowly added (0.5 drop per sec) and the mixture was stirred for 30 min after the addition was completed. The mixture was neutralised with Et₃N, diluted with AcOEt (10 mL), filtered and concentrated in vacuo. To a solution of the above residue in dry THF (6.8 mL) under an argon atmosphere, TBAF (1.0 M solution in THF, 5.1 mL) was added and the resulting mixture was stirred for 6 h. The mixture was diluted with AcOEt (50 mL) and washed with sat. NaHCO₃ solution (50 mL). The aqueous layer was extracted with AcOEt (2 \times 25 mL) and the combined organic layers were washed with sat. NaCl solution $(3 \times 100 \text{ mL})$, dried over MgSO₄ and concentrated in *vacuo*. The residue was purified by double flash chromatography (hexane-AcOEt 6: 1, 4: 1, 3: 1, 2: 1, 1: 1 and toluene-AcOEt 2 : 1) to yield 143 mg (45%) of 85 as a white foam. TLC (toluene–AcOEt 2:1) $R_{\rm f} = 0.64$; $[a]_{\rm D}^{20} = +66.1$ (c = 1.0, CHCl₃). ¹H-NMR (CDCl₃, 500 MHz): δ 7.38 – 7.21 (m, 27H, ArH), 7.21 - 7.11 (m, 8H, ArH), 5.74 (d, $J_{1,2} = 4.0$ Hz, 1H, H_{1c}), 5.56 $(d, J_{1,2} = 4.0 \text{ Hz}, 1\text{H}, \text{H}_{1b}), 4.88 (d, J = 12.0 \text{ Hz}, 1\text{H}, CH_{\text{benzylic}}),$ 4.84 (d, J = 11.5 Hz, 1H, $CH_{benzylic}$), 4.77 (d, J = 11.0 Hz, 1H, $CH_{benzylic}$), 4.751 (d, J = 11.5 Hz, 1H, $CH_{benzylic}$), 4.748 (d, J = 11.0 Hz, 1H, $CH_{benzylic}$), 4.74 (br s, 2H, $CH_{2 benzylic}$), 4.71 (d, J = 11.5 Hz, 1H, CH_{benzylic}), 4.68 (s ancho, 2H, CH_{2 benzylic}), 4.67 (d, J = 11.5 Hz, 1H, $CH_{benzylic}$), 4.63 (d, J = 11.0 Hz, 1H, $CH_{benzylic}$), 4.59 (d, J = 11.5 Hz, 1H, $CH_{benzylic}$), 4.49 (d, J =11.5 Hz, 1H, $CH_{benzylic}$), 4.30 (br s, 1H, H_{2a}), 4.07 (t, $J_{4,3} = J_{4,5} =$ 9.0 Hz, 1H, H_{4b}), 4.04 (m, 2H, H_{1a} + H_{6a}), 4.035 (m, 1H, H_{3b}), 4.02 (m, 1H, H_{2c}), 3.99 (br d, $J_{5,4} = 10.5$ Hz, 1H, H_{5b}), 3.86 (br s, 1H, H_{4c}), 3.82 (m, 2H, $H_{4a} + H_{3a}$), 3.81 (m, 1H, H_{3c}), 3.79 (m, 1H, H_{6c}), 3.67 (br dd, $J_{5,6'} = 2.5$ Hz, $J_{5,6} = 8.0$ Hz, 1H, H_{5c}), 3.60 (br s, 2H, H_{6b} + $H_{6b'}$), 3.47 (m, 1H, H_{5a}), 3.45 (br dd, $J_{6',5} = 2.5$ Hz, $J_{6',6} = 12.0$ Hz, 1H, $H_{6c'}$), 3.36 (dd, $J_{2,1} = 4.0$ Hz, $J_{2,3} = 10.0$ Hz, 1H, H_{2b}), 2.53 (br s, 1H, OH_{6c}), 2.37 (br s, 1H, OH_{6b}), 1.89 (m, 2H, L-camphor), 1.75 (m, 1H, L-camphor), 1.71 (m, 1H, L-camphor), 1.46 (d, J = 12.5 Hz, 1H, L-camphor), 1.39 (m, 1H, L-camphor), 1.22 (m, 1H, L-camphor), 1.07 (s, 3H, CH_3 L-camphor), 0.87 (s, 6H, 2 × CH_3 L-camphor). ¹³C-NMR $(CDCl_3, 125 \text{ MHz}): \delta 138.43, 138.35 (ArC), 138.30 (3 \times ArC),$ 138.10, 138.06 (ArC), 128.43, 128.40, 128.35, 128.33, 128.27, 128.09, 127.92, 127.86, 127.76, 127.69, 127.64, 127.46, 127.43, 127.32, 127.27, 126.81 (ArCH), 118.05 (Cacetal L-camphor), 98.10 $(C_{1c}), 95.89 (C_{1b}), 80.72 (C_{5a}), 80.53 (C_{4a}), 80.40 (C_{3b}), 79.26$ (C_{3c}), 78.67 (C_{6a}), 76.59 (C_{3a}), 75.95 (C_{1a}), 75.63 (C_{2c}), 74.69 $(C_{4c}),\ 74.45,\ 74.39,\ 74.25\ (CH_{2benzylic}),\ 73.80\ (C_{2a}),\ 73.63,\ 73.38,$ 72.87, 72.66 ($CH_{2benzylic}$), 72.40 (C_{5c}), 72.12 (C_{4b}), 70.46 (C_{5b}), 63.43 (C_{2b}), 63.00 (C_{6c}), 60.78 (C_{6b}), 51.56, 47.95 (C L-camphor), 45.14 (CH L-camphor), 44.55, 29.93, 26.96 (CH₂ L-camphor), 20.59, 20.33, 9.87 (CH₃ L-camphor). FAB-MS: m/z 1316 (M + Na)⁺. Anal. calcd. for $C_{77}H_{87}O_{15}N_3 \cdot H_2O$: C 70.46%; H 6.84%; N 3.20%; found C 70.43%; H 6.85%; N 2.93%.

6-O-Dibenzylphosphate-2,3,4-tri-O-benzyl- α -D-galactopyranosyl- $(1 \rightarrow 4)$ -2-azido-3-O-benzyl-2-deoxy-6-O-dibenzylphosphate-

 α -D-glucopyranosyl-(1 \rightarrow 6)-3,4,5-tri-O-benzyl-1,2-O-(L-1,7,7-trimethyl-[2,2,1]-bicyclehept-2-yliden)-D-myo-inositol 86. To a solution of 85 (140 mg, 0.108 mmol) and 1H-tetrazol (38 mg, 0.542 mmol) in dry CH₂Cl₂ (2.2 mL) under an argon atmosphere, N,N-diisopropyl dibenzyl phosphoramidite (142 µl, 0.432 mmol) was added. The solution was stirred for 30 min and 70% MCPBA (18 mg, 0.150 mmol) was added at 0 °C. After 10 min the mixture was diluted with AcOEt (50 mL) and washed with sat. NaHCO₃ (2 \times 50 mL) and sat. NaCl (3 \times 50 mL) solutions. The organic layer was dried over MgSO₄, concentrated in vacuo and the residue was purified by double flash chromatography (hexane-AcOEt 1:1 and hexane-AcOEt 9:1,8:1,7:1,6:1,5:1,4:1,3:1,2:1,1:1) to yield 184 mg (94%) of **86** as a white foam. $[a]_{D}^{20} = +57.0$ (c = 1.0, CHCl₃). ¹H-NMR (CDCl₃, 500 MHz): δ 7.36 - 7.18 (m, 46H, Ar*H*), 7.16 - 7.07 (m, 9H, ArH), 5.51 (d, $J_{1,2} = 3.5$ Hz, 1H, H_{1b}), 5.43(d, $J_{1,2}$ = 4.0 Hz, 1H, H_{lc}), 5.03 – 4.90 (m, 8H, 8 × CH_{benzylic} phosphate), 4.84 (d, J = 11.0 Hz, 1H, CH_{benzylic}), 4.83 (d, J = 11.0 Hz, 1H, CH_{benzylic}), 4.76 (d, J = 11.5 Hz, 1H, CH_{benzylic}), 4.72 (d, J = 12.0 Hz, 1H, $CH_{benzylic}$), 4.70 (d, J = 11.5 Hz, 1H, $\mathrm CH_{\mathrm{benzylic}}),~4.68$ (d, J = 11.5 Hz, 1H, $\mathrm CH_{\mathrm{benzylic}}),~4.65$ (d, J = 12.5 Hz, 1H, $CH_{benzylic}$), 4.61 (d, J = 11.0 Hz, 1H, $CH_{benzylic}$), 4.60 (d, J = 12.0 Hz, 1H, $CH_{benzylic}$), 4.58 (s, 2H, $CH_{2benzylic}$), 4.49 (d, J = 10.5 Hz, 1H, $CH_{benzylic}$), 4.48 (d, J = 10.5 Hz, 1H, $CH_{benzylic}$), 4.44 (d, J = 12.0 Hz, 1H, $CH_{benzylic}$), 4.26 (br dd, $J_{2,3} = 3.5$ Hz, $J_{2,1} = 6.5$ Hz, 1H, H_{2a}), 4.23 (m, 1H, H_{6b}), 4.16 (m, 1H, H_{6b'}), 4.14 (m, 2H, H_{5b} + H_{6c}), 4.05 (dd, $J_{6,1}$ = 7.5 Hz, $J_{6,5} = 9.5$ Hz, 1H, H_{6a}), 4.01 (m, 1H, $H_{6c'}$), 4.00 (m, 1H, H_{1a}), 3.98 (t, $J_{3,2} = J_{3,4} = 10.0$ Hz, 1H, H_{3b}), 3.94 (dd, $J_{2,1} =$ 3.5 Hz, $J_{2,3} = 10.0$ Hz, 1H, H_{2c}), 3.88 (t, $J_{4,3} = J_{4,5} = 9.0$ Hz, 1H, H_{4b}), 3.80 (m, 2H, H_{4c} + H_{5c}), 3.77 (m, 1H, H_{3a}), 3.75 (m, 2H, $H_{4a} + H_{3c}$), 3.43 (dd, $J_{5,6} = 6.5$ Hz, $J_{5,4} = 9.5$ Hz, 1H, H_{5a}), 3.08 (dd, $J_{2,1} = 3.5$ Hz, $J_{2,3} = 10.0$ Hz, 1H, H_{2b}), 1.90 (m, 1H, L-camphor), 1.86 (m, 1H, L-camphor), 1.74 (m, 1H, L-camphor), 1.68 (m, 1H, L-camphor), 1.45 (d, J = 12.5 Hz, 1H, L-camphor), 1.33 (m, 1H, L-camphor), 1.20 (m, 1H, L-camphor), 1.05 (s, 3H, CH₃ L-camphor), 0.89 (s, 3H, CH₃ L-camphor), 0.82 (s, 3H, CH₃ L-camphor). ³¹P-NMR (CDCl₃, 202 MHz): δ – 1.45, -1.77. ¹³C-NMR (CDCl₃, 125 MHz): δ 138.48 (ArC), 138.44 (2 × ArC), 138.39, 138.31, 138.29, 138.16 (ArC), 136.04 (d, $J_{C,P} = 6.9$ Hz, ArC phosphate), 136.01 (d, $J_{C,P} = 6.9$ Hz, ArC *phosphate*), 135.95 (d, $J_{C,P} = 6.9$ Hz, ArC *phosphate*), 135.90 (d, $J_{C,P} = 6.9$ Hz, ArC phosphate), 128.55, 128.51, 128.50, 128.46, 128.45, 128.39, 128.37, 128.33, 128.25, 128.22, 128.09, 128.07, 127.99, 127.93, 127.89, 127.84, 127.82, 127.77, 127.71, 127.69, 127.62, 127.55, 127.54, 127.48, 127.44, 127.36, 127.32, 127.21, 127.19 (ArCH), 118.07 (Cacetal L-camphor), 98.31 (C1c), 95.54 (C_{1b}) , 80.81 (C_{4a}) , 80.46 (C_{5a}) , 79.42 (C_{3b}) , 78.53 (C_{3c}) , 78.42 (C_{6a}), 76.54 (C_{3a}), 76.05 (C_{1a}), 75.62 (C_{2c}), 74.65 (CH_{2benzylic}), 74.42 (C_{4b} + $CH_{2benzylic}$), 74.21 (C_{4c}), 73.79 (C_{2a}), 73.36, 73.33, 72.70, 72.60 ($CH_{2benzylic}$), 69.81 (d, $J_{5,P} = 10.5$ Hz, C_{5c}), 69.66 (d, $J_{5,P} = 7.0$ Hz, C_{5b}), 69.27 (d, $J_{C,P} = 5.5$ Hz, $CH_{2benzylic}$ phosphate), 69.21 (d, $J_{C,P} = 5.4$ Hz, $CH_{2benzylic}$ phosphate), 69.06 (d, $J_{C,P} = 5.5$ Hz, $CH_{2benzylic}$ phosphate), 68.94 (d, $J_{C,P} = 5.1$ Hz, $CH_{2benzylic}$ phosphate), 66.68 (d, $J_{6,P} = 6.3$ Hz, C_{6b}), 65.74 (d, $J_{6,P} = 6.4$ Hz, C_{6c}), 62.79 (C_{2b}), 51.54, 47.95 (C L-camphor), 45.12 (CH L-camphor), 44.65, 29.92, 26.97 (CH₂ L-camphor), 20.57, 20.36, 9.84 (CH₃ L-camphor). FAB-MS: m/z 1837 (M + Na)⁺. Anal. calcd. for $C_{105}H_{113}O_{21}N_3P_2$: C 69.48%; H 6.28%; N 2.32%; found C 69.74%; H 6.57%; N 2.08%.

6-O-Dibenzylphosphate-2,3,4-tri-O-benzyl-α-D-galactopyranosyl-(1→4)-2-azido-3-O-benzyl-2-deoxy-6-O-dibenzylphosphate*α*-D-glucopyranosyl-(1→6)-3,4,5-tri-O-benzyl-D-*myo*-inositol 87. To a solution of 86 (140 mg, 0.077 mmol) in CH₂Cl₂ (3.8 mL), TFA (590 µl, 7.684 mmol) and H₂O (139 µl, 7.716 mmol) were added and the resulting mixture was stirred for 2 h. The mixture was diluted with AcOEt (50 mL) and washed with sat. NaHCO₃ (2 × 50 mL) and sat. NaCl (3 × 50 mL) solutions. The organic layer was dried over MgSO₄, concentrated in

vacuo and the residue was purified by flash chromatography (hexane-AcOEt 2 : 1, 1 : 1, 1 : 2) to yield 106 mg (82%) of 87 as a colourless syrup. $[a]_{D}^{20} = +29.0 \ (c = 0.5, \text{CHCl}_3)$. ¹H-NMR (CDCl₃, 500 MHz): δ 7.35 – 7.15 (m, 54H, ArH), 7.11 (m, 1H, ArH), 5.38 (d, $J_{1,2} = 3.5$ Hz, 1H, H_{1c}), 5.32 (d, $J_{1,2} = 3.5$ Hz, 1H, H_{1b}), 4.99 - 4.87 (m, 8H, 8 × CH_{benzylic} phosphate), 4.89(br d, J = 11.0 Hz, 2H, 2 × CH_{benzylic}), 4.86 (d, J = 10.5 Hz, 1H, $CH_{benzylic}$), 4.84 (d, J = 10.5 Hz, 1H, $CH_{benzylic}$), 4.78 (d, J =11.5 Hz, 1H, $CH_{benzylic}$), 4.71 (s, 2H, $CH_{2benzylic}$), 4.69 (d, J =10.5 Hz, 1H, $CH_{benzylic}$), 4.65 (d, J = 11.0 Hz, 1H, $CH_{benzylic}$), 4.63 (d, J = 11.5 Hz, 1H, $CH_{benzylic}$), 4.62 (br s, 2H, $CH_{2benzylic}$), 4.50 (d, J = 11.0 Hz, 1H, CH_{benzylic}), 4.49 (d, J = 12.0 Hz, 1H, $CH_{benzylic}$), 4.16 (t, $J_{2,1} = J_{2,3} = 2.5$ Hz, 1H, H_{2a}), 4.12 (m, 1H, H_{6c}), 4.08 (m, 1H, H_{6b}), 4.04 (m, 1H, H_{6b'}), 4.01 (m, 2H, H_{5b} + $H_{6c'}$), 3.96 (dd, $J_{2,1} = 3.5$ Hz, $J_{2,3} = 9.5$ Hz, 1H, H_{2c}), 3.95 $(t, J_{6,1} = J_{6,5} = J_{4,3} = J_{4,5} = 9.5 \text{ Hz}, 2\text{H}, H_{6a} + H_{4a}), 3.93 \text{ (dd,}$ $J_{3,4} = 9.0$ Hz, $J_{3,2} = 10.0$ Hz, 1H, H_{3b}), 3.823 (t, $J_{4,3} = J_{4,5} =$ 9.5 Hz, 1H, H_{4b}), 3.818 (br s, 1H, H_{4c}), 3.80 (m, 1H, H_{5c}), 3.77 (dd, $J_{3,2} = 2.5$ Hz, $J_{3,4} = 10.0$ Hz, 1H, H_{3c}), 3.67 (br s, 1H, $OH_{eq.}$), 3.56 (br dd, $J_{1,2} = 3.0$ Hz, $J_{1,6} = 9.5$ Hz, 1H, H_{1a}), 3.44 (dd, $J_{3,2} = 2.5$ Hz, $J_{3,4} = 9.5$ Hz, 1H, H_{3a}), 3.37 (t, $J_{5,4} = J_{5,6} =$ 9.5 Hz, 1H, H_{5a}), 3.15 (dd, $J_{2,1} = 3.5$ Hz, $J_{2,3} = 10.0$ Hz, 1H, H_{2b}), 2.62 (br s, 1H, OH_{ax}). ³¹P-NMR (CDCl₃, 202 MHz): δ -1.63, -1.67. ¹³C-NMR (CDCl₃, 125 MHz): δ 138.55, 138.47 (ArC), 138.35 (2 × ArC), 138.23, 137.85, 137.74 (ArC), 135.96 $(d, J_{C,P} = 6.5 \text{ Hz}, \text{Ar}C \text{ phosphate}), 135.91 (d, J_{C,P} = 6.5 \text{ Hz}, \text{Ar}C)$ *phosphate*), 135.83 (d, *J*_{C,P} = 6.8 Hz, Ar*C phosphate*), 135.79 (d, $J_{C,P} = 6.2$ Hz, ArC phosphate), 128.51, 128.47, 128.44, 128.34, 128.31, 128.25, 128.22, 128.16, 128.06, 127.95, 127.93, 127.90, 127.87, 127.81, 127.77, 127.73, 127.57, 127.53, 127.50, 127.45, 127.32, 127.25, 127.22 (ArCH), 98.20 (C_{1c}), 97.74 (C_{1b}), 81.54 (C_{4a}) , 80.92 (C_{5a}) , 79.99 (C_{6a}) , 79.92 (C_{3b}) , 79.63 (C_{3a}) , 78.44 (C_{3c}) , 75.72 $(CH_{2benzylic})$, 75.56 (C_{2c}) , 74.85, 74.62 $(CH_{2benzylic})$, 74.54 (C_{4b}), 74.15 (C_{4c}), 73.96, 73.57, 72.72 (CH_{2benzylic}), 72.66 (C_{1a}), 72.57 (CH_{2benzylic}), 70.28 (d, $J_{5,P} = 6.5$ Hz, C_{5b}), 69.93 (d, $J_{5,P} = 9.8 \text{ Hz}, C_{5c}$), 69.63 (C_{2a}), 69.30 (d, $J_{C,P} = 6.1 \text{ Hz}, CH_{2benzylic}$ phosphate), 69.24 (d, $J_{C,P} = 5.6$ Hz, $CH_{2benzylic}$ phosphate), 69.08 (d, $J_{C,P} = 4.8$ Hz, $CH_{2benzylic}$ phosphate), 69.05 (d, $J_{C,P} = 4.5$ Hz, $CH_{2benzylic}$ phosphate), 66.72 (d, $J_{6,P} = 5.3$ Hz, C_{6b}), 65.75 (d, $J_{6,P} = 5.0 \text{ Hz}, C_{6c}$, 63.87 (C_{2b}). FAB-MS: $m/z \ 1703 \ (M + Na)^+$.

6-O-Phosphate- α -D-galactopyranosyl- $(1 \rightarrow 4)$ -2-ammonio-2-deoxy-6-O-phosphate- α -D-glucopyranosyl- $(1 \rightarrow 6)$ -D-myo-inositol 36. A suspension of 87 (80 mg, 0.048 mmol) and 10% Pd on charcoal (102 mg, 0.096 mmol) in a mixture of MeOH-H₂O 9 : 1 (4 mL) under a hydrogen atmosphere was stirred for 12 h. The mixture was filtered through a pad of celite and the filter cake washed with H₂O. The solution was concentrated in vacuo and lyophilised to yield 32 mg (100%) of **36** as a white solid. $[a]_{D}^{20} =$ +134.0 (c = 0.2, H₂O). NMR data at pH = 5.9: ¹H-NMR (D₂O, 500 MHz): δ 5.45 (d, $J_{1,2}$ = 4.0 Hz, 1H, H_{1c}), 5.40 (d, $J_{1,2}$ = 3.0 Hz, 1H, H_{1b}), 4.40 (br d, $J_{5,4} = 10.0$ Hz, 1H, H_{5b}), 4.30 (t, $J_{3,2} = J_{3,4} = 10.0$ Hz, 1H, H_{3b}), 4.19 (br t, $J_{5,6} = J_{5,6'} = 6.5$ Hz, 1H, H_{5c}), 4.11 (br s, 2H, H_{6b} + H_{6b'}), 4.03 (br d, $J_{4,3} = 3.0$ Hz, 1H, H_{4c}), 4.00 (br s, 1H, H_{2a}), 3.96 (br t, $J_{6+6',5} = J_{6+6',P} = 6.0$ Hz, 2H, $H_{6c} + H_{6c'}$), 3.88 (dd, $J_{3,4} = 3.0$ Hz, $J_{3,2} = 10.5$ Hz, 1H, H_{3c}), 3.823 (dd, $J_{2,1} = 3.5$ Hz, $J_{2,3} = 10.5$ Hz, 1H, H_{2c}), 3.816 $(t, J_{4,3} = J_{4,5} = 9.5 \text{ Hz}, 1\text{H}, \text{H}_{4b}), 3.72 (m, 2\text{H}, \text{H}_{1a} + \text{H}_{6a}), 3.63$ (t, $J_{4,3} = J_{4,5} = 9.5$ Hz, 1H, H_{4a}), 3.50 (dd, $J_{3,2} = 3.0$ Hz, $J_{3,4} =$ 10.0 Hz, 1H, H_{3a}), 3.39 (dd, $J_{2,1} = 3.5$ Hz, $J_{2,3} = 10.5$ Hz, 1H, H_{2b}), 3.37 (m, 1H, H_{5a}). ³¹P-NMR (D₂O, 202 MHz): δ 0.80, -0.06. ¹³C-NMR (D₂O, 125 MHz): δ 97.25 (C_{1c}), 95.78 (C_{1b}), 80.34 (C_{6a}), 74.71 (C_{4b}), 72.26 (C_{5a}), 72.10 (C_{4a}), 71.96 (C_{2a}), 71.12 (C_{1a}), 70.46 (C_{3a}), 70.08 (d, $J_{5,P} = 7.4$ Hz, C_{5c}), 68.76 (d, $J_{5,P} = 7.5$ Hz, C_{5b}), 68.72 (C_{3b}), 68.55 (C_{3c}), 68.47 (C_{4c}), 67.94 $(C_{2c}), 63.77 (C_{6c}), 63.26 (C_{6b}), 54.06 (C_{2b}).$

1-Amino-4-triphenylmethyloxymethylbenzene 89. A solution of 1-nitro-4-triphenylmethyl oxymethylbenzene⁶¹ (2.7 g, 6.8 mmol) in THF (250 mL) under an argon atmosphere was cooled to 0 °C and freshly prepared "Zn–Cu-couple"⁶² (7.2 g)

was added in small portions. 2,4-Pentadione (38 mL, 0.37 mol) was then added dropwise to the stirred suspension and after 2.5 h of stirring at 5 °C, no starting material was detected by TLC-analysis. The solids were removed by filtration through a pad of celite, the filtrate was concentrated in vacuo and the residue was purified by flash chromatography (hexane-AcOEt 8: 1, 2:1,1:1) to obtain the amine 89 (2.04 g, 5.58 mmol, 82%) as a fair yellow solid next to a small amount of hydrazine as the autocoupling product (460 mg, 0.61 mmol). TLC (hexane-AcOEt 4 : 1) $R_{\rm f} = 0.36$. ¹H-NMR (300 MHz, CDCl₃): δ 7.50 (d, 6H, $J_{ortho/meta} = 7.7$ Hz, ortho aromat. Trit), 7.29 (m, 6H, meta aromat. Trit), 7.22 (m, 3H, para aromat. Trit.), 7.15 (d, 2H, $J_{ortho/meta} = 8.3$ Hz, meta aromat.), 6.66 (d, 2H, $J_{ortho/meta} = 8.3$ Hz, ortho aromat.), 4.03 (s, 2H, CH2OTr), 3.62 (br s, 2H, NH2). ¹³C-NMR (75 MHz, CDCl₃): δ 196.52, 144.39, 137.98, 136.98, 129.09, 128.30, 128.07, 127.49, 125.03, 97.95, 87.47, 65.63, 29.59, 20.32. FAB-MS: *m*/*z* 388 (M + Na⁺).

1-Glutarylamino-4-triphenylmethyloxymethylbenzene 90. To a solution of 89 (2.5 g, 6.8 mmol) in pyridine (90 mL), glutaric anhydride (931 mg, 8.16 mmol) was added and the reaction mixture was stirred at 45 °C for 2 h, when TLC-analysis indicated the complete consumption of the starting material. The reaction crude was extracted with water-ethyl acetate, dried over MgSO4 and after concentration in vacuo the residue was purified by flash chromatography (CH₂Cl₂-MeOH 15 : 1) to obtain 90 (3.01 g, 6.46 mmol, 95%) as a white solid. TLC (CH₂Cl₂-MeOH 20 : 1) $R_{\rm f} = 0.55$. ¹H-NMR (300 MHz, DMSO): δ 4.76 (s, 1H, NH), 7.59 – 7.24 (m, 19H, PhH), 4.00 (s, 2H, OCH₂Ph), 3.37 (br s, 1H, COOH), 2.35 (t, 2H, J = 7.2Hz, CH₂), 2.27 (t, 2H, J = 7.2Hz, CH₂), 1.81 (q, 2H, J = 7.1Hz, CH₂). ¹³C-NMR (75 MHz, DMSO): δ 171.60, 144.65, 139.30, 133.78, 129.07, 128.86, 128.21, 127.96, 119.92, 87.27, 65.82, 41.14, 36.28, 33.92, 21.39. FAB-MS: m/z 502 (M + Na⁺).

Attachment of linker 90 to PS-NH₂ resin (resin 91). Prior to use, the PS-NH $_2$ resin (substitution: 1.23 mmol g⁻¹, Calbiochem/Novabiochem AG, Läufelfingen, Switzerland; 423 mg, 1.23 mmol g⁻¹ loading, 0.52 mmol) was washed 3 times with diisopropylamine (5% solution in CH_2Cl_2 , 5 mL for each cycle) and with CH_2Cl_2 (3 × 5 mL) in a specially designed reactor equipped with a sintered glass filter. After drying the resin under a high vacuum for two hours, the resin was swollen in CH_2Cl_2 (3 mL) and the linker 90 (250 mg, 0.52 mmol) was added as a solution in DMF (3 mL). After addition of 1hydroxybenzotriazol (703 mg, 5.2 mmol) and DIC (162 µL, 1.1 mmol) the resin was shaken on an IKA-vibramax-shaker for three days. The resin was washed subsequently with water $(3 \times 5 \text{ mL})$, MeOH $(4 \times 5 \text{ mL})$, CH₂Cl₂ $(4 \times 5 \text{ mL})$ and THF $(3 \times 5 \text{ mL})$ 5 mL) and dried in vacuo until weight remained constant. Weight gain of the resin (+245 mg after reaction, 98% transformation) and check for free amine groups by the test of Kaiser,63 indicated quantitative completion of the reaction. Remaining free amine groups were capped by treatment with Ac_2O -pyr (2 : 1, 5 mL) for 2 h at rt, followed by washing of the resin 91 with water $(3 \times$ 5 mL), MeOH (3 \times 5 mL), CH₂Cl₂ (3 \times 5 mL) and THF (2 \times 5 mL) and drying under a high vacuum until weight remained constant (weight of resin after linker attachment: 668 mg, 99% of attachment).

Detritylation of resin 91 (resin 92). Linker-equipped resin **91** (668 mg, 0.51 mmol) was treated with a TFA-solution in *sec*-butanol (1 mL TFA in 2 mL *sec*-butanol) and shaken for 30 min. After removal of the liquid phase by filtering through the incorporated sintered glass and washing of the resin with CH_2Cl_2 (4 × 5 mL), the detritylation procedure was repeated three times until TLC-analysis of the liquid phase indicated absence of any UV-active compound. Washing of the resin with CH_2Cl_2 (4 × 5 mL) and drying under a high vacuum afforded the resin **92** (548 mg, 0.49 mmol, 97%), as determined by weight loss (-120 mg).

Preparation of PS-benzylaminolinker-TCA resin (resin 93, 0.72 mmol g^{-1}). To resin 92 bearing free benzylaminotypelinker (548 mg, 0.89 mmol g⁻¹ loading) swollen in CH₂Cl₂ (5 mL), trichloroacetonitrile (2.3 mL, 23 mmol) was added and the resin was shaken for 10 min at rt. After cooling to 0 °C, a solution of DBU (154 µL in 1 mL CH₂Cl₂) was added over a period of 5 min. The resin was shaken at 0 °C for 40 min, the liquid phase removed by pressure-assisted filtering through the sintered glass, and after subsequent washing of the resin with CH_2Cl_2 (4 × 5 mL) and THF (4 × 5 mL) the resin was dried under a high vacuum. Formation of the trichloroacetimidate was monitored by IR, following the disappearance of the hydroxy stretching band at \sim 3500 cm⁻¹ of the original polymer with the appearance of a strong C=N stretching band at 1664 cm^{-1} . The vield was determined by weight gain (+64 mg, 0.44 mmol, 90%) transformation) after drying under a high vacuum (weight of resin 612 mg, 0.44 mmol, 0.72 mmol g^{-1}).

2-Azido-3-O-benzyl-6-O-tert-butyldimethylsilyl-2-deoxy-4-Olevulinoyl- α -D-glucopyranosyl- $(1 \rightarrow 6)$ -3,4,5-tri-O-benzyl-1,2-O-(L-1,7,7-trimethyl[2.2.1]bicyclohept-6-ylidine)-D-myo-inositol 94. To a solution of 57 (635 mg, 0.65 mmol) and DCC (670 mg, 3.25 mmol) in CH_2Cl_2 (5 mL) levulinic acid (668 μ L, 6.5 mmol) was added at rt. After a few seconds precipitation of the formed urea was observed. DMAP (8 mg, 0.07 mmol) dissolved in CH₂Cl₂ $(100 \ \mu L)$ was added by syringe and the reaction stirred at rt for 1.5 h. The mixture was diluted with CH₂Cl₂ (20 mL) and filtered through a pad of celite to remove insoluble urea. The solvent was removed under reduced pressure and the obtained residue purified by column chromatography (hexane-AcOEt 8 : 1) to furnish 94 (670 mg, 0.62 mmol, 96%) as a colorless oil. TLC (hexane–AcOEt 3 : 1) $R_{\rm f} = 0.48$; $[a]_{\rm D}^{20} = +39.7^{\circ}$ (c = 0.55, CHCl₃). ¹H-NMR (500 MHz, CDCl₃): δ 7.39 – 7.22 (m, 20H, Ph*H*), 5.66 (d, 1H, $J_{1,2} = 3.4$ Hz, H_{1b}), 5.15 – 5.07 (m, 1H, H_{4b}), 4.86 - 4.68 (m, 6H, CH₂Ph), 4.59 - 4.55 (m, 2H, CH₂Ph), 4.15 - 4.13 (m, 1H, H_{2a}), 4.02 - 3.95 (m, 4H, H_{5b}, H_{1a}, H_{6a}, H_{4a}), 3.63 (dd, 1H, $J_{2,3} = 2.98$ Hz, $J_{3,4} = 8.0$ Hz, H_{3a}), 3.52 (m, 1H, H_{6b}), 3.43 – 3.39 (m, 1H, H_{5a}), 3.37 – 3.31 (m, 2H, $H_{6b'}$, H_{2b}), 2.64 – 2.52 (m, 2H, CH₂ Lev), 2.40 (m, 1H, L-camphor), 2.38 - 2.26 (m, 2H, CH₂ Lev), 2.11 (s, 3H, CH₃ Lev), 1.69 -1.65 (m, 3H, L-camphor), 1.58 - 1.55 (m, 3H, L-camphor), 0.96 (s, 3H, CH₃, L-camphor), 0.84 (s, 9H, 'Bu TBDMS), 0.81 (s, 3H, CH₃ L-camphor), 0.76 (s, 3H, CH₃ L-camphor), -0.03 (s, 3H, CH₃ TBDMS), -0.04 (s, 3H, CH₃ TBDMS). ¹³C-NMR (125 MHz, CDCl₃): δ 128.50, 128.40, 128.36, 128.33, 128.28, 128.27, 128.18, 128.14, 128.02, 127.97, 127.92, 127.90, 127.80, 127.71, 127.60, 119.39, 94.69, 80.61, 78.07, 76.22, 74.19, 73.08, 70.12, 62.86, 53.58, 48.83, 47.99, 45.16, 37.77. FAB-MS: m/z $1096 (M + Na^{+}).$

2-Azido-3-O-benzyl-2-deoxy-4-O-levulinoyl-a-D-glucopyranosyl-(1→6)-3,4,5-tri-O-benzyl-1,2-O-(L-1,7,7-trimethyl[2.2.1]bicyclohept-6-ylidine)-D-myo-inositol 95. Pseudodisaccharide (670 mg, 0.686 mmol) was dissolved in THF (50 mL) under an argon atmosphere placed in a sealed PE-flask, cooled to -20 °C and treated with AcOH (14 mL) and HF-pyridine complex (8 mL). The solution was allowed to warm up to rt and left stirring for 4 h. After dilution with Et₂O the reaction mixture was neutralized with sat. NaHCO₃ solution and the organic layer washed with sat. NaHCO₃ solution and brine, dried over MgSO₄ and the solvent removed in vacuo. The residue was purified by flash chromatography (hexane-AcOEt 2:1) to furnish 95 as a colourless oil (598 mg, 0.68 mmol, 99%). TLC (hexane–AcOEt 3 : 1) $R_{\rm f} = 0.17$. ¹H-NMR (500 MHz, CDCl₃): δ 7.38 - 7.21 (m, 20H, PhH), 5.59 (d, 1H, $J_{1,2}$ = 3.5Hz, H_{1b}), 4.93 (t, 1H, $J_{3,4} = J_{4,5} = 10.1$ Hz, H_{4b}), 4.83 - 4.62(m, 8H, CH₂Ph), 4.27 (dd, 1H, $J_{2,3} = 3.9$ Hz, $J_{2,1} = 5.6$ Hz, H_{2a}), 4.19 - 4.00 (m, 2H, H_{1a} + H_{6a}), 3.95 - 3.91 (m, 2H, $H_{3b} + H_{5b}$), 3.83 - 3.77 (m, 2H, $H_{4a} + H_{3a}$), 3.49 - 3.45 (m, 1H, H_{6b}), 3.41 (t, 1H, $J_{4,5} = J_{5,6} = 9.4$ Hz, H_{5a}), 3.37 (dd, 1H, $J_{1,2} =$ 3.5 Hz, $J_{2,3} = 10.2$ Hz, H_{2b}), 3.35 - 3.21 (m, 1H, $H_{6b'}$), 2.68 -

2.63 (m, 1H, CH₂ Lev), 2.60 - 2.55 (m, 1H, CH₂ Lev), 2.37 -2.30 (m, 1H, CH2 Lev), 2.26 - 2.20 (m, 1H, CH2 Lev), 2.13 (s, 3H, CH₃ Lev), 1.91 - 1.82 (m, 2H, L-camphor), 1.74 - 1.72 (m, 1H, L-camphor), 1.69 - 1.67 (m, 1H, L-camphor), 1.45 (d, J = 12.9 Hz, 1H, L-camphor), 1.41 – 1.35 (m, 1H, L-camphor), 1.22 – 1.17 (m, 1H, L-camphor), 1.05 (s, 3H, CH₃ L-camphor), 0.86 (s, 3H, CH₃ L-camphor), 0.85 (s, 3H, CH₃ L-camphor). ¹³C-NMR (125 MHz, CDCl₃): δ 205.98, 173.14, 138.35, 138.31, 138.29, 138.13, 137.83, 128.50, 128.46, 128.43, 128.40, 128.34, 128.17, 128.07, 127.96, 127.94, 127.91, 127.89, 127.86, 127.82, 127.76, 127.72, 127.68, 127.55, 127.53, 127.44, 127.42, 119.69, 95.33, 80.82, 80.69, 80.65, 80.42, 79.58, 77.09, 76.96, 76.91, 76.82, 76.70, 76.07, 74.98, 74.96, 74.78, 74.74, 74.67, 74.62, 73.89, 73.03, 72.63, 71.14, 71.12, 69.73, 69.61, 62.99, 62.95, 60.55, 53.69, 51.60, 48.78, 47.99, 45.16, 45.06, 37.68, 29.76, 29.71, 29.52, 27.71, 26.99, 26.92, 20.62, 20.57, 20.48, 20.38, 11.52, 9.79. FAB-MS: *m*/*z* 982 (M + Na⁺).

Loading of high-loading resin 93 with acceptor 95 (resin 96, **0.71 mmol g⁻¹) and cleavage.** Resin **93** (111 mg, 0.08 mmol) weighed into a 5 mL SP-reactor was suspended in cyclohexane (1.5 mL) and shaken for 10 min under an atmosphere of inert gas. The acceptor 95 (168 mg, 0.19 mmol, 2.4 eq.) as a solution in CH₂Cl₂ (1.5 mL) was added via syringe and the components mixed thoroughly by shaking for 5 min. BF₃·Et₂O (200 µL of a 0.2 M solution in CH₂Cl₂) was added at rt and shaking of the resin continued for 2 h, followed by capping with MeOH (1 mL) and further shaking for 15 min. After separation of the liquid components, the resin was washed with MeOH (3 \times 4 mL) and CH₂Cl₂ (5 \times 4 mL) and dried under a high vacuum overnight. Loading with 95 was determined by cleaving the alcohol from a resin aliquot (27 mg) with DDQ in CH₂Cl₂-H₂O 9:1 and weighing the returned alcohol 95 (17 mg, 0.019 mmol, 0.71 mmol g⁻¹). MALDI-TOF MS m/z 985 (M + Na + 2H)⁺, calcd. for $C_{55}H_{65}N_3O_{12}$: 960.

Delevulination of resin 96 (resin 97). Resin 96 (90 mg, 0.71 mmol g⁻¹, 0.064 mmol) was swollen in CH₂Cl₂ (2 mL) and shaken for 10 min at rt. Hydrazine-acetate (18 mg, 0.2 mmol) as a solution in MeOH (400 μ L) was added and the resin shaken at rt for 18 h. After washing with CH_2Cl_2 -MeOH 9 : 1 (4 × 5 mL), CH_2Cl_2 (4 × 5 mL) and THF (4 × 5 mL) the resin was dried in vacuo. A resin sample (6 mg) was treated with DDQ (1.5 mg) in $CH_2Cl_2-H_2O(20:1, 250 \,\mu\text{L})$ for 1 h, and the liquid phase used as reference for TLC-analysis (hexane–AcOEt 2 : 1; $R_f = 0.39$) and MALDI-TOF-monitoring of the reaction. MALDI-TOF MS m/z 887 (M + Na + 2H)⁺, calcd. for C₅₀H₅₉N₃O₁₀: 862.

Glycosylation of liberated acceptor 97 with glycosyl donor 68 and cleavage from resin. Resin-bound acceptor 97 (84 mg, 0.06 mmol) was washed with freshly distilled THF (3 \times 3 mL) to remove traces of water and dried in vacuo. Donor 68 (123 mg, 0.147 mmol) was divided into three aliquots and each aliquot dissolved in CH₂Cl₂ (2 mL). The resin was swollen with donorsolution $(0.049 \text{ mol in } 2 \text{ mL } \text{CH}_2\text{Cl}_2)$ by shaking for 10 min at rt. After cooling the reactor to 0 °C, 200 µL of a freshly prepared TMSOTf solution (0.05 M in CH₂Cl₂) was added, the mixture shaken for 1 h at rt and then quenched with triethylamine (100 µL). After removal of the liquid phase by filtration, the resin was washed with MeOH $(3 \times 3 \text{ mL})$, THF $(3 \times 3 \text{ mL})$ and CH_2Cl_2 (3 × 3 mL). After drying the resin *in vacuo*, the glycosylation was repeated twice with the remaining two donoraliquots. After repeated washing and drying of the resin to weight constancy the crude yield of the transformation was calculated to be 13% as suggested by the weight gain (+5 mg) observed after performing the three glycosylation cycles. A sample of the resin (7 mg) was subjected to the oxidative cleavage conditions with DDQ (1 mg) in $CH_2Cl_2-H_2O$ 20 : 1 (0.5 mL) for 4 h. TLC and MALDI-TOF analysis showed the presence of unreacted acceptor $\mathbf{56}$ besides a small portion of the attached donor employed in the glycosylation. The formation of the desired trisaccharide was not observed. MALDI-TOF MS m/z887 (M + Na + 2H)⁺ calcd. for C₅₀H₅₉N₃O₁₀: 862.

Preparation of low-loading PS-benzylaminolinker-TCA resin (93, 0.20 mmol/g). Prior to use the PS-NH₂ resin (1 g, 1.23 mmol, substitution: 1.23 mmol g⁻¹, Calbiochem/Novabiochem AG, Läufelfingen, Switzerland) was washed 3 times with diisopropylamine (5% solution in CH₂Cl₂, 5 mL for each cycle) and CH_2Cl_2 (3 × 5 mL) in a specially designed reactor equipped with a sintered glass filter. After drying the resin under a high vacuum for 2 h, the resin was swollen in DCM (3 mL) and a substechiometric amount of linker 90 (96 mg, 0.2 mmol) was added as a solution in DMF (6 mL). After addition of 1-hydroxybenzotriazol (306 mg, 2 mmol) and DIC (66 µL, 0.2 mmol), the resin was shaken on an IKA-vibramax-shaker for three days. The resin was washed subsequently with water $(3 \times 6 \text{ mL})$, MeOH $(4 \times 6 \text{ mL})$, CH₂Cl₂ $(4 \times 6 \text{ mL})$ and THF $(3 \times 6 \text{ mL})$ and dried in vacuo. Free amine groups were capped by treatment with Ac_2O -pyr (2:15 mL) for 2 h at rt, followed by washing of the resin with water $(3 \times 5 \text{ mL})$, MeOH $(3 \times 5 \text{ mL})$, $CH_2Cl_2(3 \times 5 \text{ mL})$ and $THF(2 \times 5 \text{ mL})$ and drying under a high vacuum until weight remained constant. Weight gain of the resin (+1.32 g after reaction) and check for free amine groups by the Kaiser-test,⁶³ indicated quantitative completion of the reaction. Acidic cleavage of the trityl ether and formation of the benzylic trichloroacetimidate 93 (loading 0.20 mmol g⁻¹) was performed following the procedure for the high-loading resin 93.

Selective attachment of diol 56 to low-loading PS-benzylaminolinker-TCA resin 93 (resin 98, 0.14 mmol g⁻¹). PS-resin 93 (914 mg, 0.2 mmol g^{-1} , 0.182 mmol) was washed prior to use with freshly distilled THF (4 \times 5 mL) and dried under a vacuum to remove traces of moisture. The resin was suspended in cyclohexane (6 mL) and the diol 56 (486 mg, 0.543 mmol) was added as a solution in CH₂Cl₂ (6 mL). Shaking was continued at rt for 10 min to achieve a thorough mixture of the components, the reaction then cooled to -15 °C and BF₃·OEt₂ (45 µL) was added by syringe. After shaking at -15 °C for 1.5 h, MeOH was added to cap unreacted linker sites and shaking was continued for 10 min. The liquid phase was separated by filtration and the resin was washed subsequently with MeOH (3×10 mL) and CH_2Cl_2 (4 × 8 mL). Weight gain after drying indicated the yield of attachment (109 mg, 0.126 mmol, 70%) resulting in a loading of 0.14 mmol g⁻¹ based on the diol attached. MALDI-TOF MS m/z 885 (M + Na⁺), 901 (M + K⁺), calcd. for C₅₀H₅₉N₃O₁₀: 862.

Determination of the selectivity of attachment of 56 to lowloading resin 93. The resin 93 was swollen in CH_2Cl_2 (5 mL) and pyridine (2.5 mL) and treated with benzoyl chloride $(325 \ \mu L)$ for 20 h to determine the selectivity of the attachment reaction. Cleavage of the benzoylated compound mixture was performed by swelling an aliquot of the resin (383 mg, 0.054 mmol) in CH₂Cl₂-H₂O (20 : 1, 4 mL) and shaking vigorously after addition of DDQ (21 mg, 0.093 mmol) for 2 h. The cleavage was repeated once under the same conditions and the filtered liquid fractions combined, washed with sat. NaHCO₃ solution, dried over MgSO₄ and purified through a short plug of silica gel (hexane-AcOEt 3 : 1) to afford the benzoylated pseudodisaccharide (15.1 mg, 0.016 mmol, 30%) as a mixture of regioisomers. The selectivity was determined by ¹H-NMR spectroscopy to be 2 : 1 for the ratio of 4-OBz versus 6-OBz in the glucosamine-moiety. ¹H-NMR (500 MHz, CDCl₃) selected data: anomeric signals of major fraction δ 5.71 (d, 1H, $J_{1,2}$ = 3.6 Hz, H_{1b}, 4-Benzoyl), anomeric signals minor fraction 5.53 (d, 1H, $J_{1,2} = 3.4$ Hz, H_{1b} , 6-benzoyl).

Glycosylation of resin-bound acceptor 98 with donor 100 (resinbound trisaccharide 101). Resin 98 (265 mg, 0.053 mmol) was directly swollen in a CH_2Cl_2 solution (2 mL) of donor 100⁶⁴ (216 mg, 0.29 mmol, 5.5 eq.), shaken for 10 min at rt and then cooled to 0 °C. TMSOTf solution (200 µL of a 0.46 M solution) was added by syringe and the resin shaken at rt. for 1 h. Reaction of donor was monitored by TLC-analysis of the liquid phase. The resin was washed extensively with CH₂Cl₂-MeOH 9 : 1 $(5 \times 4 \text{ mL})$ and CH_2Cl_2 $(5 \times 4 \text{ mL})$ and dried under a high vacuum until the weight remained constant. Weight gain of the resin suggested a transformation of 50% for the first coupling. Cleavage of the product from a resin sample by treatment with DDQ in CH₂Cl₂-H₂O (20 : 1) and subsequent analysis by TLC and MALDI-TOF demonstrated the appearance of a two new products with the consistant weight of the desired trisaccharide 102, next to unreacted disaccharidic acceptor 56. The appearance of two isomeric forms were attributed to the 4'-OH and 6'-OH-glycosylated products due to the 2 : 1 mixture obtained when attaching the diol 56 to the linker. The reaction was repeated 4 times with donor charges ranging from 3.5 to 5 eq., resulting in a final transformation of 60% as suggested by the observed weight gain and the acceptor:product ratio on TLC-sheet and in the mass-spectra. TLC (hexane-AcOEt 3:1) $R_{\rm f} = 0.52$ of major product **102**; (hexane-AcOEt 3 : 1) $R_{\rm f} = 0.17$ acceptor 56. MALDI-TOF MS m/z 885 (M + Na⁺), 901 (M + K^+) unreacted acceptor 56; 1371 (M + Na⁺), 1385 (M + K⁺) trisaccharide 102.

Resin-bound acceptor 99. ArgoGel-Wang-Cl (loading: 0.43 mmol g⁻¹ from Argonaut Technologies, San Carlos, CA, USA; 274 mg, 118 µmol) and sodium hydride (8.5 mg, 0.35 mmol) were weighed into a flask and purged with argon. A solution of diol 56 (406 mg, 0.47 mmol) in dry THF (2.5-3 mL) was added and the reaction was stirred at rt. After 16 h., the resin was successively washed with MeOH (1 \times 4 mL), THF (1 \times 4 mL) and CH₂Cl₂ (3 × 4 mL). These organic layers were washed with sat. NH₄Cl solution (25 mL) and water (25 mL), dried over $MgSO_4$ and concentrated *in vacuo* to recover the excess of diol **56**. The resin was washed further with $H_2O(1 \times 4 \text{ mL})$, sat. NH_4Cl solution (1 \times 4 mL), H₂O (5 \times 4 mL), DMF (2 \times 4 mL), THF $(2 \times 4 \text{ mL})$, CH₂Cl₂ $(2 \times 4 \text{ mL})$ and finally dried under a high vacuum overnight. According to the amount of product isolated from the resin, the new loading value was around 0.15 mmol g^{-1} . Gel-phase ¹³C-NMR (75 MHz, CDCl₃): δ 159.30, 138.89, 138.73, 138.61, 138.34, 130.47, 130.27, 129.73, 129.33, 128.93, 128.80, 128.61, 128.25, 128.15, 128.05, 118.45, 115.21, 114.85, 95.96 (C₁), 81.15, 81.03, 80.16, 79.60, 78.53, 76.50, 75.70, 75.61, 75.41, 75.26, 75.19, 74.29, 73.44, 72.94, 71.76, 71.25, 70.15, 70.08, 69.97, 69.54, 68.41, 63.78, 63.11, 52.01, 48.37, 46.70, 45.52, 45.27, 43.28, 30.26, 27.42, 21.08, 20.86, 11.97, 10.27, 10.16.

2,3,4,6-Tetra-O-acetyl- β -D-galactopyranosyl- $(1 \rightarrow 4)$ -2-azido-3-*O*-benzyl-2-deoxy- α -D-glucopyranosyl- $(1 \rightarrow 6)$ -3,4,5-tri-*O*-benzyl-D-myo-inositol 104. Resin-bound acceptor 99 (123 mg, 18 µmol) was swollen in a solution of donor 10361 (58 mg, 0.12 mmol) in dry CH2Cl2 (1.5 mL), shaken for 30 min and cooled at -20 °C. TMSOTf (100 μL of a 0.06 M solution in dry CH₂Cl₂, 6 µmol) was added and the reaction mixture was shaken at -20 °C. After 4 h., the resin was washed with CH_2Cl_2 (5 × 4 mL), $H_2O(2 \times 4 \text{ mL})$, DMF (2 × 4 mL), THF (2 × 4 mL) and CH_2Cl_2 (2 × 4 mL). The glycosylation (103 (30 mg, 0.06 mmol), TMSOTf (75 μ L of a 0.06 M solution in dry CH₂Cl₂, 4.5 μ mol)) and washing were repeated and the resin was dried under a vacuum for 12 h. The reaction was monitored by removing several mg of resin and cleaving from resin using TFA-CH₂Cl₂-H₂O, followed by TLC analysis and MALDI-TOF mass spectrometry. Resin-bound trisaccharide (110 mg, 16 µmol) was swollen in CH_2Cl_2 (2 mL) and shaken for 5 min. TFA (146 μ L, 1.89 mmol) and water (34 µL, 1.89 mmol) were added and the reaction mixture was shaken for 6 h. at rt. The solution and CH_2Cl_2 washings (4 × 4 mL) were collected by filtration. This organic layer was washed with sat. NaHCO₃ solution (15 mL) and H₂O (15 mL), dried (MgSO₄) and concentrated in vacuo. The purification of the residue was carried out by flash column chromatography (toluene-acetone 2 : 1) to give 104 (12 mg, 71%). TLC: (toluene-acetone 2 : 1) $R_{\rm f} = 0.21$. $[a]_{\rm D}^{20} = +18.3^{\circ}$ $(c = 0.42, \text{CHCl}_3)$. ¹H NMR (300 MHz, CDCl₃): δ 7.43 – 7.15

(m, 20H, Ph*H*), 5.30 (dd, 1H, $J_{3,4} = J_{4,5} = 3.0$ Hz, H_{4c}), 5.25 (d, 1H, $J_{1,2} = 3.9$ Hz, H_{1b}), 5.17 (dd, 1H, $J_{1,2} = 8.1$ Hz, $J_{2,3} =$ 10.5 Hz, H_{2c}), 5.10 – 4.97 (2d, 2H, J = 10.5 Hz, CH_2 Ph), 4.96 (dd, 1H, $J_{3,4} = 3.3$ Hz, $J_{2,3} = 10.5$ Hz, H_{3c}), 4.90 (1d, 1H, J =10.2 Hz, CH_2Ph), 4.77 – 4.65 (m, 6H, H_{1c} + CH_2Ph), 4.22 (br s, 1H, H_{2a}), 4.14 (d, 1H, J = 3.5 Hz, OH), 4.01 (dd, 1H, $J_{3,4} = J_{4,5} = 9.5$ Hz, H_{4a}), 3.97 - 3.88 (m, 4H), 3.85 - 3.74(m, 3H), 3.61 (m, 1H, H_{1a}), 3.54 - 3.46 (m, 2H, H_{2b} , H_{3a}), 3.42 - 3.36 (m, 3H), 2.56 (br s, 1H, OH), 2.12, 1.96, 1.96, 1.89 (4s, 12H, OCOCH₃). ¹³C-NMR (125 MHz, CDCl₃): δ 170.14, 170.02, 169.39, 157.47 (C=O), 138.60 - 126.54 (Ph), 100.72 and 99.21 (C_{1b} and C_{1c}), 82.35, 81.67, 80.75, 79.84, 78.65, 76.24, 75.86, 75.03, 74.22, 72.64, 72.37, 71.74, 71.07, 70.64, 69.72, 69.18, 66.84, 64.42, 60.42, 59.89, 20.61 and 20.53 $(OCOCH_3)$. MALDI-TOF-MS: m/z 1080 (MNa⁺). Anal. calcd. for C₅₄H₆₃N₃O₁₉·1/2H₂O: C, 60.78%; H, 6.05%; N, 3.94%; found: C, 60.75%; H, 6.47%; N, 3.72%.

2,3,4,6-Tetra-O-benzyl- α -D-galactopyranosyl- $(1 \rightarrow 4)$ -2-azido-3-*O*-benzyl-2-deoxy- α -D-glucopyranosyl)-(1 \rightarrow 6)-3,4,5-tri-*O*-benzyl-D-myo-inositol 106. Resin-bound acceptor 99 (157 mg, 24 µmol) was swollen in a solution of donor 10565 (113 mg, 0.16 mmol) in dry CH₂Cl₂ (1.5 mL), shaken for 30 min and cooled at -20 °C. TMSOTf (100 μL of a 0.08 M solution in dry CH₂Cl₂, 8 µmol) was added and the reaction mixture was shaken at -20 °C. After 4 h, the resin was washed with CH_2Cl_2 (5 × 4 mL), H_2O (2 × 4 mL), DMF (2 × 4 mL), THF $(2 \times 4 \text{ mL})$ and CH₂Cl₂ $(2 \times 4 \text{ mL})$. The glycosylation (105) (70 mg, 0.10 mmol), TMSOTf (50 µL of a 0.10 M solution in dry CH₂Cl₂, 5 µmol)) and washing were repeated and the resin was dried under a vacuum for 12 h. The reaction was monitored by removing several mg of resin and cleaving from resin using TFA-CH₂Cl₂-H₂O, followed by TLC analysis and MALDI-TOF mass spectrometry.

Resin-bound trisaccharide (157 mg, 24 µmol) was swollen in CH₂Cl₂ (2 mL) and shaken for 5 min. TFA (229 µL, 2.97 mmol) and water (53 µL, 2.97 mmol) were added and the reaction mixture was shaken for 6 h. at room temperature. The solution and CH_2Cl_2 washings (4 × 4 mL) were collected by filtration. This organic layer was washed with sat. NaHCO₃ solution (15 mL) and H₂O (15 mL), dried (MgSO₄) and concentrated in vacuo. The purification of the residue was carried out by flash chromatography (toluene-acetone $8: 1 \rightarrow 4: 1 \rightarrow 2: 1$) to give 106 (12 mg, 40%). TLC: (toluene-acetone 2 : 1) $R_{\rm f} = 0.41$. $[a]_{D}^{20} = +43.1^{\circ} (c = 0.58, CHCl_3).$ ¹H-NMR (500 MHz, CDCl₃): δ $7.38 - 7.11 \text{ (m, 40H, Ph}H\text{)}, 5.61 \text{ (d, 1H, } J_{1,2} = 4.0 \text{ Hz, H}_{1c}\text{)}, 5.34$ (d, 1H, $J_{1,2} = 3.5$ Hz, H_{1b}), 4.99 - 4.47 (m, 15H, CH_2 Ph), 4.38(d, 1H, J = 12.0 Hz, CH_2 Ph), 4.17 (br s, 1H, H_{2a}), 4.05 – 3.97 $(m, 4H, H_{4a} + H_{3b} + H_{4b} + H_{2c}), 3.94 (dd, 1H, J_{1,6} = J_{5,6} = 9.5 Hz,$ H_{6a}), 3.86 (m, 2H, H_{4c} + H_{5b}), 3.81 - 3.75 (m, 3H, H_{3c} + H_{5c} + OH_{1a}), 3.58 (m, 1H, H_{1a}), 3.52 - 3.45 (m, 4H, H_{3a} + H_{2b} + H_{6b} + H_{6c}), 3.38 (dd, 1H, $J_{4,5} = J_{5,6} = 9.5$ Hz, H_{5a}), 3.33 (dd, 1H, $J_{6,6'} =$ 12.5 Hz, $J_{5.6'} = 5.0$ Hz, $H_{6b'}$), 3.26 (dd, 1H, $J_{5.6'} = 4.5$ Hz, $J_{6.6'} =$ 9.5 Hz, H_{6c'}), 2.76 (m, 1H, OH_{6b}), 2.54 (br s, 1H, OH_{2a}). ¹³C-NMR (125 MHz, CDCl₃): δ 138.64 – 126.96 (Ph), 99.14 (C_{1b}), 98.34 (C_{1c}), 81.66, 81.48, 81.03, 79.85, 79.22, 75.88, 75.40, 74.66, 74.56, 74.37, 74.09, 73.86, 73.54, 72.71, 71.73, 70.85, 69.38, 69.27, 64.87, 60.30. Anal. calcd. for C₇₄H₇₉N₃O₁₅·1/2H₂O: C, 70.57%; H, 6.40%; N, 3.34%; found: C, 70.46%; H, 6.60%; N, 3.09%.

Tetraol 2-azido-3-*O*-benzyl-2-deoxy- α -D-glucopyranosyl-(1 \rightarrow 6)-3,4,5-tri-*O*-benzyl-D-*myo*-inositol 107 and 6-*O* regioisomers 2,3,4,6-tetra-*O*-benzyl- α -D-galactopyranosyl-(1 \rightarrow 6)-2-azido-3-*O*-benzyl-2-deoxy- α -D-glucopyranosyl-(1 \rightarrow 6)-3,4,5-tri-*O*-benzyl-D-*myo*-inositol 108 and 2,3,4,6-tetra-*O*-benzyl- β -D-galactopy-ranosyl-(1 \rightarrow 6)-3,4,5-tri-*O*-benzyl-D-benzyl-2-deoxy- α -D-glucopyranosyl-(1 \rightarrow 6)-3,4,5-tri-*O*-benzyl-D-benzyl-2-deoxy- α -D-glucopyranosyl-(1 \rightarrow 6)-3,4,5-tri-*O*-benzyl-D-benzyl-2-deoxy- α -D-glucopyranosyl-(1 \rightarrow 6)-3,4,5-tri-*O*-benzyl-D-benzyl-2-deoxy- α -D-glucopyranosyl-(1 \rightarrow 6)-3,4,5-tri-*O*-benzyl-D-b

107: TLC (toluene–acetone 2 : 1) $R_{\rm f} = 0.25$. $[a]_{\rm D}^{20} = +33.4^{\circ}$ (c = 1.25, CHCl₃). ¹H-NMR (500 MHz, CDCl₃): δ 7.32 – 7.21 (m, 20H, Ph), 5.37 (d, 1H, $J_{1,2} = 3.5$ Hz, H_{1b}), 5.05 – 4.63 (m, 8H, CH₂Ph), 4.15 (br s, 1H, H_{2a}), 3.98 (dd, 1H, $J_{3,4} = J_{4,5} = 9.5$ Hz, H_{4a}), 3.94 (dd, 1H, $J_{5,6} = J_{1,6} = 9.5$ Hz, H_{6a}), 3.76 (dd, 1H, $J_{2,3} = J_{3,4} = 9.5$ Hz, H_{3b}), 3.70 (m, 2H), 3.62 – 3.57 (m, 2H, H_{1a} , H_{4b}), 3.46 (dd, 1H, $J_{2,3} = 3.0$ Hz, $J_{3,4} = 10.0$ Hz, H_{3a}), 3.40 – 3.29 (m, 4H), 2.72 (s, 1H, OH), 2.32 (br s, 1H, OH). Anal. calcd. for C₄₀H₄₅N₃O₁₀·1/4H₂O: C, 65.60%; H, 6.26%; N, 5.74%; found: C, 65.70%; H, 6.62%; N, 5.45%.

108: TLC (toluene-acetone 6 : 1) $R_{\rm f} = 0.30$. $[a]_{\rm D}^{20} = +32.8^{\circ}$ $(c = 0.25, \text{CHCl}_3)$. ¹H-NMR (500 MHz, CDCl₃): δ 7.36 – 7.12 (m, 40H, Ph), 5.27 (d, 1H, $J_{1,2} = 3.6$ Hz, H_{1b}), 4.96 – 4.59 (m, 14H, CH_2 Ph, H_{1c}), 4.49 (d, 1H, J = 11.5 Hz, CH_2 Ph), 4.39 (2d, 2H, J = 12.0 Hz, CH_2 Ph), 4.15 (br s, 1H, H_{2a}), 3.97 (dd, 1H, $J_{3,4} = J_{4,5} = 9.5 \text{ Hz}, H_{4a}$, $3.94 - 3.90 \text{ (m, 2H, H}_{6a} + H_{2c}), 3.87 - 3.90 \text{ (m, 2H, H}_{6a} + H_{2c})$ 3.82 (m, 2H, H_{6b} , OH), 3.79 (dd, 1H, $J_{2,3} = J_{3,4} = 9.5$ Hz, H_{3b}), $3.74 (dd, 1H, J_{3,4} = 2.5 Hz, J_{2,3} = 10.0 Hz, H_{3c}), 3.70 - 3.65 (m,$ 2H, H_{4b} , H_{5c}), 3.59 – 3.55 (m, 3H, H_{1a} + H_{5b} + OH), 3.45 (dd, 1H, $J_{2,3} = 2.5$ Hz, $J_{3,4} = 9.5$ Hz, H_{3a}), 3.39 - 3.34 (m, 3H, H_{6c} + $H_{2b} + H_{5a}$), 3.29 (dd, 1H, $J_{6,6'} = 9.5$ Hz, $J_{5,6'} = 6.0$ Hz, $H_{6c'}$), 3.14 (dd, 1H, $J_{5,6'} = 5.0$ Hz, $J_{6,6'} = 10.5$ Hz, $H_{6b'}$), 2.47 (s, 1H, OH_{2a}). ¹³C-NMR (125 MHz, CDCl₃): δ 138.47 – 127.19 (Ph), 98.67 and 98.48 (C1b and C1c), 81.74, 80.98, 80.07, 79.82, 79.04, 76.11, 75.87, 75.32, 74.93, 74.70, 74.59, 73.52, 73.37, 73.08, 72.74, 72.68, 70.70, 69.81, 69.44, 69.28, 68.33, 63.85. FAB-MS: m/z (MNa⁺) calcd for C₇₄H₇₉O₁₅N₃Na 1272.5409; found 1272.5386.

109: TLC (toluene–acetone 6 : 1) $R_{\rm f} = 0.23$. $[a]_{\rm D}^{20} = +16.5^{\circ}$ (c = 0.17, CHCl₃). ¹H-NMR (500 MHz, CDCl₃): δ 7.38 – 7.08 (m, 40H, Ph), 5.28 (d, 1H, $J_{1,2} = 4.0$ Hz, $H_{\rm 1b}$), 4.95 – 4.54 (m, 14H, CH₂Ph), 4.39 (2d, 2H, J = 11.5 Hz, CH₂Ph), 4.15 (m, 2H, $H_{2a} + H_{1c}$), 3.95 (dd, 1H, $J_{3,4} = J_{4,5} = 9.5$ Hz, H_{4a}), 3.89 (dd, 1H, $J_{1.6} = J_{5.6} = 9.5$ Hz, H_{6a}), 3.84 – 3.77 (m, 2H), 3.76 – 3.69 (m, 4H), 3.58 – 3–31 (m, 9H), 2.58 (br s, 1H, OH), 2.54 (br s, 1H, OH_{2a}). ¹³C-NMR (125 MHz, CDCl₃): δ 138.22 – 127.34 (Ph), 103.56 (C_{1c}), 98.76 (C_{1b}), 82.26, 81.70, 80.91, 80.70, 80.10, 79.81, 78.80, 75.84, 75.06, 75.03, 74.68, 73.52, 73.41, 72.88, 72.76, 72.67, 71.84, 70.72, 69.39, 68.50, 67.69, 63.90. FAB-MS: m/z(MNa⁺) calcd. for C₇₄H₇₉O₁₅N₃Na 1272.5409, found 1272.5381.

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